

Revised-Exhibit "B"
HIDALGO COUNTY
(all funding sources, programs & entities)
"WELDING SUPPLIES & OTHER MISC. ITEMS"
RFB NO.: 2017-065-06-07-TDL

BID PAGE – Equivalent to or better

Bidder must provide bid pricing on Hidalgo County Exhibit "B". Pricing not conforming to Hidalgo County Specifications maybe cause for disqualification.
NIGP CODE: 981-85 & 895-55, 70, 72, 74, 90, 92, 96 -

	SIZE	CASE/UNITS	BID PRICE		
1. Metal welding Rods (different gauges) <div style="text-align: center; font-size: 2em; opacity: 0.5;">OPENED</div> <div style="text-align: center; font-size: 2em; font-family: cursive;">9.55 6-7-14</div> <div style="text-align: center; font-size: 2em; opacity: 0.5;">Witnessed</div> <div style="text-align: center; font-size: 3em;">✓</div>	7018 1/8	10 LBS	15.60		
		50 LBS	78.00		
	7018 5/32	10 LBS	15.60		
		50 LBS	78.00		
	6011 1/8	10 LBS	18.40		
		50 LBS	92.00		
	6011 5/32	10 LBS	18.40		
		50 LBS	92.00		
	6011 3/32	10 LBS	18.80		
		50 LBS	94.00		
	6010 1/8	10 LBS	19.40		
		50 LBS	97.00		
	6010 5/32	10 LBS	19.40		
		50 LBS	97.00		
	6013 1/8	50 LBS	4.22		
	10 LBS	41.30			
6013 5/32	50 LBS	206.50			
1a Stainless steel welding Rods (different gauges)					
	SIZE	3/32	1/8	5/32	3/16
	1-2-3-4				
A) 308 L -16 size: 3/32, 1/8, 5/32, 3/16	A	24.59	24.59		
B) 308 L -17 size: 3/32, 1/8, 5/32, 3/16	B	24.59	24.59	24.59	
C) 308 / 308 L -17 size: 3/32, 1/8, 5/32, 3/16	C	24.59	24.59	24.59	
D) 308 / 308 H-16 size: 3/32, 1/8, 5/32, 3/16	D	24.59	24.59	24.59	
E) 309 / 309 L -16 size: 3/32, 1/8, 5/32, 3/16	E	24.59	24.59	24.59	
F) 309 / 309 L -17 size: 3/32, 1/8, 5/32, 3/16	F	24.59	24.59	24.59	
G) 316 / 316 L -16 size: 3/32, 1/8, 5/32, 3/16	G	24.59	24.59	24.59	
H) 316 / 316 L -17 size: 3/32, 1/8, 5/32, 3/16	H	24.59	24.59	24.59	
*SOLD PER POUND					
1b Aluminum Welding Rods (1 1/2 - 5 lbs)					
		1/8 345 al			
		3/32	39.27		
	E4043	1/8	39.27		
2. Rod keeper (storage system) - Electrode oven 120v					
	10 LBS				
	50 LBS				
3. Aluminum welding Rods (different gauges) 5 lbs					
	#35 - 1/8				
4. Cable (by feet) AWG Cooper					
	SIZE	BID PRICE			
	1				
	2				
	4				
	1/0				
	2/0				
	3/0				
	4/0				
5. Torch RD-45 or compatible to					
	1/8 Steel	1 LB			
	3/32	1 LB			
6. Alloy 144 Brass Electrode 10 minimum					
	1/8	10 LB			
	5/32	10 LB			
7. Torch Brass					
	1/8	1 LB			
	5/32	1 LB			
8. Oxygen (for welding gas)					
	SIZE	BID PRICE			
	20 Series	150 Series			
	40 Series	200 Series			
	80 Series	280 Series			
	100 Series	300 Series			
	125 Series				

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9. Acetylene (for welding gas – All size) Cost per C.F.	# 3 - 70 CF	# 5 – 300 CF	All sizes \$ _____ Per C.F.				
	# 4 - 100 CF	MC - 8 CF					
	# 4.5 -200 CF	B- 35 CF					
9/15 NEXT TIME – STATE A MINIMUM OF 100 CF							
10. Nitrogen (for welding gas)	SIZE		BID PRICE				
	19 Series						
	20 Series						
	40 Series						
	80 Series						
	200 Series						
11. Argon- CO2 75-25% -Mig welder -mild steel Argon - Pure (Aluminum) & Tri-gas – (S S)	SIZE		BID PRICE				
			Argon - CO2	Argon - Pure	Tri-gas		
	20	125					
	40	200					
	80	300					
100							
12. Welding Goggles standard (square frame, flip lens preferred)							
13. Leather Welding Gloves (standard) All sizes s, m, l - 4x	Mig Leather gloves		S	M	L	XL	4X
	Tig Leather gloves						
14. Nomex Welding Gloves (standard sizes s, m, l -4x)	small						
	medium						
	large						
	l-x-4x						
15. Welding Helmets (2" with flip lens preferred)			126.52				
16. Jackson HSL1 Apprentice Quick Chance Hood							
17. Leather Jackets for Welders (complete)	Small						
	Medium						
	Large						
BID PRICE							
18. Doo- Rag Flame Retardant Cap and/or Beanies							
19. Welding Blanket Coated Fiberglass and Acrylic Coated	Size		BID PRICE				
	6x4						
	6x6						
	6x8						
	6x10						
	8x8						
	8x10						
	10x10						
20. Bib Apron Leather	36"						
	48"						
21. Lens Clear Huntsman "Nitro" Auto Darkening Inner Replacement	1-13/16" x 4-1/16"		#10	#11	#13		
22. Torch Lighters (3 way)							
23. Torch Tips	Medium Torch 100 Series	Tip Type 0-3-101	Size		BID PRICE		
		Cutting Tip Org. Victor	0-3-101 Victor				
		Welding Tip Victor or equivalent to	#0-W-1				
			#1-W-1				
			#2-W-1				
		#3-W-1					

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		Heating Tip						
	Medium Duty	Victor Cutskill	00	0	1	2	3	4
		or equivalent to						
	Rosebud Victor 8 or equivalent							
Large Torch 300 Series	Tip Type 0-1-101		Size			BID PRICE		
	Cutting Tip Org. Victor		0-1-101 Victor					
	Welding Tip Victor 2 or equivalent		#0-W					
			#1-W					
			#2-W					
Heating Tip		Rosebud Victor 8 or equivalent to						
24. Torch Gauges-Replacement Gauges for regulators: (preferred - Victor & Victor CR150CR) *Gauges for high pressure the low pressure side of gauge	Victor		1 1/2" gauge					
			2" gauge					
			2 1/2" gauge					
	Victor CR150CR (perferred) or equivalent		1 1/2" gauge					
			2" gauge					
			2 1/2" gauge					
Victor Cutskill 250		2" gauge - 1 1/4 diaphragm						
25. Torch Hoses - "R" and "T"					BID PRICE			
		Size			"R"	"T"		
		25 ft x 1/4						
		50 ft x 1/4						
		100 ft x 1/4						
26. Torches- Complete Kit is preferred with handle and cutting attachments		Medium 100 Series						
		Large 300 Series						
27. Rental of Cylinder (as needed) (Price to include all additional fees)		Gas- Examples		Size		BID PRICE		
		Oxygen		(All Sizes)		\$ _____ per cylinder		
		Acetylene						
		CO-2/Argon- 25%/75%						
		Tri-Gas- Argon/CO2/Helium						
Argon -Nitrogen etc.								
28. Tip cleaner- Standard								
29. Flat Soap Stone-Standard Square								
30. Soap Stone Holder								
31. Safety Glasses - High Impact Protector Z94.3		Dark						
		Clear						
32. Welding cable liners - for Millermatic 135 OEM Miller or equivalent to- Profax194011 & for Lincoln 140 c / miller welder size		Sizes			BID PRICE			
		.020						
		.025						
		.030						
		.035						
33. Welder Tips - for Millermatic 135 & for Lincoln 140 c / miller welding size		Contact tip			BID PRICE			
		.020						
		.025						
		.030						
		.035						
		Sizes		LBS		BID PRICE		

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34. Welding Wire- Spools - (Flux Core Coated) no shield gas A Flux Core Coated B Shield Gas solid wire ER 70S -6 C Stainless steel ER 308 / 308L	.030/ .035	lb A 1-	3.52	
		10lb A	35.20	
		lb B 1-	2.18	
		B 10lb	21.80	
		C 1-lb	31.32	
		C 10lb	313.20	
Aluminum Mig Wire	.030/ .035 1-lb	ER 4043	21.65	
		ER 4047	21.65	
35. Grinding Disc- Screw On – 4.1/2 x 1/4 x 5/8-11			3.05	
36. Sanding Disc- Screw On – or equivalent to (Med. Coarse grid- Zircovia flap disc) Hub style	Hub Style 4 1/2 x 5/8" x 11		BID PRICE	
	Z-40		7.05	
	Z-60		7.05	
	Z-80		7.05	
	Z-100			
	Hub - Less 4 1/2 x 7/8"			
	Z-40		4.76	
	Z-60		4.76	
	Z-80		4.76	
	Z-100			
37. Chop Saw Blades – 14 x 3/32 x 1			22.39	
38. Strikers 1 & 3 flint striker	single			
	triple			
39. Flints 1 & 3 flint replacement sets	single			
	triple			
40. Spring Handle Cross Chisel & Pick Hammer				
41. Headgear w/ clear visor - (CEPMPH-CL)- & dark shade 5 – Ratchet 3" & 7"	3"			
	7"			
42. Maximum- Hazardous Material Fee				
43. Plastic Rod Canister (Rod Guards)	14" (water tight-standard)			
	18" (water tight-tig brazing rods)			
44. Flash back Arrestors	Regulator side			
	Torch side			
45. Electrodes Holder	80-120 amps			
	40-225 amps			
	50-300 amps			
	350 amps			
46. Ground Clamp - spring load	Steel 8" 200/300 amp			
	Brass 8" 200/300 amp			
47. Cable connectors- male & female Quick-lock or Inter-lock	5/8			
	1/2			
	1/0			
	2/0			
	3/0			
	1			
	2			
	4			
122 strip gauge				
48. Cooper or Aluminum Ground Lugs			5/8	

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		7/8					
		1					
		2					
		4					
		1/0					
		2/0					
		3/0					
		4/0					
49. Female Terminals	Spade – Eyelet – Fork 14,12,10,8,6,4,2	SIZE	Spade	Eyelet	Fork		
		14					
		12					
		10					
		8					
		6					
		4					
50. Leather Sleeves protectors Slip –On with Elastic		S	M	L	XL	XXL	XXXL-5XL
51. Quick Connect sets Torch side- with and without Flashbacks		With flashback					
		Without flashback					
52. Tungsten tip for Tig (per box)	Pure Tungsten	Size	BID PRICE				
		1/16					
		3/32					
	2% Thoriated	1/8					
		1/16					
		3/32					
53. Flux Cored welding wire-used with Shielding gas	Size	lbs	BID PRICE				
	.030	1 lb					
		10 lb					
	.035	1 lb					
54. Flux Cored welding wire- self shielded wire	.030	1 lb					
	.035	10 lb					
55. Flux coated (ET-IT-GS) mild steel	.030	1 lb					
	.035	10 lb					
56. Carbon Steel-(70S-6) mild steel	.030	1 lb					
	.035	10 lb					
57. Stainless Steel (ER 308LSI)	.030	1 lb					
		10 lb					
	.035	1 lb					
		10 lb					
58. Grinding Disc with hub		size					
		7 1/4x5/8-11					
		large					
59. Wire cup brush		2 1/4 x 5/8-11					
60. Standard Twist wire wheel		4" x 5/8-11					
61. Stringer Bead knot wheel		6"x 5/8-11					
62. Shaft Knot wheel brush 3" x 1/4"	Carbon	Crimped					
		.014					
		.020					
		.014					
	Stainless Steel	.020					
		.014					
	Carbon	Knotted					
		.014					
.020							
.014							
Stainless	.014						

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	Steel	.020								
63. Flow gauge- for CO2 Argon - Mig & Tig welding										
64. Brazing Alloy Safety Silv - 15 %		050 x 1/8 - 1/4 flux 20 lbs								
65. Mig Welding Machine 120 volt-180 volt, 208 volt, 240 volts (Miller or Lincoln model equal to or better)			single face							
			triple face							
66. Replacement - Mig Gun (millermatic 135) - Lincoln welding gun (equivalent to or better)		10 ft lg	10 ft' long							
		10 ft lg								
67. Auto Dark welding helmet multi shade (mask lens for Mig & Tig welding) 10-12		Large								
68. Tri-Gas Argon-CO2-Helium 7.5%-2.5-90% for stainless steel		Cylinder Size	BID PRICE							
		291								
69. Hand Held wire brush - mild & stainless steel		Mild								
		Stainless Steel								
70. Refill of Co. owned cylinders- all series - Argon -CO2- Nitrogen-Acetylene-Oxygen - Tri-Gas (Prices to include any additional fees- i.e. Delivery, refilling or swapping etc.)	SIZE									
	A Argon -	20	40	80	100	125	200	219	300	
	B Nitrogen	19	20	40	80	125	200			
	C Acetylene	#3	#4	#4.5	#5	MC 8	B 35			
	D Oxygen	20	40	80	100	125	150	280	300	
	E Tri-Gas	20	40	80	100	125	200	219	300	
	F CO2	50								
	G Argon/CO2	20	40	80	100	125	200	219	300	
	BID PRICE									
	A Argon -									
	B Nitrogen									
	C Acetylene									
	D Oxygen									
E Tri-Gas										
F CO2										
G Argon/CO2										
71. Hydro- Static Testing									\$	per cylinder

Usage of the different Gases by Hidalgo County:

Tri-Gas - used for stainless steel Mig Welding.

CO-2 Argon & CO - used for mild steel Mig welding.

Argon - used for Tig welding Mig Aluminum.

Nitrogen Gas - used by AC to purge and check for leaks in units.

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BIDDER/COMPANY NAME: NCH Corporation, Partsmaster
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CITY/STATE/ZIP CODE: Dallas, TX 75265-5326
PHONE & FAX NO.'S: 800-336-0450 / 972-721-6870
CELL PHONE: 956-578-2124
AUTHORIZED SIGNATURE: Matt Oldroyd
PRINTED NAME: Matt Oldroyd
TITLE: CEO - Partsmaster
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