

THE STATE OF TEXAS §
§
COUNTY OF HIDALGO §

SERVICE CONTRACT
C-18-082-04-24

THIS CONTRACT is made and entered into this 24th day of April 2018 by and between the **County of Hidalgo, Texas** ("County"), and TIBH Industries, Inc. ("Company") acting by and through **CRP, RGR Industries, Inc.** ("Provider"); and

WHEREAS, the Texas Human Resources Code, Section 122.017, authorizes the State to Purchase services and products produced by persons with disabilities under the provisions of Chapter 122 Tex. Human Res. Code and establishes procedures for such purchases (hereinafter referred to as the State Use Program); and

WHEREAS, the Texas Workforce Commission has promulgated rules for the State Use Program at Title 40, Texas Administrative Code, Chapter 806; and

WHEREAS, Hidalgo County desires to "***Purchase Guardrail Materials and/or Turnkey Solutions***", as more particularly described in the attached Exhibit "A" (the "Services"); and

WHEREAS, TIBH and the Texas Workforce Commission acting through Provider shall provide services in accordance with the specifications attached as Exhibits "A" and "B" ("CRP Pricing") respectively, and incorporated herein for all purposes; and

WHEREAS, in recognition of and in consideration of Company and Provider's agreement to perform the Services in accordance with specifications, the Commissioners Court of County awarded the project to Company.

NOW, THEREFORE, in mutual consideration of the foregoing and the further consideration of the following, the parties hereto agree as follows:

1. County, Company and Provider hereby agree that this Contract is entered into in

order to provide the Services to **Hidalgo County**. This Contract does not extend to any third parties any duties or benefits conferred in any manner hereunder or otherwise.

2. Company and Provider hereby promise and agree to render and provide, during the term of this Contract, and shall be obligated to render and provide the Services in accordance with the RFB Packet within **Hidalgo County** following a request for Services by the **County** or its designated agent. Company and Provider agree in performing the Services that it will use proper professional standards, comply with any and all appropriate laws and regulations in providing the Services, and devote such time as is necessary to safely and efficiently provide the Services.

3. This Contract shall be for a period of One (1) year, **(on an as needed basis)**, commencing on _____, 2018, and expiring on _____, 2019, and may be extended at the sole discretion of the County for an additional two (2) one (1) year term under the same rates, terms and conditions. Hidalgo County also reserves the right to continue this sealed bid for an additional sixty (60) day grace period at the end of the contract term for unforeseen delay of award for the next term and contingent upon cost remaining unchanged.

4. As a condition of this Contract, Company and Provider shall hold and maintain throughout the term of this Contract all licenses and permits required, or which may be required by any authority during the term hereof to provide the Services. If such license or permit is suspended or revoked, this Agreement shall automatically be terminated and Company and Provider shall immediately notify the County.

5. All trucks or vehicles operated by the Company/Provider to perform the Services shall contain all equipment required by any authority to operate on streets and roads and all persons in the employ of Company/Provider who operate such trucks or vehicles shall have the required licenses, qualifications, skill and expertise to perform such Services and shall comply with all laws, rules and regulations prescribed by any agency or authority having jurisdiction with regard to the operation of such trucks or vehicles in providing the Services.

6. As consideration for rendering the Services provided for in this Contract, the County agrees to pay Company the amounts specified in Exhibit "B" attached hereto payable against written invoice submitted by Company in accordance with the Texas Prompt Payment Act, Tex. Govt. Code Ch. 2251.

7. Company/Provider shall provide insurance in force on all its vehicles and all persons connected with providing services under this Contract naming County as an additional insured (with the coverages and in the amounts described in Exhibit "C" attached hereto and incorporated herein at this point for all purposes), and shall furnish to County certificates of such insurance coverage.

8. Company/Provider shall provide a sufficient number of trucks, vehicles, personnel, and equipment available to safely and efficiently provide the Services.

9. Company/Provider **shall indemnify and hold harmless County, its elected officials, employees and agents from any and all claims, damages, losses, and expenses including attorney's fees for the defense of any action against County arising out of, resulting from, or connected with the provision of the Service by Company/Provider under this Contract. Said indemnity shall cover any act or failure to act by the Company/Provider, its agents or employees.**

10. This Contract shall not be assignable in whole or in part by either party without the prior written consent of the other party.

11. It is expressly agreed that this Contract and the performance by the parties hereunder does not create any agency relationship or master-servant relationship that County has no supervision of the performance of the Services provided by Company/Provider, and that Company/Provider is an independent contractor under this Contract.

12. Any notice required or permitted to be given hereunder shall be in writing and shall be delivered personally or sent by certified mail, postage prepaid, as set forth below:

If to County: **The County of Hidalgo**
 Attn: County Judge
 100 E. Cano
 Edinburg, Texas 78539

If to Company: TIBH INDUSTRIES, INC.
 Attn: Rosa M. Valdez
 1011 E 53 ½ Street
 Austin, TX 78751

13. In case any one or more of the provisions contained in this Agreement shall for any reason be held to be invalid, illegal or unenforceable in any respect, such invalidity, illegality, or unenforceability shall not affect any other provision thereof and this Agreement shall be construed as if such invalid, illegal, or unenforceable provision had never been contained herein.

14. This Agreement may be terminated by County without cause upon thirty (30) days written notice.

15. This Agreement shall be binding upon and inure to the benefit of and be enforceable by the parties hereto and their respective heirs, executors, administrators, legal representatives, successors, and assigns where permitted by this Agreement.

16. This Agreement shall be governed by and construed in accordance with the laws of the State of Texas and shall be performable in Hidalgo County.

17. In the event that, during any term hereof, the Commissioners Court does not appropriate sufficient funds to meet the obligations of County under this Agreement, County may terminate this Agreement upon ninety (90) days written notice to Provider and Company. County agrees, however, to use reasonable efforts to secure funds necessary for the continued performance of this Agreement. The parties intend this provision to be a continuing right to terminate this Agreement at the expiration of each budget period of County.

18. This Agreement contains the entire contract between the parties hereto, and each party acknowledges that neither has made (either directly or through any agent or representative) any representation or agreement in connection with this Agreement not specifically set forth herein. This Agreement may be modified or amended only by an agreement in writing executed by the parties hereto, and not otherwise.

19. Nothing in this Agreement is intended to and County does not hereby waive, release or relinquish any right to assert any of the defenses County enjoys by virtue of the state or federal constitution, laws, rules or regulations, and any sovereign, official or qualified immunity available to County as to any claim or action of any person, entity, or individual against County.

20. Company/Provider, including subcontractors, assignees and successors in interest, ensures that no person shall on the grounds of race, religion, color, national origin, sex, age, disability, or any other protected class under law, be excluded from participation in, be denied the benefits of, or be otherwise subjected to discrimination or retaliation under any federally or non-federally funded program or activity when providing any services described herein under this contract/agreement.

21. The parties hereto covenant and agree that they will execute each such other and further instruments and documents as are or may become necessary or convenient to effectuate and carry out the terms of this contract/agreement.

EXECUTED and effective as of the day and year first written above.

COUNTY OF HIDALGO

Ramon Garcia, County Judge

ATTEST:

Arturo Guajardo Jr., County Clerk

Company: TIBH Industries, Inc.

By: _____

Printed Name: Rosa M. Valdez /

Title: Regional Marketing Manager /CEO

Provider: RGR Industries, Inc.

By: _____

Printed Name: _____

Title: _____

Note: Need signature for the Provider as well.

Approved By Commissioners Court On: _____

APPROVED AS TO FORM:
Hidalgo County Office of District Attorney
Ricardo Rodriguez, Jr.

By: _____

Victor M. Garza
Assistant District Attorney

EXHIBIT “A”

REQUEST FOR BID (RFB) PROCUREMENT PACKET

ATTACHMENT A **SCOPE OF WORK**

HARDWARE:

Perform "Metal Beam Guard Fence and Elements Repair".

GENERAL

Prior to beginning operations, a conference between representatives of the County and the Community Rehabilitation Program (CRP) will be arranged. In this meeting, the CRP will outline the proposed method of accomplishing this work.

The CRP is to visit the site to make its own examination of the work areas. The CRP will carefully examine these specifications and secure from the Department any additional information that may be essential for a clear and full understanding of the work.

Scheduled work that falls on a National Holiday will be performed on the following work day. National Holidays as defined in the "Texas Standard Specification 2014" are January 1, the last Monday in May, July 4, the first Monday in September, the fourth Thursday in November, December 24 and December 25.

The CRP is responsible for damage to County equipment, plants, shrubs, and County employee vehicles caused by its maintenance activities.

All lost and found items will be turned over to the County Representative.

The CRP is responsible for its employees reporting daily any needed repairs. This information will be reported to the County's representative.

All personal protective equipment (PPE) will be provided by the CRP.

Clear and remove from all work sites, surplus and waste materials and leave the site in a neat and aesthetically pleasing condition.

Work is on an as-needed basis and as directed by the County.

Perform work Monday through Friday during daylight hours unless otherwise approved. Close no more than one (1) lane at a time

If closing a lane is necessary, closure time will be Monday through Thursday, 9:00 A.M. to 3:00 P.M. and Friday, 9:00 A.M. to 12:00 P.M. (noon).

The CRP keeps all unusable salvaged material. Material that is deemed usable by the County shall be returned to [Hidalgo County](#).

EQUIPMENT AND LABOR

The CRP will not be allowed to begin work until all equipment has been inspected, and found to be in good working condition, and deemed safe by [the County](#).

BARRICADES, SIGNS, AND TRAFFIC HANDLING

The CRP will furnish and install all signs, barricades and other incidentals necessary for proper traffic control, in accordance with the 2011 "Texas Manual on Uniform Traffic Control Devices and as directed. All warning signs will be factory made and in satisfactory condition.

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ITEM 502 BARRICADES, SIGNS, AND TRAFFIC HANDLING

The CRP shall provide to the Engineer a letter certifying that all truck-mounted attenuators (TMA) used on the contract that were purchased on or after October 1, 1998, have been found to be crashworthy using the criteria outlined in the National Cooperative Highway Research Program (NCHRP) Report 350. If the TMA was purchased prior to October 1, 1998, a letter certifying crashworthiness using the criteria outlined in either (NCHRP) reports 230 or 350 shall be provided to the Engineer.

Provide flagmen properly attired in a white hard hat, approved safety vest and stop/slow paddle. Provide two-way radios in areas where flagmen do not have visual contact with one another or cannot communicate with one another.

Provide shadow vehicles equipped with Truck Mounted Attenuators (TMA) when performing work on the expressway as shown on Traffic Control Plan (TCP) standards (2 series).

Limit lane closures to a maximum of three (3) miles. If more than one (1) lane closure location is desired, provide a minimum of a 2 mile passing zone between locations. Provide a separate sign set up for each location.

Ensure equipment and materials are a minimum of 30 feet from the edge of the travel lane during non-working hours.

Erect signs in locations not obstructing the traveling public's view of the normal roadway signing or necessary sight distance at intersections and curves.

All signs will conform to the Roadside Traffic Control Plan (RS-TCP-05) (see attached).

ITEM 544 "Guardrail End Treatments"

Label "end treatment type" on backside of unit at time of installation.

ITEM 545 CRASH CUSHION ATTENUATORS

Damaged crash cushion attenuators beyond repair will be replaced with the same attenuator model or similar. Exemptions to the similar model replacements will be determined by the Engineer to satisfy crash test levels (TL-2 for roadways 45 mph or less and TL-3 for roadways greater than 50 mph).

Crash cushions needing to be moved and reset will be paid under Item 545-6003 regardless of attenuator model. Foundations, materials, incidentals, etc. is subsidiary to this item. Crash cushions needing to be removed will be paid under Item 545-6005 regardless of attenuator model. Removing, materials, hauling, incidentals, etc. is subsidiary to this item.

The CRP will have 24 hours to respond via e-mail, phone, fax, etc. confirming the request by the County to repair damaged facility. The CRP will have 24 hours to **contact and advise Hidalgo County of timeline or schedule for work to be completed/performed** This includes delivery of materials.

The CRP is to return any used materials to the County. Any material deemed salvageable by the State will also be returned.

The CRP is to avoid damaging utilities during guard fence operations by contacting utility companies and locating all underground lines in the vicinity of the work.

The CRP will furnish crew(s) and equipment capable of maintaining work in a continuous manner for the completion of the work on schedule, as approved.

The CRP will use care to avoid disturbing pavement surfaces. Any damaged caused by the normal operation outside the work area will be paid by the CRP.

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Furnish and place topsoil to repair areas disturbed by construction operations, as approved. The topsoil and placement will not be paid for directly, but will be considered subsidiary to the various bid items. (?)

ITEM 7650 CLEAN TRAFIC ATTENUATORS

Remove debris at locations shown on the plans, or as directed by the Engineer. Dispose of debris off the right of way. (?)

MEASUREMENT

The unit of measurement for "Purchase Guardrail Materials and/or Turnkey Solutions" will be based upon the various Items of work as specified on Attachment B.

PAYMENT

Work performed as prescribed by this specification, measured as provided under "Measurement" will be paid for at the contract unit price, which will be full compensation for furnishing all labor, equipment, materials and incidentals necessary to complete the work. Payment will be made once each month after satisfactory completion of work.

POINT OF CONTACT (?)

	Contact	Telephone No
H. C. Precinct 1		
H. C. Precinct 2		
H. C. Precinct 3		
H. C. Precinct 4		



Item 540

Metal Beam Guard Fence

1. DESCRIPTION

Furnish, install, replace, or adjust metal beam guard fence consisting of metal beam rail elements, hardware, blocks, and support posts.

2. MATERIALS

Provide samples of metal beam rail elements, terminal sections, bolts, and nuts for compliance testing according to Tex- 708-I and Tex-713-I to verify physical and chemical properties meet AASHTO M 180 when directed.

Obtain materials at the locations shown on the plans when the plans designate that the Department will furnish materials.

2.1. **Metal Beam Rail Elements.** Furnish new metal beam rail elements, transitions, anchor sections, and terminals that meet the requirements of Table 1 and are from a manufacturer on the Department's MPL of rail element manufacturers.

Type I or II is required, unless otherwise shown on the plans. Base metal for metal beam rail elements must not contain more than 0.04% phosphorous or more than 0.05% sulfur.

Warped or deformed rail elements will be rejected.

**Table 1
 Rail Element Requirements**

Specification	AASHTO M 180
Class	A— Base metal nominal thickness 0.105 in. B— Base metal nominal thickness 0.135 in.
Type	I— Zinc-coated 1.80 oz. per square foot minimum single-spot. II— Zinc-coated 3.60 oz. per square foot minimum single-spot. IV— Weathering Steel (required when shown on the plans).
Shape	W-Beam Thrie Beam W-Beam to Thrie Beam Transition
Markings	Permanently mark each metal beam rail element with the information required in AASHTO M 180. In addition, permanently mark all curved sections of metal beam rail element with the radius of the curved section in the format "R=XX ft." Markings must be on the back of the metal beam rail section away from traffic and visible after erection.

2.2. **Posts.** Furnish new round timber, rectangular timber, or rolled steel section posts in accordance with details shown on the plans and the following requirements:

2.2.1. **Timber Posts.** Meet the requirements of DMS-7200, "Timber Posts and Blocks for Metal Beam Guard Fence." Purchase from a manufacturer or supplier on the Department's MPL of timber treating plants and suppliers.

- 2.2.2. **Steel Posts.** Provide rolled sections conforming to the material requirements of ASTM A36. Drill or punch posts for standard rail attachment as shown on the plans. Galvanize according to Item 445, "Galvanizing." Low-fill culvert posts may be fabricated as galvanized "blanks" with the rail hole and the final height field
- fabricated. Treat all exposed post surfaces caused by the field fabrication in accordance with Section 445.3.5., "Repairs."
- 2.3. **Blocks.** Furnish new rectangular timber or composite blocks in accordance with details shown on the plans and the following requirements:
- 2.3.1. **Timber.** Meet the requirements of DMS-7200 "Timber Posts and Blocks for Metal Beam Guard Fence." Purchase from a manufacturer or supplier on the Department's MPL of timber treating plants and suppliers.
- 2.3.2. **Composite.** Meet the requirements of DMS-7210 "Composite Material Posts and Blocks for Metal Beam Guard Fence." Purchase from a manufacturer on the Department's MPL of composite material blocks and posts.
- 2.4. **Fittings.** Furnish new fittings (bolts, nuts, and washers) according to the details shown on the plans and galvanized according to Item 445, "Galvanizing."
- 2.5. **Terminal Connectors.** Furnish new terminal connectors, where required, meeting the material and galvanizing requirements specified for metal beam rail elements.
- 2.6. **Concrete.** Furnish concrete for terminal anchor posts meeting the requirements for Class A concrete as required in Item 421, "Hydraulic Cement Concrete."
- 2.7. **Curb.** If indicated in the details, furnish the curb shown with metal beam guard fence transition as required by Item 529, "Concrete Curb, Gutter, and Combined Curb and Gutter."
- 2.8. **Terminal Anchor Posts.** Furnish new terminal anchor posts from steel conforming to the material requirements of ASTM A36. Fabricate posts according to Item 441, "Steel Structures." Galvanize terminal anchor posts after fabrication according to Item 445, "Galvanizing."
- 2.9. **Driveway Terminal Anchor Posts.** Furnish new terminal anchor posts from steel conforming to the material requirements of ASTM A36. Fabricate posts according to Item 441, "Steel Structures." Galvanize terminal anchor posts after fabrication according to Item 445, "Galvanizing."
- 2.10. **Downstream Anchor Posts.** Furnish new terminal anchor posts consisting of new rectangular timber and new steel foundation tubes according to details shown on the plans.
- 2.11. **Downstream Anchor Hardware.** Furnish new hardware (brackets, plates, struts, cable, etc.) according to the details shown on the plans and galvanized according to Item 445, "Galvanizing."
- 2.12. **Controlled Released Terminal (CRT) Posts.** Furnish new CRT posts according to the details shown on the plans and conforming to the requirements of DMS-7200, "Timber Posts and Blocks for Metal Beam Guard Fence." Purchase from a manufacturer or supplier on the Department's MPL of timber treating plants and suppliers.

3. CONSTRUCTION

Install posts and rail elements according to details shown on the plans.

- 3.1. **Posts.** Install posts by either drilling or driving.
- 3.1.1. **Drilling.** Drill holes and set posts plumb and firm to the line and grade shown. Backfill posts by thoroughly compacting material to the density of adjacent undisturbed material.

- 3.1.2. **Driving.** Drive posts plumb with approved power hammers (steam, compressed air, vibratory, or diesel) or gravity hammers to the line and grade shown while preventing damage to the post. Use pilot holes when required and approved. Determine the size and depth of pilot holes based on results of the first few posts
- driven. Thoroughly tamp loosened soil around the post, fill voids with suitable material, and thoroughly compact to the density of adjacent undisturbed material.
- 3.2. **Rail Elements.** Erect metal beam rail elements to produce a smooth, continuous rail paralleling the line and grade of the roadway surface or as shown on the plans. Bolt rail elements end-to-end and lap splices in the direction of traffic. Field-drill or punch holes in rail elements for special details, only when approved.
- 3.3. **Short Radius.** Special rail fabrication with a required radius must be as shown on the plans.
- 3.4. **Terminal Anchor Posts.** Embed terminal anchor posts in concrete, unless otherwise shown on the plans.
- 3.5. **Galvanizing Repair.** Repair all parts of galvanized steel posts, washers, bolts, and rail elements after erection where galvanizing has become scratched, chipped, or otherwise damaged. Repair in accordance with Section 445.3.5., "Repairs."
- 3.6. **Guardrail Adjustment.** Work includes vertical adjustment, horizontal shift, and overlap of the rail element to meet the detail shown on the plans.
- 3.7. **Curb.** If indicated in the details, construct the curb shown with metal beam guard fence transition as required by Item 529, "Concrete Curb, Gutter, and Combined Curb and Gutter."
- 3.8. **Driveway Terminal Anchor Posts.** Embed terminal anchor posts in concrete, unless otherwise shown on the plans.
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4. MEASUREMENT

- 4.1. **Guard Fence.** Measurement will be by the foot of fence. Fence will be measured on the face of the rail in place, from center-to-center of end splice locations.
- 4.2. **Terminal Anchor Sections.** Measurement will be by each section, complete in place, consisting of a terminal anchor post and one 25-ft. section of rail element.
- 4.3. **Transitions.** Transitions for rail connection will be measured by each transition.
- 4.4. **Short Radius.** Measurement will be by the foot to the nearest whole foot along the face of the rail in place, from beginning of radius (first CRT post) to the end of radius.
- 4.5. **Driveway Terminal Anchor Section.** Measurement will be by each section, complete in place, consisting of a driveway terminal anchor post and one 6-ft. section of rail element.
- 4.6. **Downstream Anchor Terminal.** Measurement will be by each section, complete in place, consisting of one W-Beam end section, 2 downstream anchor posts, and one rail section.
- 4.7. **Long Span System.** Measurement will be by the foot of fence. Fence will be measured on the face of the rail, in place, between the first CRT and last CRT posts in the system.

5. PAYMENT

The work performed and material furnished in accordance with this Item and measured as provided under "Measurement" will be paid at the unit price bid for "Metal W-Beam Guard Fence" of the post type specified; "Metal Thrie Beam Guard Fence" of the post type specified; "Terminal Anchor Section"; "Metal Beam Guard Fence Transition" of the type specified; "Metal W-Beam Guard Fence Adjustment"; "Metal Thrie Beam Guard Fence Adjustment"; "Terminal Anchor Section Adjustment"; "Transition Adjustment"; "Short Radius"; "Driveway Terminal Anchor Section"; "Downstream Anchor Terminal"; or "Metal Beam Guard Fence (Long Span System)." When weathering steel is required, Type IV will be specified.

Samples furnished to the Department for testing purposes, special backfill materials, and concrete curbs will not be paid directly but are subsidiary to this Item.

- 5.1. **Guard Fence.** The price bid for "Metal W-Beam Guard Fence" or "Metal Thrie Beam Guard Fence" is full compensation for materials, hauling, erection, setting posts in concrete, blocks, driving posts, excavating, backfilling, equipment, labor, tools, and incidentals.
- 5.2. **Terminal Anchor Section.** When a separate bid item is specified, the price bid for "Terminal Anchor Section" is full compensation for furnishing the rail element, anchor assembly, terminal anchor post, and foundations; installing the rail element anchor assembly and the terminal anchor post and foundations; excavation and backfilling; and equipment, labor, tools, and incidentals.
- 5.3. **Transition.** The price bid for "Metal Beam Guard Fence Transition" is full compensation for furnishing nested sections of Thrie Beam; nested sections of W-Beam; Thrie Beam to W-Beam transitional rail piece, posts, concrete, curb, and connections to W-Beam guard fence and bridge rails; Thrie Beam terminal connectors; excavation and backfilling; and equipment, labor, tools, and incidentals.
- 5.4. **Guardrail Adjustment.** The price bid for "Metal W-Beam Guard Fence Adjustment," "Metal Thrie Beam Guard Fence Adjustment," "Terminal Anchor Section Adjustment," and "Transition Adjustment" is full compensation for furnishing materials not supplied by the Department, drilling holes in posts, hauling, erection, blocks, excavation, backfill, cleaning, salvaging materials, setting rail element anchor assembly and terminal anchor post, removal of rail element, concrete, curb, equipment, labor, tools, and incidentals.
- 5.5. **Short Radius.** The price bid for "Short Radius" is full compensation for furnishing special rail fabricated metal beam guard fence, CRT posts, steel posts, sand barrels, end terminal, cable anchor, materials, hauling, erection, blocks, driving posts, excavating, backfilling, equipment, labor, tools, and incidentals.
- 5.6. **Driveway Terminal Anchor Section.** The price bid for "Driveway Terminal Anchor Section" is full compensation for furnishing the rail element, driveway anchor assembly, driveway terminal anchor post, and foundations; installing the rail element anchor assembly and the driveway terminal anchor post and foundations; excavation and backfilling; and equipment, labor, tools, and incidentals.
- 5.7. **Downstream Anchor Terminal.** The price bid for "Downstream Anchor Terminal" is full compensation for furnishing the rail element, W-Beam end section, guardrail anchor bracket, shelf angle bracket, channel strut, downstream anchor posts, breakaway cable terminal (BCT) cable anchor assembly, and foundations; installing the BCT cable anchor assembly and the downstream anchor post and foundations; excavation and backfilling; and equipment, labor, tools, and incidentals.
- 5.8. **Long Span System.** The price bid for "Metal Beam Guard Fence (Long Span System)" is full compensation for furnishing the rail element, CRT posts, materials, hauling, erection, blocks, driving posts, excavating, backfilling, equipment, labor, tools, and incidentals.



Item 542

Removing Metal Beam Guard Fence

1. DESCRIPTION

Remove existing metal beam guard fence and store at locations shown on the plans or as directed.

2. CONSTRUCTION

Remove rail elements in original lengths. Remove fittings from the posts and the metal rail and then pull the posts. Do not mar or damage salvageable materials during removal.

Completely remove posts and any concrete surrounding the posts. Furnish backfill material and backfill the hole with material equal in composition and density to the surrounding soil unless otherwise directed.

Cut off or bend down deadman eyebolts to an elevation at least 1 ft. below the new subgrade elevation and leave in place along with the deadman.

Neatly stack salvaged materials to be retained by the Department at designated sites shown on the plans. Properly dispose of unsalvageable materials in accordance with federal, state, and local regulations. Repair or replace Contractor-damaged salvageable material at the Contractor's expense.

3. MEASUREMENT

This Item will be measured by the foot for "Remove Metal Beam Guard Fence" in its original position. Measurement will be made along the face of the rail, in place, including metal beam guard fence transitions, from center-to-center of end posts and from terminal points shown on the plans.

When "Remove Terminal Anchor Section" is specified as a separate bid item, measurement will be made for each removed section. A terminal anchor section consists of one post, one 25-ft. rail element, and associated hardware.

When "Remove Downstream Anchor Terminal" is specified as a separate bid item, measurement will be made for each removed section. Downstream anchor terminal consists of 2 posts, 1 section, and associated hardware.

4. PAYMENT

The work performed and measured as provided under "Measurement" will be paid at the unit price bid for "Remove Metal Beam Guard Fence," "Remove Terminal Anchor Section," and "Remove Downstream Anchor Terminal." This price will be full compensation for removing materials; loading, hauling, unloading, and storing or disposal; furnishing backfill material; backfilling postholes; and equipment, labor, tools, and incidentals.

Removal of curb associated with the metal beam guard fence transitions will not be paid directly but will be subsidiary to this Item.



Item 543

Cable Barrier System

1. DESCRIPTION

Furnish and install a cable barrier system and cable barrier terminal sections at the locations shown on the plans.

2. MATERIALS

Furnish a new cable barrier system and cable barrier terminal sections in accordance with the details shown on the plans and on the manufacturer's shop drawings, or equal as approved. Cable barrier systems approved for use have passed NCHRP Report 350 or MASH of the test level specified (TL-3, TL-4, etc.) with a maximum deflection of 8 ft.

Furnish pre-stretched cable.

Furnish Class A concrete in accordance with Item 421, "Hydraulic Cement Concrete."

Furnish delineators as shown on the plans and in accordance with Item 658, "Delineator and Object Marker Assemblies."

3. CONSTRUCTION

Install cable barrier system in accordance with the details, dimensions, and requirements shown on the plans and manufacturer's recommendations. Install cable barrier terminal sections in accordance with the details shown on the plans and manufacturer's recommendations.

Place posts into steel sleeves in a concrete foundation unless otherwise shown on the plans. Locate terminal sections at locations as shown on the plans. Repair or replace damaged parts immediately. Provide an installation and repair manual specific to the cable barrier system and cable barrier terminal sections.

Locate barrier delineators at a maximum spacing of 100 ft. and according to TMUTCD or as shown on the plans. Install barrier delineators in accordance with manufacturer's recommendations.

3.1. **Training.** Provide training as specified by the Department.

4. MEASUREMENT

This Item will be measured by the foot of cable barrier system and by each cable barrier terminal section installed.

5. **PAYMENT**

The work performed and the materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit price bid for "Cable Barrier System" of the test level specified (TL-3, TL-4, etc.), "Cable Barrier System" of the test level specified (TL-3, TL-4, etc.) and post spacing specified, and "Cable Barrier Terminal Section" of the test level specified (TL-3, TL-4, etc.). This price is full compensation for furnishing cable barrier system, cable barrier terminal section, concrete, delineators, equipment, labor, tools, and incidentals. Delineators will not be measured or paid for directly but will be considered subsidiary to this Item



Item 544
Guardrail End Treatments

1. DESCRIPTION

Furnish and install, move, or remove guardrail end treatments.

2. MATERIALS

Furnish new materials from the Department's MPL of rail element manufacturers. Obtain materials at the location shown on the plans when furnished by the Department.

3. CONSTRUCTION

Install guardrail end treatments in accordance with manufacturer's assembly and installation requirements and the details shown on the plans. Provide the Engineer with manufacturer's installation and repair manuals specific to the guardrail end treatment.

Move or remove guardrail end treatments in accordance with the plans and as directed. Deliver salvageable materials in accordance with the plans or as directed. Dispose of unsalvageable materials in accordance with federal, state, and local regulations.

4. MEASUREMENT

This Item will be measured by each guardrail end treatment.

5. PAYMENT

The work performed and the materials furnished in accordance with this Item and measured as provided for under "Measurement" will be paid for at the unit price bid for "Guardrail End Treatment (Install)" of the post and type specified where applicable, "Guardrail End Treatment (Move and Reset)," or "Guardrail End Treatment (Remove)." This price is full compensation for foundations, materials, stockpiling, disposal of unsalvageable materials, equipment, labor, tools, and incidentals.

Payment for "Guardrail End Treatment (Move and Reset)" will include each guardrail end treatment removed from a stockpile or from an existing location and reset in a new location as detailed on the plans or as directed.

Payment for "Guardrail End Treatment (Remove)" will include each guardrail end treatment removed from an existing location and stockpiled at the location designated on the plans, disposed, or as otherwise directed.



Item 545

Crash Cushion Attenuators

1. DESCRIPTION

Furnish and install, move and reset, or remove crash cushion attenuators.

2. MATERIALS

- 2.1. **Crash Cushion Attenuators.** Furnish new crash cushion attenuators in accordance with the details shown on the plans and on the manufacturer's shop drawings. Obtain crash cushion attenuators at the location shown on the plans when furnished by the Department.
 - 2.2. **Concrete.** Furnish Class S concrete for pads that meets Item 421, "Hydraulic Cement Concrete."
-

3. CONSTRUCTION

Perform the following as shown on the plans:

- 3.1. **Installation.** Assemble and install crash cushion attenuators in accordance with the details shown on the plans and manufacturer recommendations. Obtain assembly and installation information for the crash cushion attenuators from the manufacturer and provide the Engineer with an installation and repair manual specific to the crash cushion attenuators.
 - 3.2. **Moving and Resetting.** Remove crash cushion attenuators from a stockpile or from an existing location and reset in a new location as shown on the plans or as directed. Install crash cushion attenuators in accordance with pertinent standards and manufacturer recommendations. Provide additional materials to complete the installation as needed. Dispose of unsalvageable materials in accordance with federal, state, and local regulations.
 - 3.3. **Removal.** Remove crash cushion attenuators from an existing location and stockpile in the area designated on the plans, as directed, or dispose. Clean and repair salvageable units before inspection and return them to the Department. Dispose of unsalvageable materials in accordance with federal, state, and local regulations.
-

4. MEASUREMENT

This Item will be measured by each crash cushion attenuator.

5. PAYMENT

The work performed and the materials furnished in accordance with this Item and measured as provided for under "Measurement" will be paid for at the unit price bid for "Crash Cushion Attenuator (Furnish and Install, Designated Source, Move and Reset, Stockpile, or Remove)" of the category, width (N or W), and test level. This price is full compensation for foundations; materials, stockpiling, moving and removing, hauling, installing and resetting, disposal of unsalvageable materials, equipment, labor, tools, and incidentals.

- 5.1. **Furnish and Install.** This price is full compensation for furnishing and installing crash cushion attenuator.
- 5.2. **Designated Source.** This price is full compensation for delivering and installing Department-furnished crash cushion attenuator from a designated source.

- 5.3. **Move and Reset.** This price is full compensation for moving crash cushion attenuator installations on the project from one location to another (including disassembly and reassembly costs), moving crash cushion attenuator from an installation on the project to a temporary storage area (including disassembly costs), and moving crash cushion attenuator from a temporary storage area to an installation site on the project (including assembly costs).
- 5.4. **Stockpile.** This price is full compensation for removing crash cushion attenuator from the project and delivering to the Department stockpile area shown on the plans or as directed.
- 5.5. **Remove.** This price is full compensation for removing crash cushion attenuator from the project and retained by the Contractor.



Item 550

Chain Link Fence

1. DESCRIPTION

Furnish, install, remove, repair, or replace chain link fence and gates.

2. MATERIALS

Furnish certification from the chain link fence materials manufacturer stating that all fencing materials comply with the requirements of this Item before installation of the fence. Use only new materials.

2.1. General. Furnish materials in accordance with the following:

- Item 421, "Hydraulic Cement Concrete," Class B
- Item 445, "Galvanizing"

2.2. Wire Fabric. Provide wire fabric with:

- 9 gauge (0.148 in. diameter) steel wire with a minimum breaking strength of 1,290 lb. meeting ASTM A392 Class I or ASTM A491;
- mesh size of 2 in. \pm 1/8 in. between parallel wires with at least 7 meshes in a vertical dimension of 23 in. along the diagonals of the openings; and
- knuckled selvages at the top and bottom edge of the fabric, unless otherwise shown on the plans.

2.3. Posts. Provide posts of the size and weight shown on the plans. Do not provide rerolled or open-seam posts. Use material for all posts meeting ASTM F1043 Group 1A Regular Grade or Group 1C High Strength.

2.4. Post Caps. Provide malleable iron post caps designed to exclude all moisture. Furnish barbed wire support arms integral with the post caps if barbed wire is shown on the plans. Furnish post caps with an opening for the top rail if top rail is shown on the plans. Post caps must have a 2-in. skirt.

2.5. Gates. Provide gates fabricated from round sections of pipe of the size and weight shown on the plans. Use material for all gate pipes meeting ASTM F1043 Group 1A Regular Grade or Group 1C High Strength. For each gate, include:

- corner and tee fittings of malleable iron or pressed steel with means for attaching diagonal bracing members;
- hinges of malleable iron allowing a full 180° swing, easily operated by one person;
- ball-and-socket-type bottom hinges that do not twist or turn from the action of the gate and prevent the closed gate from being lifted off the hinges;
- a positive stop that prevents any portion of the gate from swinging over an adjacent traffic lane;
- malleable iron pulley systems for roll type gate (only when required);
- diagonal braces consisting of 3/8-in. diameter cable with turnbuckles, 2 to each gate frame, and, for vehicle gates, a vertical pipe brace of the size and weight shown on the plans at the center of each gate leaf;
- latches of malleable iron or steel for single gates with a single-fork latch and padlock eye that will keep the gate closed;
- 2 fork latches mounted on a center plunger rod with a padlock eye for double-leaf gates;
- holdbacks for each leaf of vehicular gates, with a semi-automatic holdback catch anchored at least 12 in. into a 12-in. diameter by 24-in. deep concrete footing; and

- a malleable iron center rest, designed to receive the plunger rod anchored as shown on the plans for all double-leaf gates.
- 2.6. **Top Rail.** Use material meeting ASTM F1043 Group 1A or 1C for all top rail pipes. Provide 1.660 in. OD top rail manufactured from Group 1A standard weight (Schedule 40) steel pipe weighing 2.27 lb. per foot or from Group 1C high-strength pipe weighing 1.84 lb. per foot when shown on the plans. Provide pipe in sections at least 18 ft. long joined with outside steel sleeve couplings at least 6 in. long with a minimum wall thickness of 0.70 in. Use couplings designed to allow for expansion of the top rail.
- 2.7. **Tension Wire.** Use 7 gauge (0.177-in.) carbon steel wire with a minimum breaking strength of 1,950 lb. for the bottom edge of all fence fabric, and for the top edge of fence fabric when a top rail is not specified.
- 2.8. **Truss Bracing.** Provide truss bracing as shown on the plans.
- 2.9. **Cables.** Provide 7-wire strand cables manufactured of galvanized annealed steel at least 3/8 in. in diameter.
- 2.10. **Barbed Wire.** Provide 3 strands of twisted 12.5 gauge barbed wire with 2-point, 14 gauge barbs spaced approximately 5 in. apart conforming to ASTM A121 or ASTM A585 when specified on the plans.
- 2.11. **Barbed Wire Support Arms.** Provide support arms at an angle of 45° from vertical, with clips for attaching 3 strands of barbed wire to each support arm and sufficient strength to support a 200-lb. weight applied at the outer strand when barbed wire is specified on the plans.
- 2.12. **Stretcher Bars.** Provide stretcher bars made of flat steel at least 3/16 × 3/4 in. and not more than 2 in. shorter than the fabric height. Provide one stretcher bar for each gate and end post and 2 stretcher bars for each corner and pull post.
- 2.13. **Grounds.** Provide copper-clad steel rods 8 ft. long with a minimum diameter of 5/8 in., or other UL-listed ground rods.
- 2.14. **Miscellaneous Fittings and Fasteners.** Furnish enough fittings and fasteners to erect all fencing materials in a proper manner. Furnish fittings for posts from pressed or rolled steel, forged steel, malleable iron or wrought iron of good commercial quality spaced as shown on the plans.
- 2.15. **Coatings.** Hot-dip galvanize all materials unless specified otherwise in this Item or on the plans. Fabric, tension wire, and barbed wire may be aluminum-coated or alloy-coated if approved. Additionally coat all material except bolts, nuts, washers, and pipe material with thermally fused polyvinyl chloride (PVC) in accordance with ASTM F668, Class 2b, meeting the specified color when shown on the plans.
 - 2.15.1. **Fabric.**
 - 2.15.1.1. **Galvanizing.** Hot-dip galvanize in accordance with ASTM A392, Class I.
 - 2.15.1.2. **Aluminum Coating.** Aluminum-coat in accordance with ASTM A491.
 - 2.15.1.3. **Alloy Coating.** Coat with zinc-5% aluminum-mischmetal alloy (Zn-5A1-MM) in accordance with ASTM F1345, Class I.
 - 2.15.2. **Posts, Braces, and Gates.**
 - 2.15.2.1. **Standard Weight (Schedule 40) Pipe.** Hot-dip galvanize inside and outside according to ASTM F1043 (1.8 oz./sq. ft. galvanized zinc weight).
 - 2.15.2.2. **High Strength Pipe.** Hot-dip galvanize before or after forming pipe according to ASTM F1043 Group 1C and as follows:
 - Outside—minimum 0.9 oz./sq. ft. galvanized zinc weight with a verifiable polymer overcoat.

- Inside—minimum 0.9 oz./sq. ft. galvanized zinc weight before forming, or minimum 0.3 mils zinc-based coating after forming containing a minimum 90% zinc dust, by weight.

- 2.15.2.3. **Optional Additional Coating.** Additionally coat all pipe material with 10 mils minimum thermally fused PVC according to ASTM F1043, meeting the specified color when shown on the plans.
- 2.15.3. **Fittings, Bolts, and Other Miscellaneous Hardware.** Galvanize all fittings, bolts, and miscellaneous hardware in conformance with Item 445, "Galvanizing."
- 2.15.4. **Tension Wire.** Zinc-coat tension wire with a minimum coating of 0.80 oz./sq. ft. or aluminum-coat with a minimum coating of 0.30 oz./sq. ft.
- 2.15.5. **Barbed Wire.** Zinc-coat barbed wire in accordance with ASTM A121 (0.80 oz./sq. ft.) or aluminum-coat in accordance with ASTM A585 (0.30 oz./sq. ft.).
- 2.15.6. **Pull Cable.** Zinc-coat pull cable with a minimum coating of 0.80 oz./sq. ft. of individual-wire surface when tested in conformance with ASTM A116.

3. CONSTRUCTION

Erect the chain link fence to the lines and grades established on the plans. Overall height of the fence when erected is the height above the grade shown.

Repair or replace damaged fence or gates. Remove and replace the post and foundation if posts cannot be repaired by straightening. Return all salvageable material to the location shown on the plans when a fence installation is to be removed in its entirety and not replaced. Backfill all postholes with suitable material. Return the salvaged fence fabric in secured rolls not more than 50 ft. long. Dispose of unsalvageable material.

- 3.1. **Clearing and Grading.** Clear all brush, rocks, and debris necessary for the installation of this fencing.

Stake the locations for corner posts and terminal posts unless otherwise shown on the plans. Follow the finished ground elevations for fencing panels between corner and terminal posts. Level off minor irregularities in the path of the fencing.
- 3.2. **Erection of Posts.** Install posts as shown on the plans. Plumb and permanently position posts with anchorages firmly set before fabric is placed. Brace corner and pull posts as shown on the plans.

- 3.2.1. **Post Spacing.** Space posts as shown in Table 1.

**Table 1
Post Spacing and Placement**

Post Type	Required Spacing or Placement
Line posts	no more than 10 ft. apart
Pull posts	no more than 500 ft. apart and at each change in direction exceeding 20° vertically
Corner posts	at each horizontal angle point

Install cables on all terminal posts and extend to adjacent posts. Install cables on each side of corner and pull posts with a 3/8-in. drop-forged eye-and-eye or eye-and-clevis turnbuckle unless otherwise shown on the plans.

- 3.2.2. **Postholes.** Drill holes for concrete footings for all posts to provide footings of the dimensions shown on the plans.

Penetrate solid rock by at least 12 in. (18 in. for end, corner, gate, and pull posts) or to plan depth where the rock is encountered before reaching plan depth. Drill holes in the solid rock with a diameter at least 1 in. greater than the outside diameter of the post.

Fill the hole in the solid rock with grout consisting of 1 part hydraulic cement and 3 parts clean, well-graded sand after the posts are set and plumbed. If desired, other grouting materials may be used only if approved. Thoroughly work the grout into the hole, leaving no voids. Construct concrete footings from the solid rock to the top of the ground.

- 3.2.3. **Gate Posts.** Align the tops of all gate frames with the fencing top tension wire or top rail. Provide vehicular gates that are greater in overall height than the adjacent fencing by the height necessary to extend to within 2 in. of the pavement between the curbs if curbs are shown on the plans.
- 3.2.4. **Concrete Footings.** Center posts in their footings. Place concrete and compact by tamping or other approved methods. Machine mix all batches of concrete over 1/2 cu. yd. Hand mixing concrete is allowed on batches under 1/2 cu. yd.

Use forms for footings where the ground cannot be satisfactorily excavated to neat lines. Crown the concrete or grout (for solid rock) to carry water from the post. Keep the forms in place for at least 24 hr. Backfill the footing with moistened material as soon as each form is removed, and thoroughly tamp. Cover concrete with at least 4 in. of loose moist material, free of clods and gravel, immediately after placing concrete. No other curing is required.

Spread all excess excavated and loose material used for curing neatly and uniformly. Remove excess concrete and other construction debris from the site.

- 3.3. **Erection of Fabric.** Place the fabric with the cables drawn taut with the turnbuckles after all posts have been permanently positioned and anchorages firmly set. Secure one end and apply enough tension to the other end to remove all slack before making attachments. Cut the fabric and independently attach each span at all corner posts and pull posts unless otherwise shown on the plans.

Follow the finished contour of the site with the bottom edge of fabric located approximately 2 in. above the grade. Grade uneven areas so the maximum distance between the bottom of fabric and ground is 6 in. or less.

Fasten fabric at 12 in. intervals to the top and bottom tension wires between posts. Fasten the fabric in the same manner when top rail is shown on the plans. Fasten the fabric on gate frames to the top and bottom of the frame at 12 in. intervals. Use steel wire fabric ties of 9 gauge steel or larger. Fasten fabric to terminal posts by steel stretcher bars and stretcher bar bands fitted with carriage bolts and nuts of the size and spacing shown on the plans. Use stretcher bars to fasten end posts, pull posts, corner posts, and gateposts with stretcher bar bands at intervals of no more than 15 in. Attach stretcher bars to terminal posts with 1 × 1/8 in. flat steel bands with 3/8-in. carriage bolts at intervals up to 15 in.

- 3.4. **Electrical Grounds.** Provide at least one electrical ground for each 1,000 ft. of fence, located near the center of the run. Provide additional grounds directly under the point where power lines pass over the fence.

Vertically drive or drill in the grounding rod until the top of the rod is approximately 6 in. below the top of the ground. Connect a No. 6 solid copper conductor to the rod and to the fence by a UL-listed method so that each element of the fence is grounded.

- 3.5. **Repair of Coatings.** Repair damaged zinc coating in accordance with Section 445.3.5., "Repairs."

4. MEASUREMENT

Chain link fence will be measured by the foot of fence installed, repaired, replaced, or removed, measured at the bottom of the fabric along the centerline of the fence from center to center of posts, excluding gates.

Gates will be measured as each gate installed, repaired, replaced, or removed.

5. PAYMENT

The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit price bid for "Chain Link Fence (Install)" or "Chain Link Fence (Repair)" of the height specified or "Chain Link Fence (Remove)" and "Gate (Install)" or "Gate (Repair)" of the type, height, and width of opening specified or "Gate (Remove)." Clearing and grading for fencing and gates will not be paid for directly but is subsidiary to this Item.

- 5.1. **Chain Link Fence (Install).** This price is full compensation for furnishing and installing fencing, except gates; cleaning, grading, and backfilling; removing and disposing of surplus material; and equipment, labor, tools, and incidentals.
- 5.2. **Chain Link Fence (Repair).** This price is full compensation for furnishing materials; repairing or replacing fencing, except gates; cleaning, grading, and backfilling; removing and disposing of surplus or damaged material; and equipment, labor, tools, and incidentals.
- 5.3. **Chain Link Fence (Remove).** This price is full compensation for removing all fencing, except gates; cleaning, grading, and backfilling; removing and disposing of surplus material; and equipment, labor, tools, and incidentals.
- 5.4. **Gate (Install).** This price is full compensation for installing gate and for providing materials, center anchorages, equipment, labor, tools, and incidentals.
- 5.5. **Gate (Repair).** This price is full compensation for repairing or replacing gate and for furnishing materials; removing and disposing of damaged materials; and equipment, labor, tools, and incidentals.
- 5.6. **Gate (Remove).** This price is full compensation for removing gate and for materials, equipment, labor, tools, and incidentals.



Item 770

Guard Fence Repair

1. DESCRIPTION

Repair guard fence elements, posts, terminal anchor sections, single guard fence terminals, and other appurtenances.

2. MATERIALS

Furnish the following materials, unless otherwise shown on the plans:

- rail elements, posts, blockouts, fittings, and anchor concrete meeting Item 540, "Metal Beam Guard Fence";
- single guardrail terminal (SGT), in accordance with Item 544, "Guardrail End Treatments";
- steel posts with base plates or terminal anchor posts to match original design, meeting ASTM A36 or better;
- paint as required;
- concrete for structural repair, in accordance with Item 429, "Concrete Structure Repair";
- grout meeting the requirements of Item 421, "Hydraulic Cement Concrete"; and
- backfill material as approved.

Pick up materials furnished by the Department at the locations shown on the plans. Load and deliver furnished material to the project location. Pick up Department-furnished materials during normal business hours.

3. WORK METHODS

Replace guard fence, including thrie beam, curb, and transitions, in accordance with Item 540, "Metal Beam Guard Fence," and as shown on the plans or as directed. Work requests are made on a callout basis. Begin physical work within 72 hr. of notification, unless otherwise shown on the plans. Replace end treatments in accordance with Item 544, "Guardrail End Treatments," and as shown on the plans or as directed. Weld in accordance with Item 448, "Structural Field Welding." Repair concrete in accordance with Item 429, "Concrete Structure Repair." Remove guard fence in accordance with Item 542, "Removing Metal Beam Guard Fence." Replace rail and posts removed during the same workday, unless otherwise approved.

- Protect traffic from exposure to unattached rail elements left overnight, as approved.
- Cover or fill postholes at the end of each day.
- Place rail to a smooth line and grade, with posts plumb to the correct height, in accordance with the plans.
- Remove salvageable rail elements in original lengths. Remove fittings from posts and rail elements. Deliver salvageable materials to a designated stockpile site and neatly stack as directed. Reuse salvageable materials in the repair as approved.
- Dispose of debris and damaged components in accordance with all federal, state, and local regulations.

- 3.1. **Repair of Rail Element.** Remove and replace rail elements as directed. Bolt rail elements end to end and lap in the direction of traffic in the lane adjacent to the guard fence. Provide prefabricated curved rail when needed. Field-drill,

punch, or use other approved methods to create holes for special details. Tighten nuts. Replace bridge end connection when required, in accordance with Item 540, "Metal Beam Guard Fence."

- 3.2. **Removal and Replacement of Timber or Steel Post.** Replace posts as directed. Dispose of any concrete removed. Drill new post holes as needed. Clean postholes free of loose dirt and debris, and thoroughly compact bottom of hole to the correct elevation for placement of post. Place post to the correct alignment, elevation, and plumb. Backfill with select material by thoroughly compacting material to the density of adjacent undisturbed material. Replace concrete foundations only as directed. Use grout to fill space between riprap and posts when replacing posts.
- 3.3. **Realignment of Posts.** Realign existing posts to a smooth line and grade.
- 3.4. **Repair of Terminal Anchor Post.** Repair the steel anchor post by straightening or welding to the existing post above the concrete foundation.
- 3.5. **Replacing Terminal Anchor Posts.** Remove and replace damaged anchor posts with foundation or install new anchor posts with foundation. Remove anchor and clean existing holes or drill new holes, as approved.
- 3.6. **Removal of Guardrail End Treatment and Replacement with SGT.** Remove damaged guard fence end treatment and replace with complete new SGT.
- 3.7. **Repair of SGT.** Remove damaged SGT components and replace with new components. Salvage and reuse components as approved.
- 3.8. **Repair of Steel Post with Base Plate.** Replace damaged steel posts with base plates. Drill anchor holes and install new bolts or weld new anchor bolts to existing bolts as directed. Field-weld in accordance with Item 448, "Structural Field Welding," or shop-weld in accordance with Item 441, "Steel Structures." Repair damaged galvanized coating in accordance with Section 445.3.5., "Repairs."
- 3.9. **Raise Rail Element.** Raise rail as shown on the plans.
- 3.10. **Repair of Blockouts.** Remove and replace damaged or deteriorated blockouts with new blockouts when shown on the plans or as directed.

4. MEASUREMENT

This Item will be measured as follows:

- 4.1. **Repair of Rail Element (W-Beam, Thrie-Beam, or Thrie-Beam Transition to W-Beam).** By the foot along the face of the rail from center to center of the slotted hole at each end of the rail elements repaired, including the terminal anchor section and the rail with any bolt hole spacing, but excluding the first 2 rail elements of the SGT section.
- 4.2. **Removal and Replacement of Timber or Steel Posts without Concrete Foundation.** By each post replaced.
- 4.3. **Removal and Replacement of Timber or Steel Posts with Concrete Foundation.** By each post replaced.
- 4.4. **Realignment of Posts.** By each post realigned.
- 4.5. **Repair of Terminal Anchor Post.** By each post repaired.
- 4.6. **Replacement of Terminal Anchor Posts.** By each post replaced.
- 4.7. **Removal of Guardrail End Treatment and Replacement with SGT.** By each SGT.

- 4.8. **Replacement of SGT Impact Head.** By each head.
- 4.9. **Replacement of SGT Rail.** By the foot from center to center of posts, 2 rails.
- 4.10. **Replacement of SGT Post.** By each post replaced, includes metal sleeves.
- 4.11. **Remove and Replace Blockouts.** By each blockout replaced.
- 4.12. **Repair of Steel Post with Base Plate.** By each post repaired. Includes top or side mount posts.
- 4.13. **Remove and Reset SGT Impact Head.** By each head reset.
- 4.14. **Replace SGT Object Marker.** By each marker replaced, as directed, including the removal and disposal of the existing rubber bumpers.
- 4.15. **Replace SGT Cable Anchor.** By each cable anchor replaced.
- 4.16. **Replace SGT Cable Assembly.** By each cable assembly replaced.
- 4.17. **Replace SGT Strut.** By each strut replaced.
- 4.18. **Raise Rail.** By the foot along the face of the rail from center to center of the slotted hole at each end of the rail element raised.

5. PAYMENT

The work performed and the materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid at the unit price bid for: "Repair Rail Element of the type specified," "Raise Rail of the type specified," "Remove Post of the type specified," "Replace Post of the type specified," "Repair Post of the type specified," "Realign Posts of the type specified," "Remove Guardrail End Treatment and Replace with SGT," "Replace SGT Impact Head," "Remove and Reset SGT Impact Head," "Remove and Replace Blockouts," "Replace SGT Object Marker," "Replace SGT Cable Anchor," "Replace SGT Cable Assembly," and "Replace SGT Strut."

This price is full compensation for repairing rail and furnishing equipment, materials, labor, tools, and incidentals. Realignment of existing rail without removing will not be paid for directly but considered subsidiary to realigning posts. Replacement of concrete riprap around posts, removal and replacement of curbs, and bridge end connection will not be paid for directly but considered subsidiary to the various bid items. Replacement of SGT components not mentioned above will not be paid for directly but considered subsidiary to the various bid items. Concrete repair will be paid for in accordance with pertinent Items. Payment for repair of steel posts with base plate includes work performed above the concrete foundation. Any rail removed and replaced to remove/replace posts will not be paid for directly but considered subsidiary to various bid items.

Coring new holes and furnishing new bolts and epoxy for the repair or replacement of posts with base plate will be considered subsidiary to various bid items.



Item 772
Post and Cable Fence

1. **DESCRIPTION**
Install, repair, or remove post and cable fence.

2. **MATERIALS**

Furnish materials as follows, unless otherwise shown on the plans.

- 2.1. **Posts.** Furnish timber posts meeting DMS-7200, "Timber Posts and Blocks for Metal Beam Guard Fence."
- 2.2. **Cable.** Furnish wire cable meeting ASTM A475 and the following requirements:
 - 3/8 in. nominal strand diameter,
 - 7-wire strand, common grade,
 - minimum breaking strength of 4,000 lb., and
 - 0.30 oz. per square foot minimum weight of zinc coating.
- 2.3. **Fittings and Anchors.** Furnish fittings and anchors galvanized in accordance with ASTM A153.
- 2.4. **Concrete.** Furnish concrete meeting Item 421, "Hydraulic Cement Concrete," of the class shown on the plans.
- 2.5. **Reflectors.** Furnish reflectors as shown on the plans.
- 2.6. **Backfill.** Furnish backfill material as approved.
- 2.7. **Gate.** Furnish gates as shown on the plans.

3. **WORK METHODS**

Install, repair, or remove post and cable fence, including reflectors and related items as shown on the plans.

- 3.1. **Removal.** Remove concrete anchors, posts, and cable. Backfill and thoroughly compact post and anchor holes. Accept ownership of removed materials, unless otherwise shown on the plans. Dispose of removed materials in accordance with federal, state, and local regulations.
- 3.2. **Installation.** Place new anchors, posts, and cable as shown on the plans. Set posts on firm foundation and plumb to the required lines and grades. Thoroughly compact backfill in 4-in. layers. Space pull posts as shown on the plans. Lengthen or shorten one pull post space per continuous section if necessary to accommodate site conditions. Cover or fill open holes at the end of each workday.

Maintain current pull post spacing of existing installations if approved. Straighten undamaged posts that are more than 1 in. out of plumb. Stretch cable to remove sag between posts. One cable splice will be allowed between posts, adjacent to the post, but no more than 2 splices in any 100 ft. of cable. Painting is not required, unless otherwise shown on the plans.

- 3.3. **Repair.** Plumb and realign post in a vertical and horizontal position. Stretch cable to remove sag between posts. One cable splice will be allowed between posts, adjacent to the post, but no more than 2 splices in any 100 ft. of cable. Removal and replacement of posts, anchors, or cable will be paid with the appropriate bid item.
-

4. MEASUREMENT

This Item will be measured as follows:

- 4.1. **Post and Cable Fence Removal.** By the foot from center to center of pull posts.
 - 4.2. **Concrete Anchor Removal.** By each anchor removed.
 - 4.3. **New Installation of Post and Cable Fence.** By the foot of fence from center to center of pull posts for each continuous section installed.
 - 4.4. **New Concrete Anchor.** By each anchor installed.
 - 4.5. **Removal and Replacement of Posts.** By each post removed and replaced.
 - 4.6. **Removal and Replacement of Concrete Anchors.** By each anchor removed and replaced.
 - 4.7. **Removal and Replacement of Cable.** By the foot of cable removed and replaced.
 - 4.8. **New Installation of Post and Cable Fence (Gate).** By each gate installed.
 - 4.9. **Repair.** By the foot of fence from center to center of pull posts for each repair.
-

5. PAYMENT

The work performed and the materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit price bid for "Post and Cable Fence (Removal)," "Post and Cable Fence (Remove Concrete Anchor)," "Post and Cable Fence (New Installation)," "Post and Cable Fence (New Concrete Anchor)," "Post and Cable Fence (Remove and Replace Posts)," "Post and Cable Fence (Remove and Replace Concrete Anchors)," or "Post and Cable Fence (Remove and Replace Cable)," "Post and Cable Fence (Gate) (New Installation)," or "Post and Cable Fence (Repair)." This price is full compensation for cable splices, straightening posts, realignments of posts, tightening cable, backfilling posts and anchor holes, installation of reflectors, bollards, foundations, backfilling, gate and hardware, paint, materials, equipment, labor, tools, and incidentals.



Item 774

Attenuator Repair

1. **DESCRIPTION**

Repair or replace damaged attenuators or crash cushions.

2. **MATERIALS**

Furnish materials in accordance with details shown on the plans.

3. **WORK METHODS**

Repair or replace attenuators as approved. Begin physical repair for Contracts with callout work within 72 hr. of notification, unless otherwise shown on the plans. Repair damaged components, such as foundation, concrete, anchors, and pavement, as necessary to ensure the final installation functions as designed. Sweep and clean area around attenuator. Dispose of debris and damaged components in accordance with federal, state, and local regulations. Weld in accordance with Item 448, "Structural Field Welding," as directed or approved. Salvage materials as directed.

3.1. **Removal and Replacement.** Remove existing attenuator and replace with a system shown on the plans or as directed.

3.2. **Repair.** Remove and replace damaged elements of attenuators and repair to meet the installation requirements of the system shown on the plans and the specifications that pertain to that appropriate system.

4. **MEASUREMENT**

4.1. **Removal and Replacement.** When replacing a complete unit, measurement will be by each unit.

4.2. **Repair.** Repair will be measured by the each for the component specified or by the foot.

5. **PAYMENT**

The work performed and the materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit price bid for "Remove and Replace" or "Repair" of the type or component specified. This price is full compensation for repairing or replacing attenuators; furnishing materials; salvage and disposal; and equipment, labor, tools, and incidentals.



Item 776
Metal Rail Repair

1. DESCRIPTION

Repair metal traffic or pedestrian rail. Replace metal traffic or pedestrian rail if beyond repair as determined by the Engineer.

2. MATERIALS

Furnish materials in accordance with Item 450, "Railing," and details shown on the plans.

3. WORK METHODS

Remove damaged steel or aluminum rail and repair to match the original or details shown on the plans. Replace steel or aluminum rail to match the original or details shown on the plans if the damaged rail is beyond repair as determined by the Engineer. Begin physical repair for Contracts with callout work within 72 hr. of notification, unless otherwise shown on the plans. Repair damaged components, anchors, etc., as necessary to ensure the final installation functions as originally constructed. Drill anchor holes and install new bolts or weld new anchor bolts to existing bolts as directed. Weld in accordance with Item 441, "Steel Structures," or Item 448, "Structural Field Welding." Repair damaged galvanized coating in accordance with Section 445.3.5, "Repairs." Paint repaired areas of painted rail to match existing color, in accordance with Item 446, "Field Cleaning and Painting Steel." Repair railing removed for repair during the same workday unless otherwise approved. Deliver salvageable materials to a designated stockpile site and dispose of debris and damaged components in accordance with federal, state, and local regulations.

4. MEASUREMENT

Rail repair will be measured by the foot between centers of the first undamaged post on each side of the repair or to the end of the rail. Repairing metal post with base plate will be measured by each post repaired. Rail replacement will be measured by the foot between centers of the first undamaged post on each side of the replacement or to the end of the rail.

5. PAYMENT

The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit price bid for "Repair" of the type specified, "Repair Metal Post with Base Plate" of the type specified, and "Replacement" of the type specified. This price is full compensation for removing and repairing rail; salvage and disposal; and materials, tools, equipment, labor, and incidentals. Concrete repair will be paid for in accordance with Item 429, "Concrete Structure Repair."

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43	GF (31)TR-14		
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67	TAU-II(W)- 16		

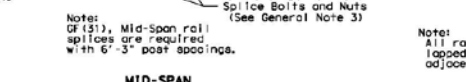
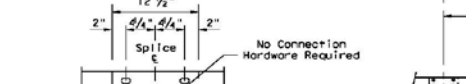
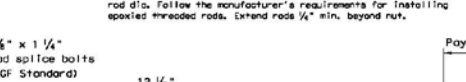
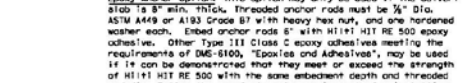
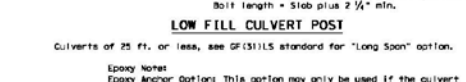
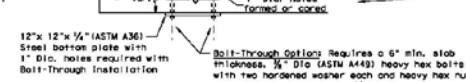
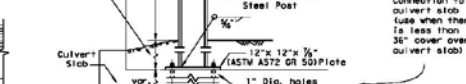
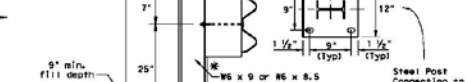
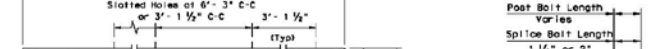
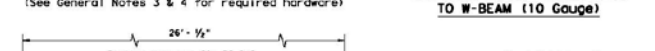
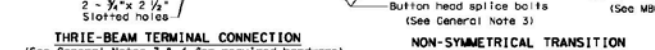
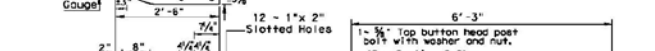
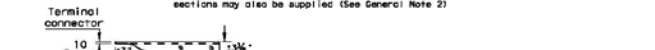
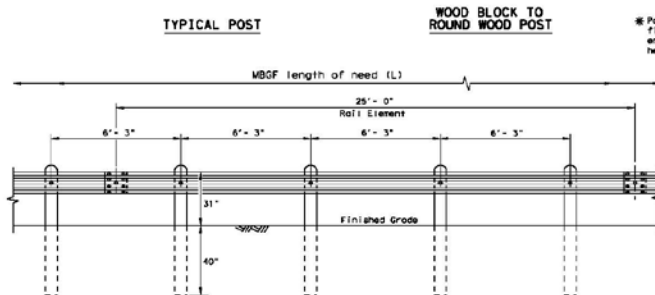
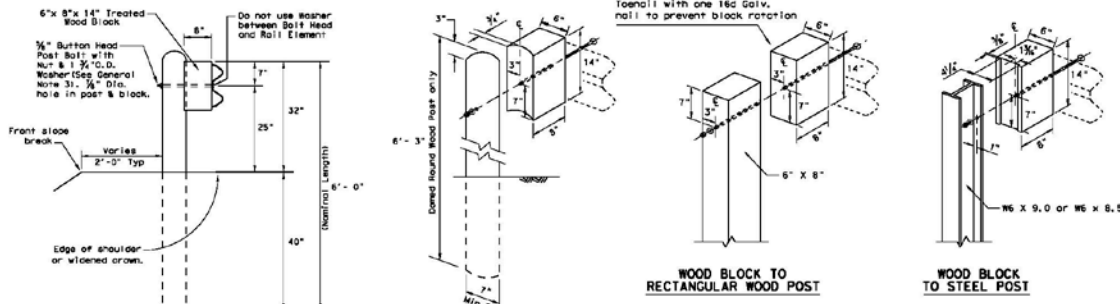
The Standard Sheets specifically identified above have been selected by me or under my responsible supervision as being applicable to this project.

Isaac Garza, P.E.
Transportation Engineer

Date

GENERAL NOTES

1. The type of post (round wood post, rectangular wood post, or steel post) will be as shown in the plans. The exact position of MBGF shall be shown in the plans or as directed by the Engineer. Steel posts to be galvanized in accordance with Item 445, "Galvanizing."
2. Rail element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified in the plans. The Contractor may furnish rail elements of 25'-0", or 12'-6" (nom.) lengths. Rail elements may have slotted holes at 3'-1 1/2" C-C or 6'-3" C-C. A special length of rail may be manufactured to accommodate the downstream anchor terminal (DAT) and the transition sections of guardrail.
3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and Type A (1 1/4" O.D.) washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) are 3/4" x 1 1/4" for 2" long at triple rail splices with a 3/4" double recessed nut (ASTM A563). Thrie beam "connection" 3/4" dia. (ASTM A325) hex bolts shall be of sufficient length to extend through the full thickness of the rail, washers, and nuts.
4. Fittings (bolts, nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing." Fittings shall be subsidiary to the bid item.
5. Crown shall be widened to accommodate the Metal Beam Guard Fence.
6. The lateral approach to the guard fence, shall have a maximum slope of 1V:10H.
7. If shown elsewhere in the plans or as directed by the Engineer, the guard fence may be flared at a rate of 25:1 or flatter.
8. Unless otherwise shown in the plans, guard fence placed in the vicinity of curbs shall be positioned so that the face of curb is located directly below or behind the face of the rail. Rail placed over curbs shall be installed so that the post bolt is located approximately 25 inches above the gutter pan or edge of shoulder.
9. If solid rock is encountered within 0 to 18" of the finished grade, drill a 22" dia. hole, or drill two 12" dia. front to back overlapping holes, 24" into the rock. If solid rock is encountered below 18", drill a 12" dia. hole, 12" into the rock or to the standard embedment depth, whichever may be less. Any excess post length, after meeting these depths, may be field cut to ensure proper guardrail mounting height. Backfill with a cohesionless material.
10. Posts shall not be set in concrete, of any depth.
11. Special fabrication will be required at installations having a curvature of less than 150 ft. radius.
12. Unless otherwise shown in the plans, a composite material post and/or block that meets the requirements of DMS-7210, "Composite Material Posts and Blocks for Metal Beam Guard Fence" may be substituted for posts and/or blocks of similar dimensions. The Construction Division, TxDOT maintains a Material Producer List (MPL) for producers of materials conforming to DMS-7210. Only producers on the MPL may furnish composite material posts and/or blocks.
13. For posts located partially or wholly between precast box culvert units, the use of a cast-in-place concrete closure between boxes is required. See Detail "A" on Bridge Standard SCP-MD.

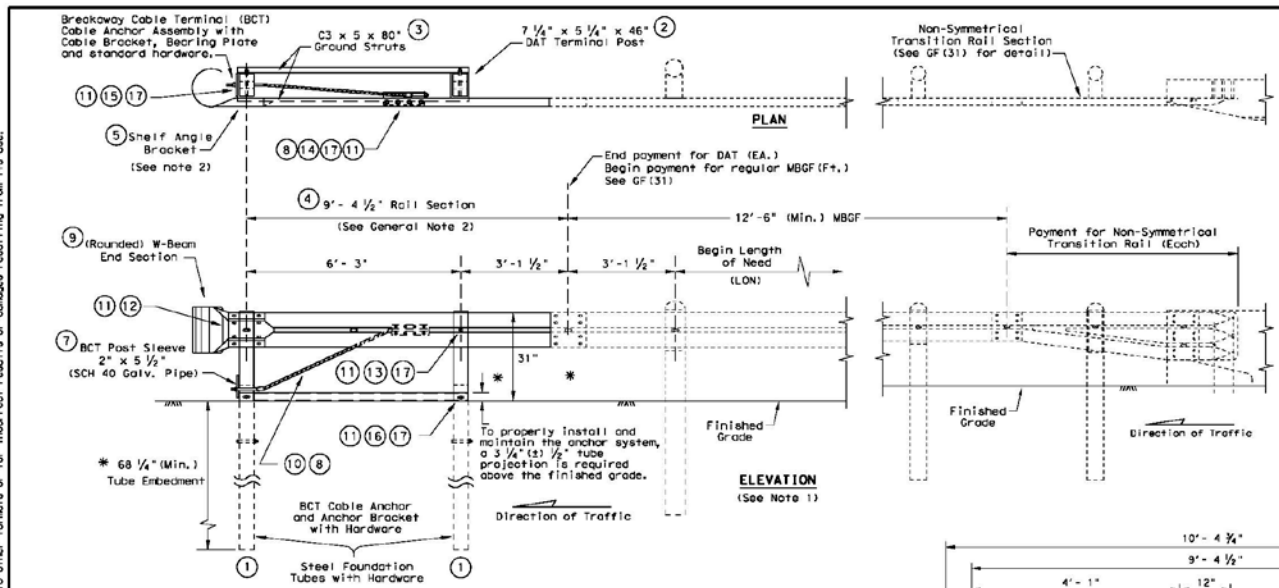


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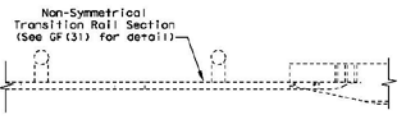
DATE: FILE:

		Design Division Standard
METAL BEAM GUARD FENCE		
GF (31) - 14		
FILE: gf3114.dgn	REV: 007	REV: 001
DATE: December 2011	DATE: 08/11/09	DATE: 08/11/09
DESIGNER: [Blank]	CHECKER: [Blank]	DATE: [Blank]
DIST: [Blank]	COUNTY: [Blank]	SHEET NO.: [Blank]

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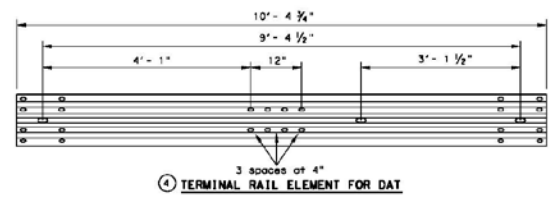
DOWNSTREAM ANCHOR TERMINAL (DAT)
Only for downstream use, when located outside the horizontal clearance area of opposing traffic.



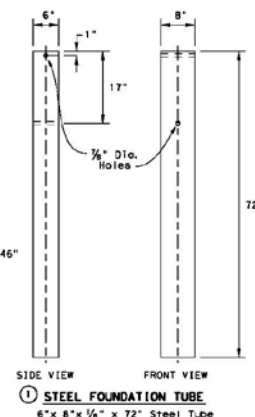
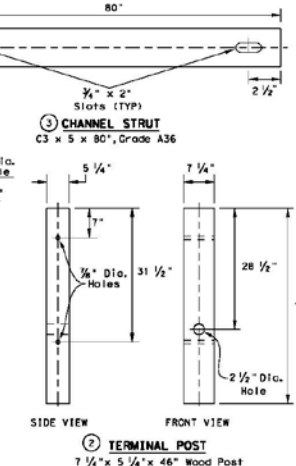
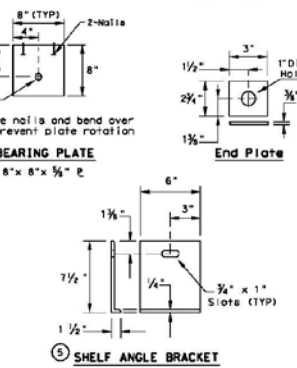
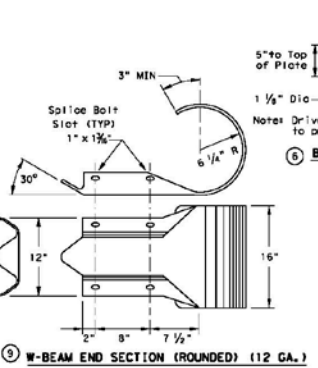
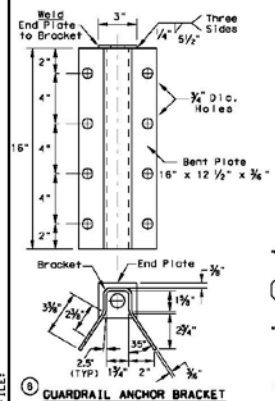
GENERAL NOTES

1. The detail shown is the minimum Length of Need (LON) for a DAT connected to a concrete rail.
2. The rail section at the end post is supported by the Shelf Angle Bracket. The rail element is not attached to the end post.
3. The foundation tubes shall not project more than 3 3/4" above the finished grade.
4. All hardware for DAT shall be ASTM A307 unless otherwise shown.
5. Refer to GF(31) sheet for terminal connection details.

MOW STRIP INSTALLATION
If a mow strip is required with the DAT installation the leave-out area around the steel foundation tubes and the two channel struts may be omitted. This will require a full pour of the foundation tubes.



#	(DAT) PARTS LIST	QTY
1	Steel Foundation Tube	2
2	DAT Terminal Post	2
3	Channel Strut	2
4	Terminal Rail Element	1
5	Shelf Angle Bracket	1
6	BCT Bearing Plate	1
7	BCT Post Sleeve	1
8	Guardrail Anchor Bracket	1
9	(Rounded) W-Beam End Section	1
10	BCT Cable Anchor	1
11	Recessed Nut, Guardrail	20
12	1 1/4" Button Head Bolt	4
13	10" Button Head Bolt	2
14	3/8" x 2" Hex Head Bolt	8
15	3/8" x 8" Hex Head Bolt	4
16	3/8" x 10" Hex Head Bolt	2
17	3/8" Flat Washer	18



Texas Department of Transportation
Design Division Standard

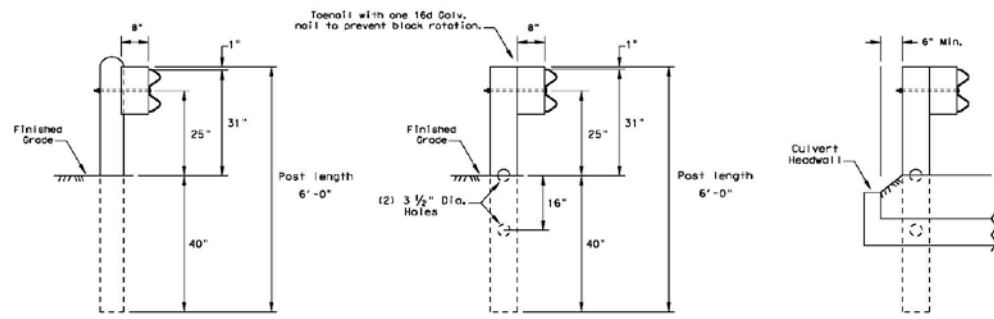
METAL BEAM GUARD FENCE (Downstream Anchor Terminal)

GF (31) DAT-14

FILED: GF31DAT-14.dwg	DATE: 12/07	DESIGNER: JLM	CHECKED: JVP	DATE: 12/07
PROJECT: TxDOT December 2011	CONTRACT: 6314-60-001	JOB: 6287-93-001	REVISIONS:	REVISION:
DATE:	FILE:	PROJECT:	COUNTRY:	SHEET NO.:

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DATE: FILE:



Standard Line Post Installation

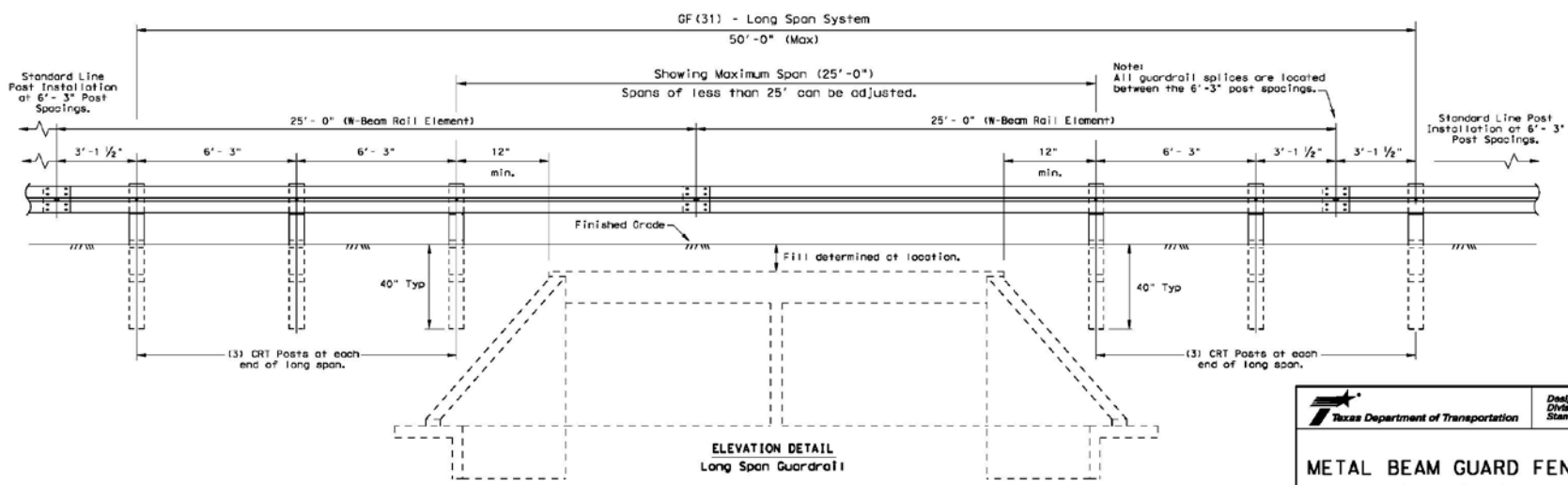
Rectangular CRT Post (6' x 8' x 6' Long)
(6) CRT required.
See Elevation Detail for locations.

Lateral Offset Between the Guardrail and the Culvert Headwall

GENERAL NOTES

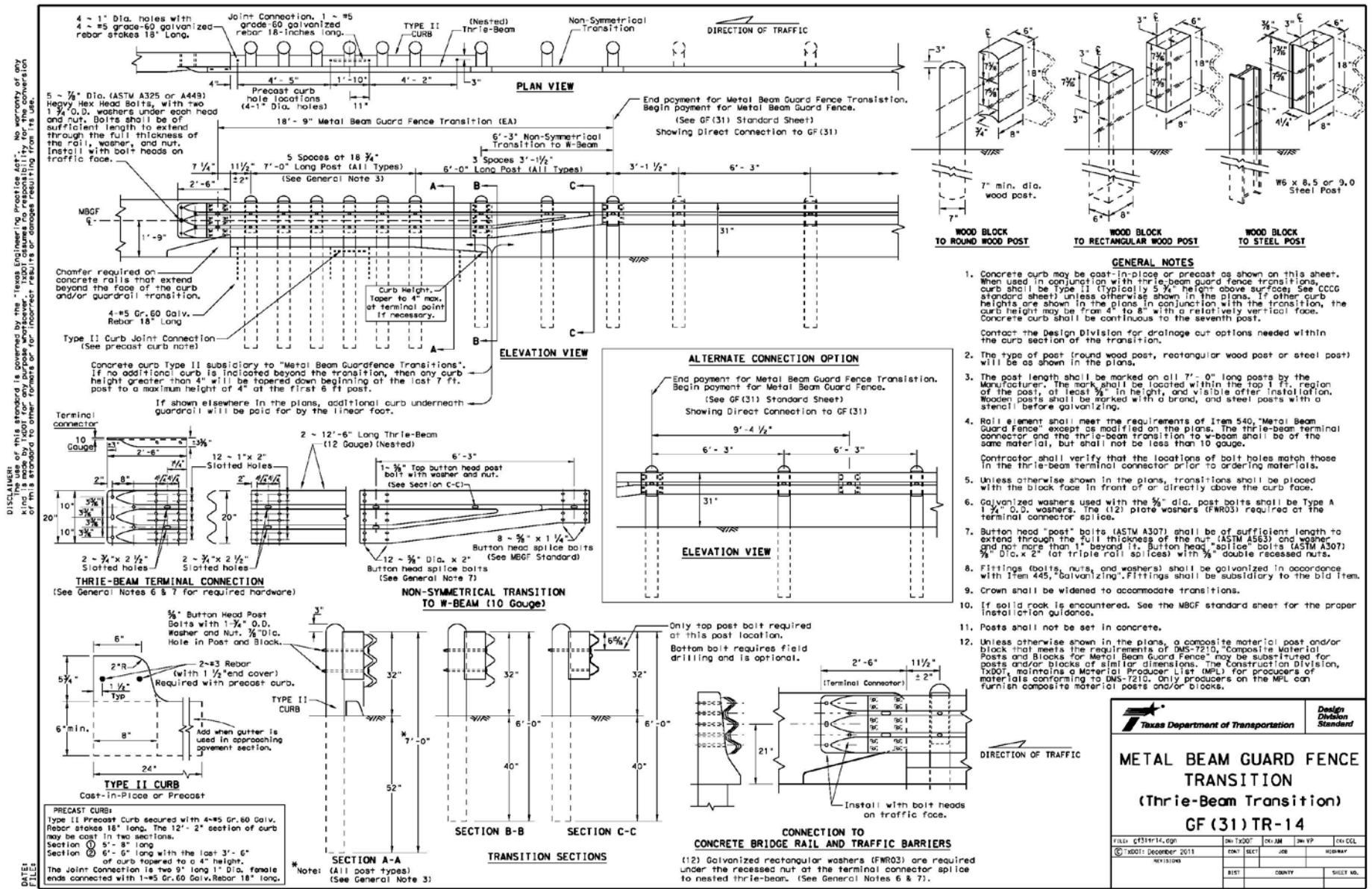
1. The type of line post (round wood post, rectangular wood post, or steel post) will be as shown in the plans. The exact position of the transitions shall be as shown in the plans or as directed by the Engineer. Steel posts to be galvanized in accordance with Item 445, "Galvanizing".
2. Roll element shall meet all requirements of Item 540, "Metal Beam Guard Fence" except as modified on the plans. The Contractor may furnish roll elements of 12 1/2 or 25 foot nominal lengths.
3. Roll post holes are offset 3'-1 1/2" from standard guardrail to accommodate the misspan splicing.
4. Button head post bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and no more than 3/4" beyond it. Button head splice bolts (ASTM A307) are 3/4" x 1 1/4" with a 3/8" double recessed nut (ASTM A563). Galvanized fittings (bolts, nuts, and washers) shall be in accordance with Item "Metal For Structures". Fittings shall be subsidiary to the big item requiring construction or transition.
5. Where solid rock is encountered or where shown on the plans, the diameter of the holes shall be approximately 12 inches, the backfilling shall be with a cohesionless material, and embedment depth shall be 1' - 6" or more as directed by the Engineer.
6. Posts shall not be set in concrete, of any depth.
7. Refer to GF(31) Standard Sheet for additional details.

NOTE: Field drilled holes shall be repaired in accordance with Item 445, "Galvanizing".
Flame cutting of holes in guardrail shall not be permitted.



ELEVATION DETAIL
Long Span Guardrail

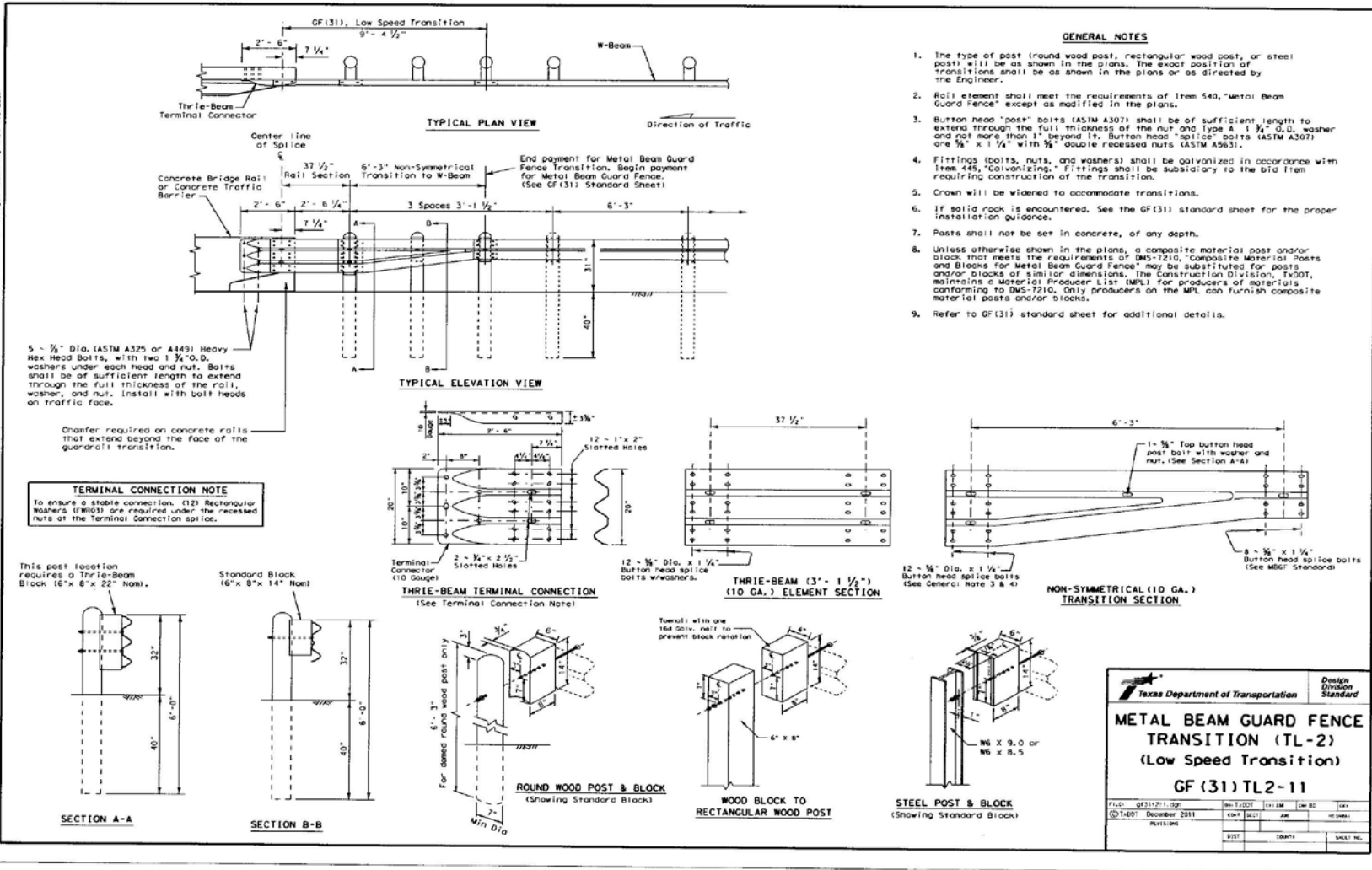
		Design Division Standard	
METAL BEAM GUARD FENCE (Long Span)			
GF (31) LS-14			
FILED: gF31 014.cgn	DR: TxDOT	CR: AM	BY: VP
© TxDOT: December 2011	CON: SKT	JOB: K201147	
REV: 0106			
BEST	COUNTY	SHEET NO.	



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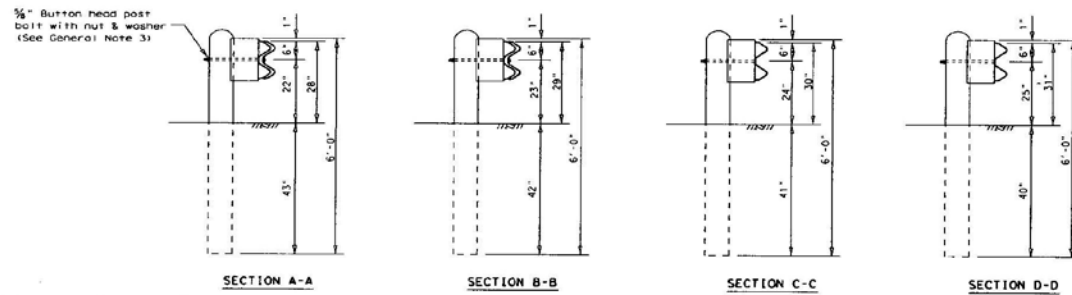
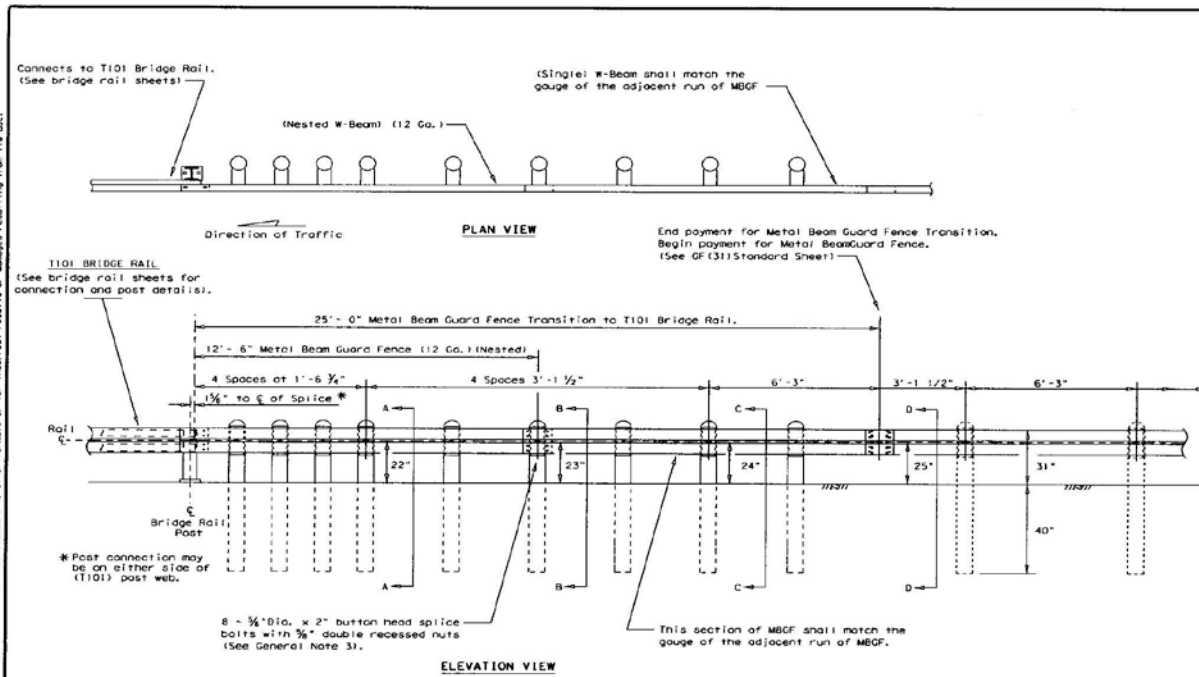
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DATE: FILE:



GENERAL NOTES

1. The type of post (round wood post, rectangular wood post, or steelpost) will be shown elsewhere in the plans. The exact position of transitions shall be shown elsewhere in the plans or as directed by the Engineer.
2. Rail element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified on the plans.
3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and the Type A 1 3/4" O.D. washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) are 3/8" x 2" (at triple rail splices) with a 3/8" double recessed nuts (ASTM A563).
4. Fittings (bolts, nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing." Fittings shall be subsidiary to the bid item requiring construction of the transition.
5. Crown will be widened to accommodate transitions.
6. If solid rock is encountered, see the GF(31) standard sheet for proper installation guidance.
7. Posts shall not be set in concrete.
8. Unless otherwise shown in the plans, a composite material post and/or block that meets the requirements of DMS-7210, "Composite Material Posts and Blocks for Metal Beam Guard Fence" may be substituted for posts and/or blocks of similar dimensions. The Construction Division, TXDOT, maintains a Material Producer List (MPL) for producers of materials conforming to DMS-7210. Only producers on the MPL can furnish composite material posts and/or blocks.
9. Refer to GF(31) and TYPE T101 Standard Sheet for additional details.



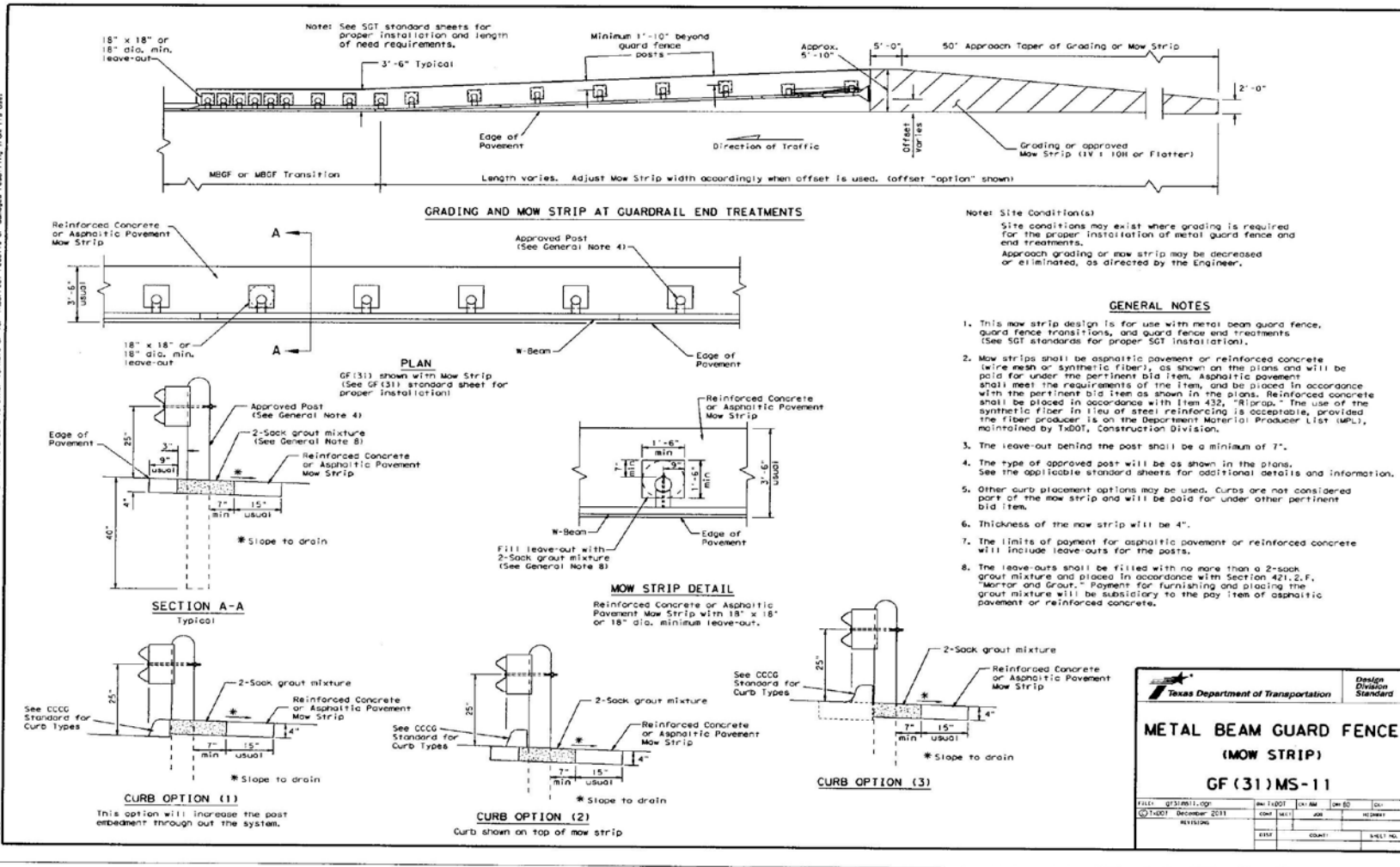
Texas Department of Transportation
Design Division Standard

METAL BEAM GUARD FENCE TRANSITION (T101)

GF (31) T101-13

PLAN	REV. 03/11/81	DES. AM	CHK. VJ
REV. 01/01/2009	REV. 01/01/2013	REV. 01/01/2013	REV. 01/01/2013
REV. 01/01/2013	REV. 01/01/2013	REV. 01/01/2013	REV. 01/01/2013
REV. 01/01/2013	REV. 01/01/2013	REV. 01/01/2013	REV. 01/01/2013

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GENERAL NOTES

- For additional information contact: Interstate Steel Inc. (432) 263-3725
- The Type of SGT unit will be specified elsewhere in the plans. The numbers in the circles indicate post position. The Type of SGT unit chosen is a maintenance consideration and does not affect the systems performance.

Post & Tube Options		Post Only	
Type I Posts	① thru ②	Posts ① thru ②	None
Type II Posts	③ thru ④	Posts ③ thru ④	None
Type III Posts	⑤ thru ⑥	None	None
- SGT's placed within the "minimum" 150 ft. radius, shall be installed straight. Standard roll elements may be installed within the radius, without special fabrication.
- All bolts, nuts cable assemblies, cable anchors, steel tubes & bearing plates shall be galvanized.
- A flare rate of 25:1 may be used over the first 50 ft. of the system to prevent the terminal head from encroaching the shoulder. The flare may be decreased or eliminated for specific installations, if directed by the Engineer.
- The steel tubes shall not protrude more than 4 inches above ground. Site grading may be necessary to meet this requirement.
- The steel tubes may be driven with an approved driving head. They shall not be driven with the wood post in the tube. If the steel tubes are placed in drilled holes, the backfill material must be satisfactorily compacted to prevent tube settlement.
- If solid rock is encountered. See the Manufacturer's installation manual for the proper installation guidance.
- The breakaway cable assembly must be tight. A locking device, vice grips or channel lock pliers should be used to prevent the cable from twisting when tightening the nuts.
- The wood blocks shall be "toe nailed" to the rectangular wood posts to prevent them from turning when the wood shrinks. The bearing plate on the front post shall also be "toe nailed" to prevent rotation.
- For curb installations, the soil tubes and posts shall be installed at the proper ground elevation behind the curb. The posts will then require field drilling new holes to accommodate the roll to post connection bolts to maintain the proper height of the roll above the gutter pan. The excess post length above the roll will be removed if directed by the Engineer.
- An object marker shall be installed on the front of the Impact head as detailed on D&M(VI)A.

Item #	Post & Tube Options			DESCRIPTION
	Type I	Type II	Type III	
S1303	1	1	1	Guardrail (12 Ga.) 12" - 6" SKT
G1209	1	1	1	Guardrail (12 Ga.) 9" - 4 1/2"
G1209	1	1	1	Guardrail (12 Ga.) 25" - 0"
S730	2	2	2	Steel Tube - 6" x 8" x 72" x 1/2" min. or 3/4"
S735	0	2	6	Steel Tube - 6" x 8" x 54" x 1/2" min. or 3/4"
P650	2	4	8	Wood Posts - 5 1/2" x 7 1/2" x 45"
P671	6	4	0	Wood CRT Posts - 6" x 8" x 72"
P675	6	6	6	Wood Block - 6" x 8" x 14"
E740	1	1	1	Pipe Sleeve - 2" Std. Pipe x 5 1/2"
E750	1	1	1	Bearing Plate - 1/4" x 8" x 8"
S760	1	1	1	Cable Anchor Box
E770	1	1	1	Cable Assembly
E780	1	1	1	Ground Strut
S3000	1	1	1	Impact Head
HARDWARE				
B580754	2	4	8	3/8" x 7 1/2" Hex Hd. Bolt
B581004	2	4	8	3/8" x 10" Hex Hd. Bolt (Top of Tubes)
W050	11	15	23	3/4" Washers
B581002	1	1	1	3/8" x 10" HGR Post Bolt (Post 2)
B580122	16	16	16	3/8" x 1 1/2" HGR Splice Bolt
B581802	6	6	6	3/8" x 18" HGR Post Bolt (Posts ③ thru ⑥)
N050	35	39	47	3/4" HGR Nut (24-Spl., Varies-Posts, 2-Strut)
E350	2	2	2	3/8" x 3" Log Screw
N100	2	2	2	1" Hex Nut (Anchor Cable)
W100	2	2	2	1" Washer (Anchor Cable)
S812A	8	8	8	Cable Anchor Box Shoulder Bolts
N012A	8	8	8	1/2" Structural Nut
W012A	8	8	8	1/2" Structural Washer
E3151	1	1	1	Object Marker - (18" x 18")

Design Division Standard

SINGLE GUARDRAIL TERMINAL (SKT-31) (WOOD POST)

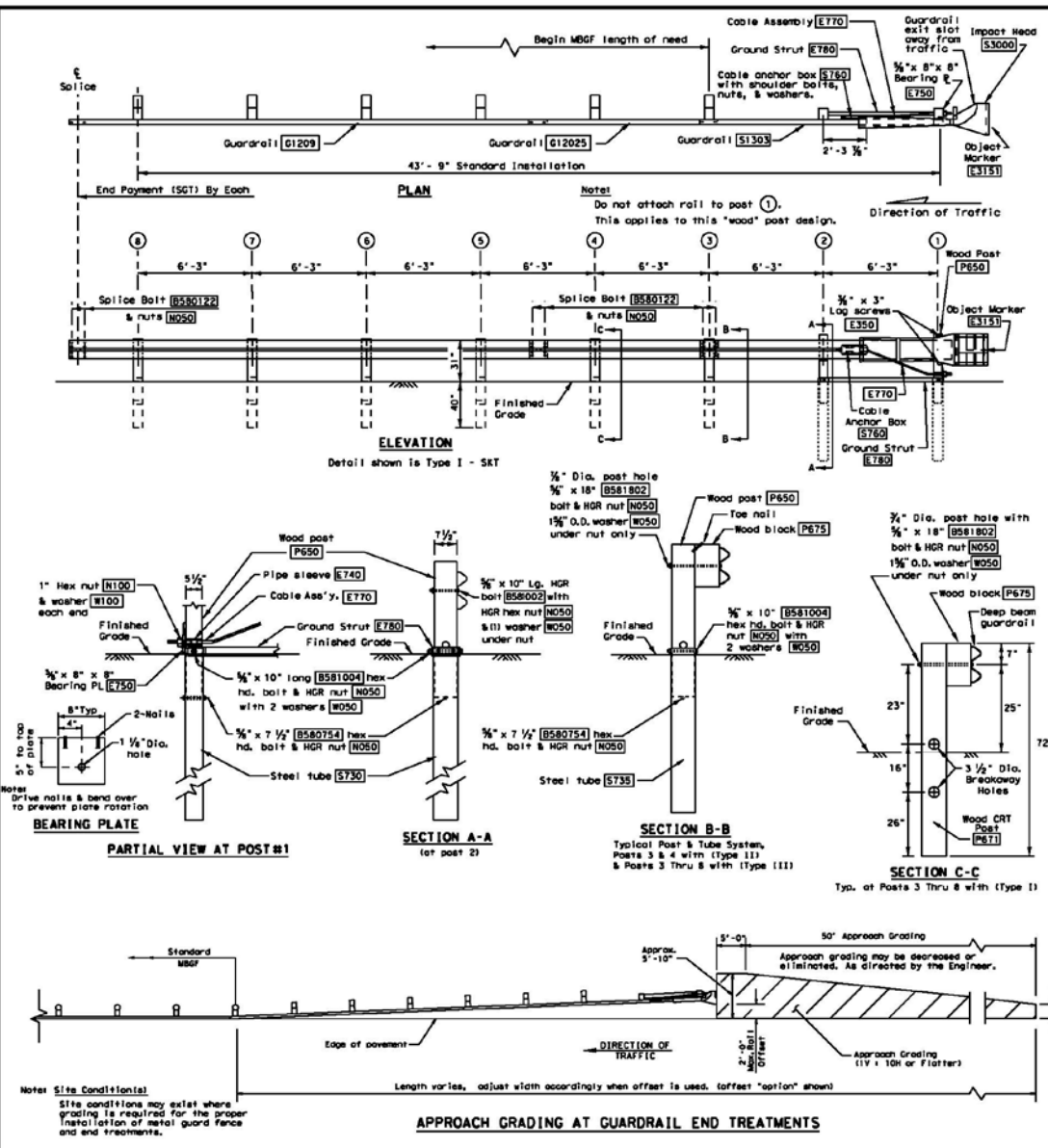
SGT (8) 31-14

FILE: sg183114.dgn DW: TxDOT CW: AM SW: RE/VP CW: VP

DATE: December 2011 CMT: S1C1 JOB: 10464 10/26/11

REVISIONS

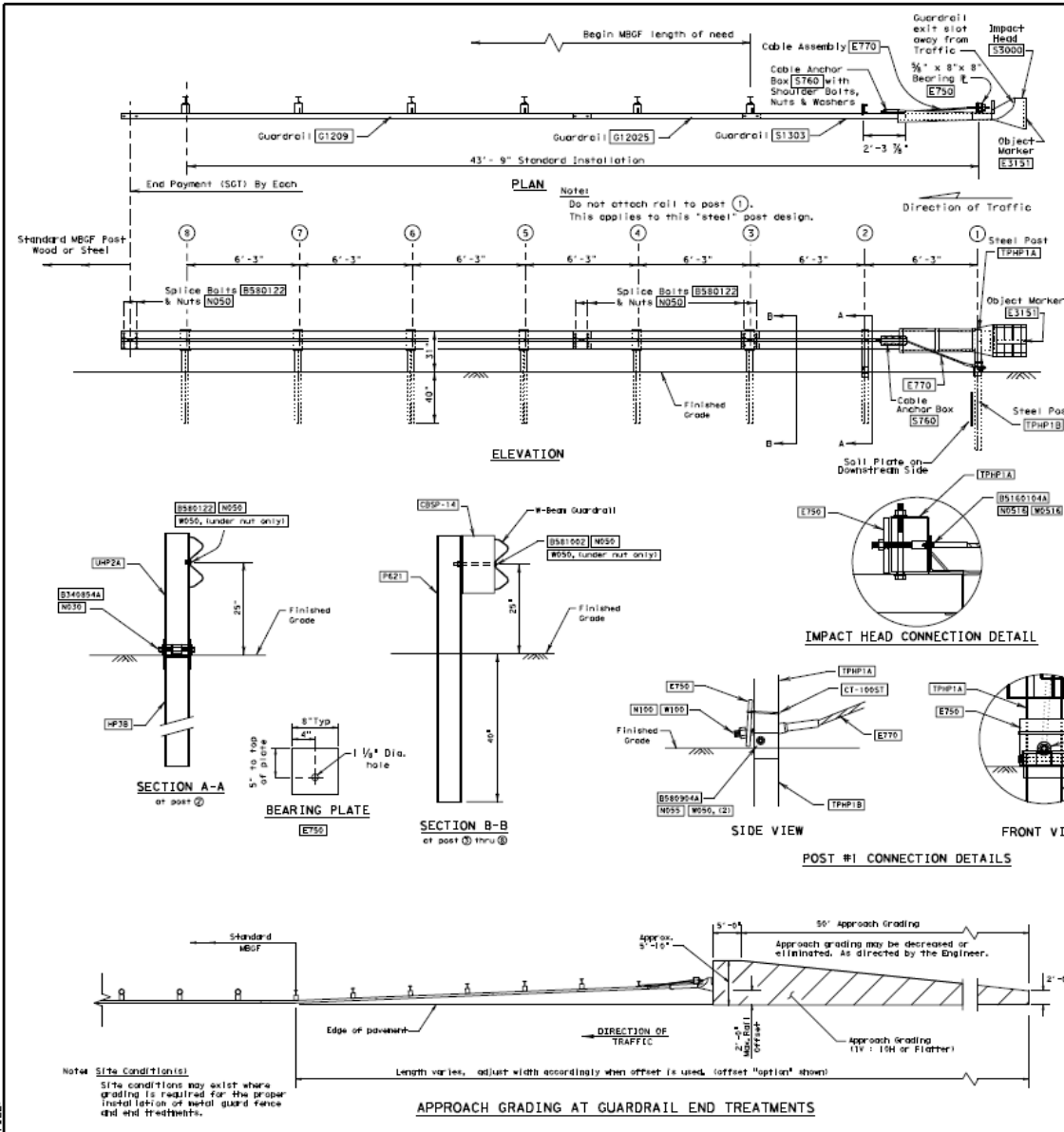
0157 05/17 05/17 SHEET NO.



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GENERAL NOTES

- For additional information contact: Interstate Steel Inc., (432) 263-3725.
- All bolts, nuts cable assemblies, cable anchors, steel posts & bearing plates shall be galvanized.
- SGT's placed within the "minimum" 150 ft. radius, shall be installed straight. Standard roll elements may be installed within the radius without special fabrication.
- A flare rate of 25:1 may be used to prevent the terminal head from encroaching on the shoulder. The flare may be decreased or eliminated for specific installations, if directed by the Engineer. Site grading may be necessary to meet this requirement.
- The lower sections of the post shall not protrude more than 4 inches above finished ground. Site grading may be necessary to meet this requirement.
- The lower section of the steel posts should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
- If solid rock is encountered, see manufacturer's installation manual for the proper installation guidance.
- The breakaway cable assembly must be tight. A locking device, vice grips or channel lock pliers should be used to prevent the cable from twisting when tightening the nuts.
- Hinge bolts shall not be set below finished grade. At curb locations the posts shall be installed to accommodate the rail to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed as directed by the Engineer.
- An object marker shall be installed on the front of the impact head as detailed on D&M(VIIA).

ITEM NO.	QTY	BILL OF MATERIALS
S1303	1	GUARDRAIL (12 GA) 12' - 6" SKT Panel
G12025	1	GUARDRAIL (12 GA) 9' - 4 1/2"
G1209	1	GUARDRAIL (12 GA) 25' - 0"
TPHP1A	1	FIRST POST ASSEMBLY TOP, TUBE
TPHP1B	1	FIRST POST ASSEMBLY BOTTOM, 6' - 0"
UHP2A	1	SECOND POST ASSEMBLY TOP
HP3B	1	SECOND POST ASSEMBLY BOTTOM, 3' - 5 1/2"
PE21	6	STANDARD STEEL LINE POST 6' - 0" (POST 3 THRU 8)
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
CT-1005T	1	CABLE TIE - STEEL
CBSP-14	6	ROUTED BLOCK
S3000	1	IMPACT HEAD
HARDWARE		
B580122	25	3/8" Dia. x 1 1/2" SPLICE BOLT
B580904A	1	3/8" Dia. x 9" HEX BOLT GR. 5
B340854A	1	3/4" Dia. x 8 1/2" HEX BOLT GR. 5
B581002	6	3/8" Dia. x 10" H.G.R. BOLT (Post 3 thru 8)
N055	1	3/8" Dia. HEX NUT (Post 1 only)
N050	31	1/2" Dia. H.G.R. NUT (at splices & at Post 2 thru 8)
W050	9	H.G.R. WASHER (AT Post 1 (2) & 2 thru 8)
N100	2	1" ANCHOR CABLE HEX NUT
W100	2	1" ANCHOR CABLE WASHER
B5160104A	2	1/2" x 1" HEX BOLT, GR. 5
N0516	2	1/2" HEX NUT
W0516	4	1/2" WASHER
S812A	8	CABLE ANCHOR BOX SHOULDER BOLT
N030	1	1/4" HEX NUT
N012A	8	1/2" STR. NUT
W012A	8	1/2" STR. WASHER
E3151	1	OBJECT MARKER (18" x 18")

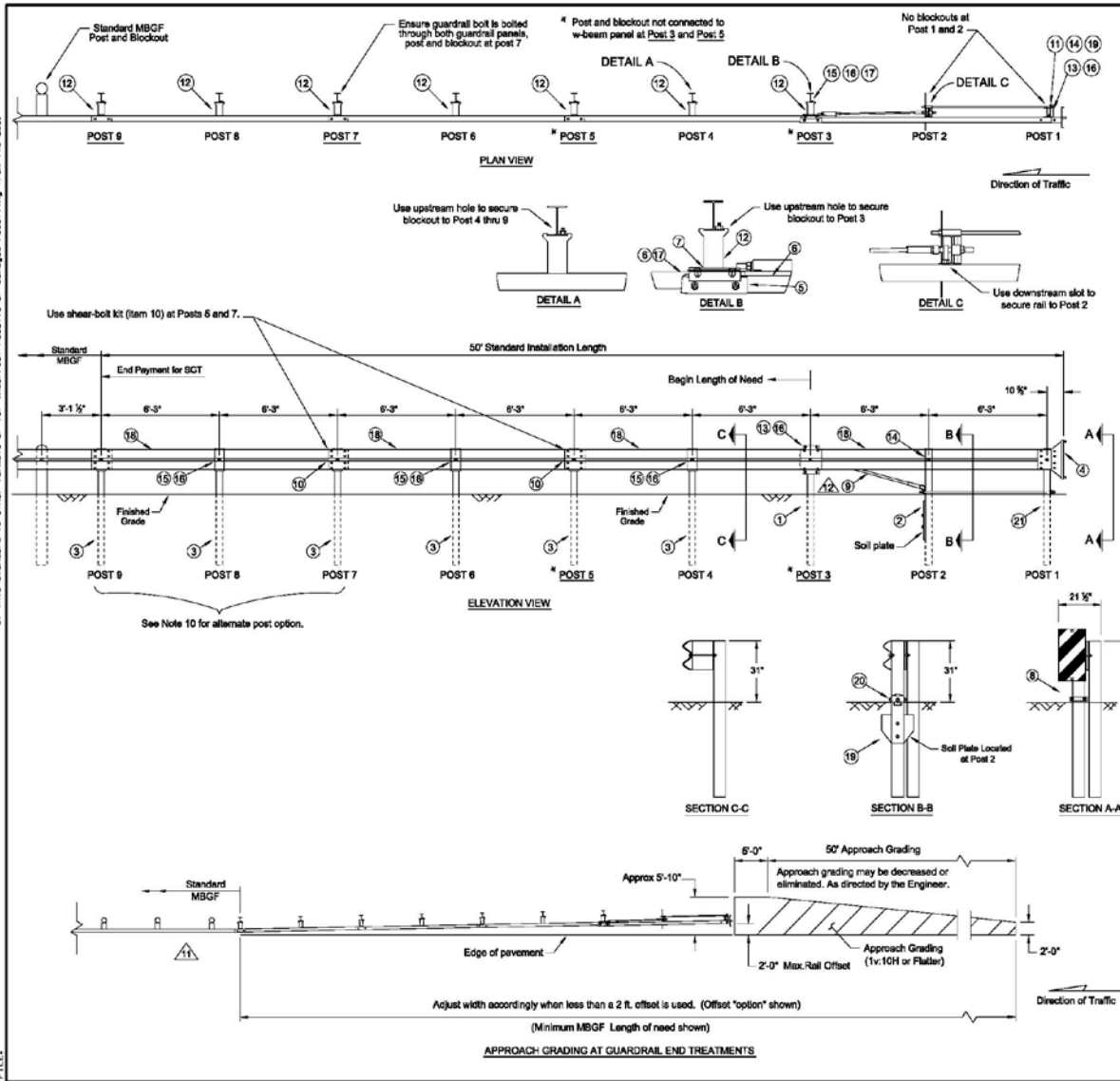
Texas Department of Transportation Design Division Standard

SINGLE GUARDRAIL TERMINAL (SKT-31) (STEEL POST) SGT (8S) 31-14

FILED	sgt8s31k.dgn	DATE	12/01/2011	BY	JAM	CHK	BO/VP	APP	VP
CONT	12/01/2011	REV		JOB		REVISION			
		E3151		COUNTY		SHEET NO.			

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DATE: _____
FILES: _____



- GENERAL NOTES**
- For additional information contact: Lindsay Transportation Solutions - Barrier Systems, 180 River Road, Rio Vista, CA 94571, (707) 374-8800
 - All dimensions are shown in inches except as otherwise indicated.
 - All cable assemblies, cable anchor, ground struts, slider pieces, impact heads, nuts, bolts and all steel components shall be galvanized unless otherwise is noted.
 - X-LITE placed within the minimum 150 ft. radius shall be installed straight. Standard rail elements may be installed within the radius without special fabrication.
 - A flare rate of 37.5:1 may be used over the first 50 ft. of the system to prevent the terminal head from encroaching on the shoulder the flare may be decreased or eliminated for specific installations, or as directed by the engineer.
 - At curbed locations the post shall be installed at the proper grade of elevation behind the curb. The post will then require field drilling new holes to accommodate the rail to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed as directed by the engineer.
 - If rock excavation is encountered, the soil plate maybe modified if approved by the project engineer.
 - When site conditions permit, post may be driven. If posts are placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
 - An object marker shall be installed on the impact head as detailed on D&OM(VIA)
 - The X-LITE is a steel post SGT that is suitable for locations calling for wood post or steel post MBGF systems. When used with wood post guardrail system, post 7 thru 9 may be replaced with CRT posts.
 - Minimum length of MBGF shown. See current guard fence Standards for further information.
 - The breakaway cable assembly must be fault. A locking device (vice-grips or channel lock-pliers) should be used to prevent the cable from twisting when tightening the nut.

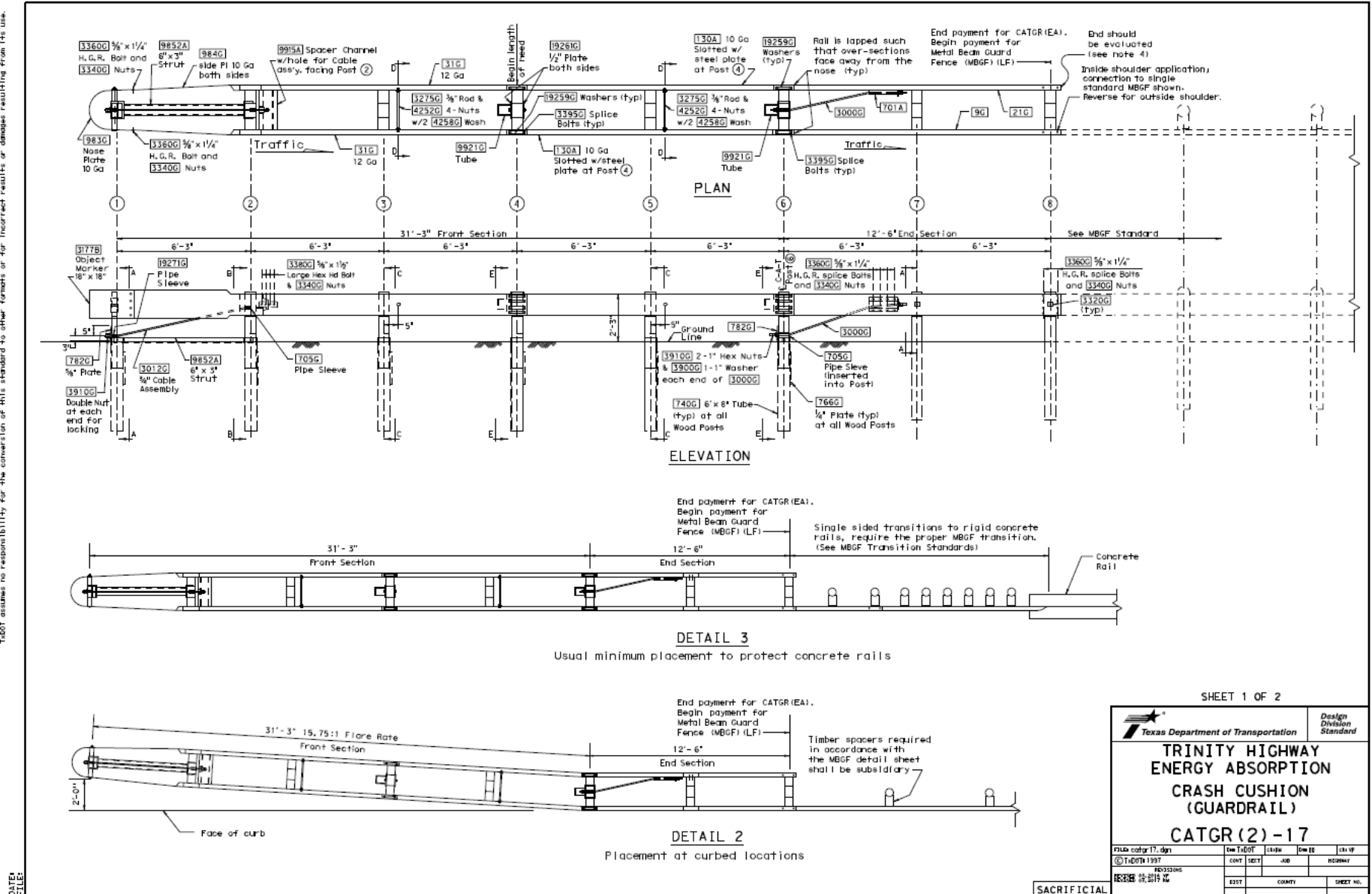
ITEM	PART NO.	DESCRIPTION	QTY
1	BSI-1310027-00	X-LITE, CRIMPED POST HOLES, GALV	1
2	BSI-1012088-00	POST II, X-LITE, GALV	1
3	BSI-1012078-00	LINE POST, X-LITE, GALV	6
4	BSI-1012103-00	IMPACT HEAD, X-LITE, GALV	1
5	BSI-1012093-00	SLIDER PANEL, FRONT, X-LITE, GALV	1
6	BSI-1012090-00	SLIDER BRACKET, X-LITE	1
7	BSI-1012096-00	BACK SLIDER PANEL, X-LITE, GALV	1
8	BSI-1102001-KT	GROUND STRUT KIT, X-LITE	1
9	BSI-1012104-00	CABLE ANCHOR ASSEMBLY, X-LITE	1
10	10050123	KIT, X-EXTENSION SHEAR BOLT,	2
11	BSI-1102027-00	WASHER, SQUARE, X-LITE, GALV	1
12	8090634	W-BEAM COMPOSITE BLOCKOUT 8 IN,	7
13	4001115	GUARDRAIL BOLT 5/8"-11X1 1/4"	24
14	2000302	BOLT CH 5/8"-11X2	2
15	2001635	BOLT CH 5/8"-11X10" GRADE 8 MICAL	7
16	4001116	GUARDRAIL NUT RECESSED 5/8"-11	33
17	2001580	WASHER 1 F306 FLAT RD STRUCT	1
18	4000443	W-BEAM GUARDRAIL R/W/M2a	4
19	BSI-1108016-KT	X-LITE, SOIL PLATE KIT	1
20	BSI-1303005-00	BRACKET, X-LITE CABLE RETENTION	1
21	BSI-1310024-00	X-LITE, CRIMPED POST SLOTS, GALV	1
22		MANUAL X-LITE TANGENT INSTALLATION MANUAL	1

Texas Department of Transportation Design Division Standard

**SINGLE GUARDRAIL TERMINAL
(X-LITE)
STEEL POST
SGT(9S)31-14**

FILED: 06/19/2014	DATE: 06/19/2014	BY: JPM	APP: JPM	CHK: ECL
DESIGNED: JET 2014	CONTRACT NO:	SHEET NO:	TOTAL SHEETS:	PROJECT NO:
REVISED:	COUNTY:	CITY:	SECTION:	SHEET NO.:

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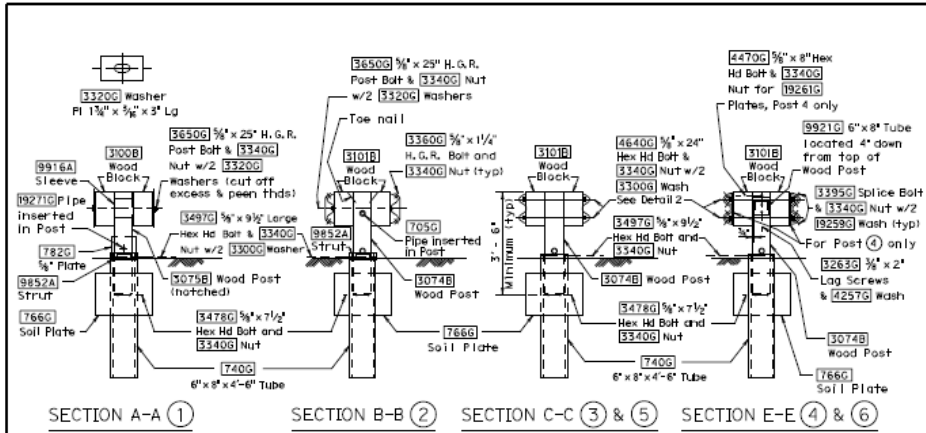
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SHEET 1 OF 2

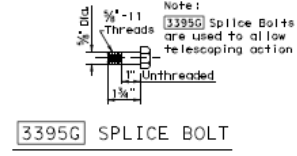
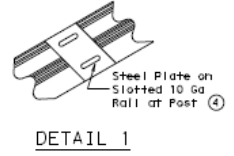
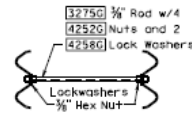
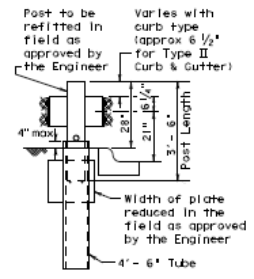
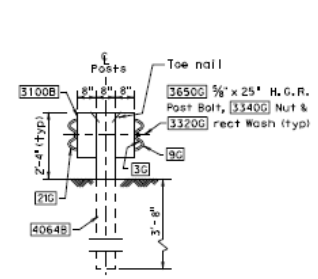
		Design Division Standard
TRINITY HIGHWAY ENERGY ABSORPTION CRASH CUSHION (GUARDRAIL)		
CATGR (2) - 17		
PLAN copy 17.dgn	REV	DATE
1-DRAFT 1997	CONT	SECT
REVISED 09/2019	JOB	ROADWAY
EST	COUNTY	SHEET NO.

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Note:
There are no Rail to Post attachments for Posts (3), (5), & (6)



CATGR GUARDRAIL TERMINAL (POSTS 1-6) BILL OF MATERIALS

MFR Code #	QTY	DESCRIPTION
9830	1	Nose Plate x 10 GA
984G	2	Side Plate x 10 GA
310	2	"W" Beam 12 GA x 13'-6 1/2"
130A	2	"W" Beam 10 GA x 13'-6 1/2"
9852A	1	Channel Strut x 6'-6"
740G	6	Steel Foundation Tube
766G	6	Soil Plate 18" x 24"
3075B	1	Wood Post 5 1/2" x 7 1/2" (Notched) (Post 1)
3074B	5	Wood Post 5 1/2" x 7 1/2" (Post 2 - 6)
3100B	2	Wood Block 5 1/2" x 7 1/2" (Post 1)
3101B	10	Wood Block 5 1/2" x 7 1/2" (Post 2 - 6)
9916A	1	Sleeve (Post 1)
9915A	1	Spacer Channel (Post 2)
9921G	2	Steel Tube (Post 4 & 6)
9921G	1	Pipe Sleeve (Post 1)
705G	1	Pipe Sleeve (Post 2)
9921G	2	Post Plate (Post 4)
782G	1	Bearing Plate (Post 1)
3072G	1	Cable Assembly (from Post 1 to 2)
3275G	2	3/4" Restraint Rod (Post 3 & 5)
99259G	32	Plate Washer (Post 4 & 6)

HARDWARE	
3263G	4 3/4" x 2" Lg Log Screw
4252G	8 1/2" Hex Nut
4258G	4 1/2" Lock Washer
4257G	4 1/2" Flat Washer
3320G	4 Rectangular Washer
3395G	32 3/4" x 1 1/2" H.H. Splice Bolt
3650G	2 3/4" x 25" Lg H.G.R. Bolt
4640G	8 5/8" x 24" Lg H.H. Bolt
3478G	13 5/8" x 7 1/2" Lg H.H. Bolt
3380G	8 5/8" x 1 1/2" Lg H.H. Bolt
3360G	16 5/8" x 1 1/2" Lg H.G.R. Bolt
3340G	85 5/8" H.G.R. Nut
3300G	8 5/8" Flat Washer
3497G	6 5/8" x 9 1/2" Lg H.H. Bolt
3910G	4 1" Hex Nut
3900G	2 1" Flat Washer

DELINERATOR	
3177B	1 Object Marker (18" x 18") (Cut to fit)

CATGR GUARDRAIL TERMINAL (POSTS 7-8) BILL OF MATERIALS

MFR Code #	QTY	DESCRIPTION
4064B	2	Wood Post 5 1/2" x 7 1/2" x 6"
3101B	4	Wood Block 5 1/2" x 7 1/2"
21G	1	"W" Beam Guard Rail (12 Ga)
9C	1	"W" Beam Guard Rail (12 Ga)
301A	1	Bracket
782G	1	Bearing Plate (Post 6)
705G	1	Pipe Sleeve (Post 6)
3000G	1	Cable Assembly (from Post 6 to Rail)
3320G	2	Rectangular Washer

HARDWARE	
3360G	24 3/8" x 1 1/2" H.G.R. Splice Bolt
3400G	4 3/8" x 25" H.G.R. Post Bolt
3380G	8 5/8" x 1 1/2" Hex Hd Bolt
3340G	28 5/8" H.G.R. Nut
3300G	8 5/8" Washer
3910G	4 1" Hex Nut
3900G	2 1" Washer

GENERAL NOTES

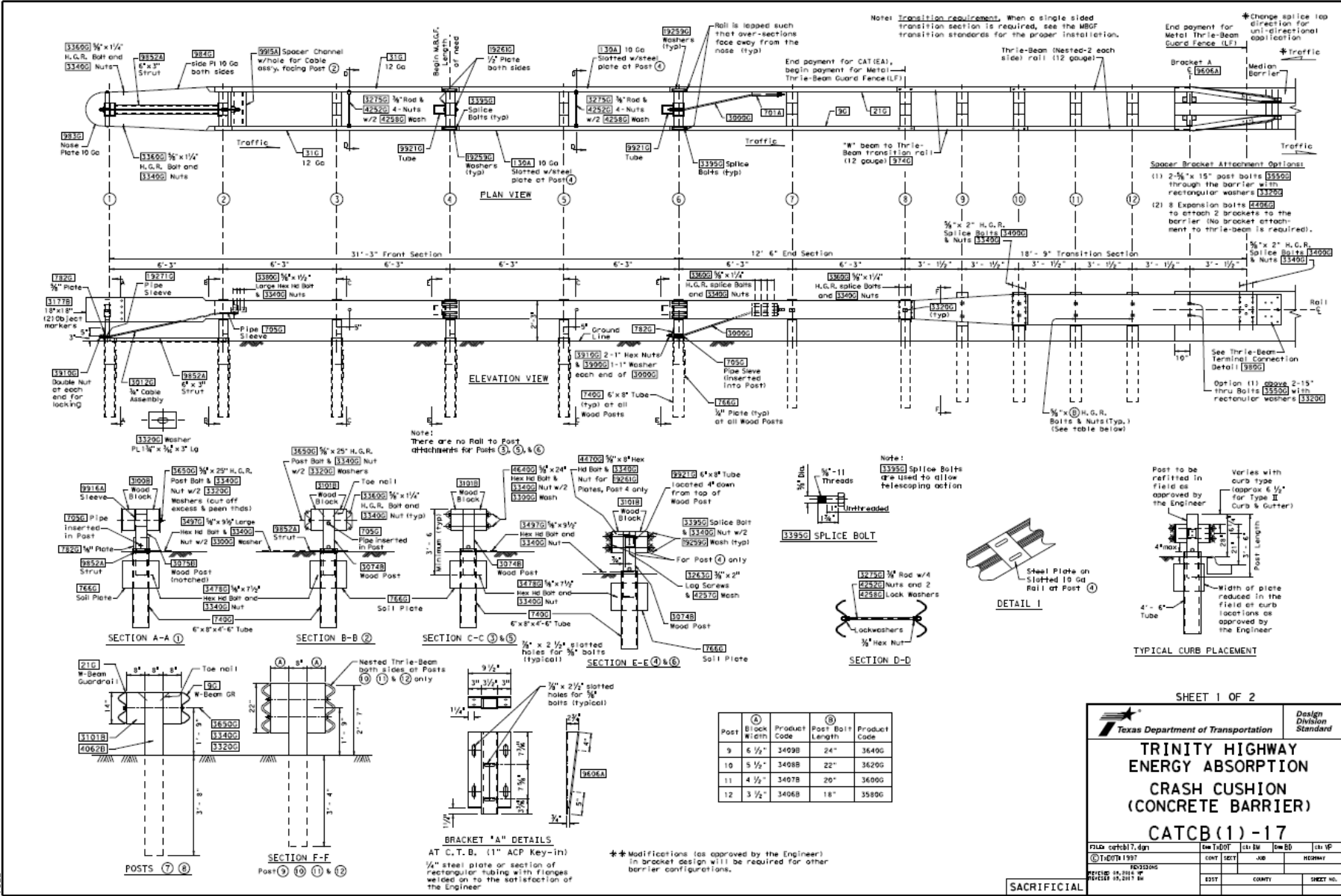
- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway at 118881323-6374, 70 W. Madison St. Suite 2350, Chicago, IL 60602
- Crown will be widened to accommodate the CAT system. The crown should extend at least 3 feet beyond the inside face of rail. The ground line at posts should be an extension of the roadway surface crown.
- All bolts, nuts, washers, cable assemblies, cable anchors, post tubes, backup plates, and soil plates shall be galvanized.
- The exposed end segment of an "End Section" should be evaluated as a potential obstacle in the determination of the need of MBGF for the opposing direction of traffic.
- If a "single sided" transition is required, (as shown in Detail 3) the proper MBGF transition standards are required.
- For placement at curb sections, the height from gutter pan to post bolt will be 21", and the front section shall be flared (See Detail 2).
- The wood blockouts shall be "toe nailed" to the rectangular wood posts to prevent them from turning when the wood shrinks.
- Either 6" x 8" or 5 1/2" x 7 1/2" wood blocks may be used at posts 1 through 8 as supplied by the manufacturer.
- An object marker shall be installed on the front of the terminal as detailed on the D&M(VIA).

SHEET 2 OF 2

		Design Division Standard
TRINITY HIGHWAY ENERGY ABSORPTION CRASH CUSHION (GUARDRAIL) CATGR (2) - 17		
FILED: catgr(1).dgn DATE: 11/19/17 DESIGNED: [Signature] CHECKED: [Signature]	CMT: [] DESIGNED: [] CHECKED: []	JOB: [] COUNTY: [] SHEET NO.: []

SACRIFICIAL

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SHEET 1 OF 2

Texas Department of Transportation
Design Division Standard

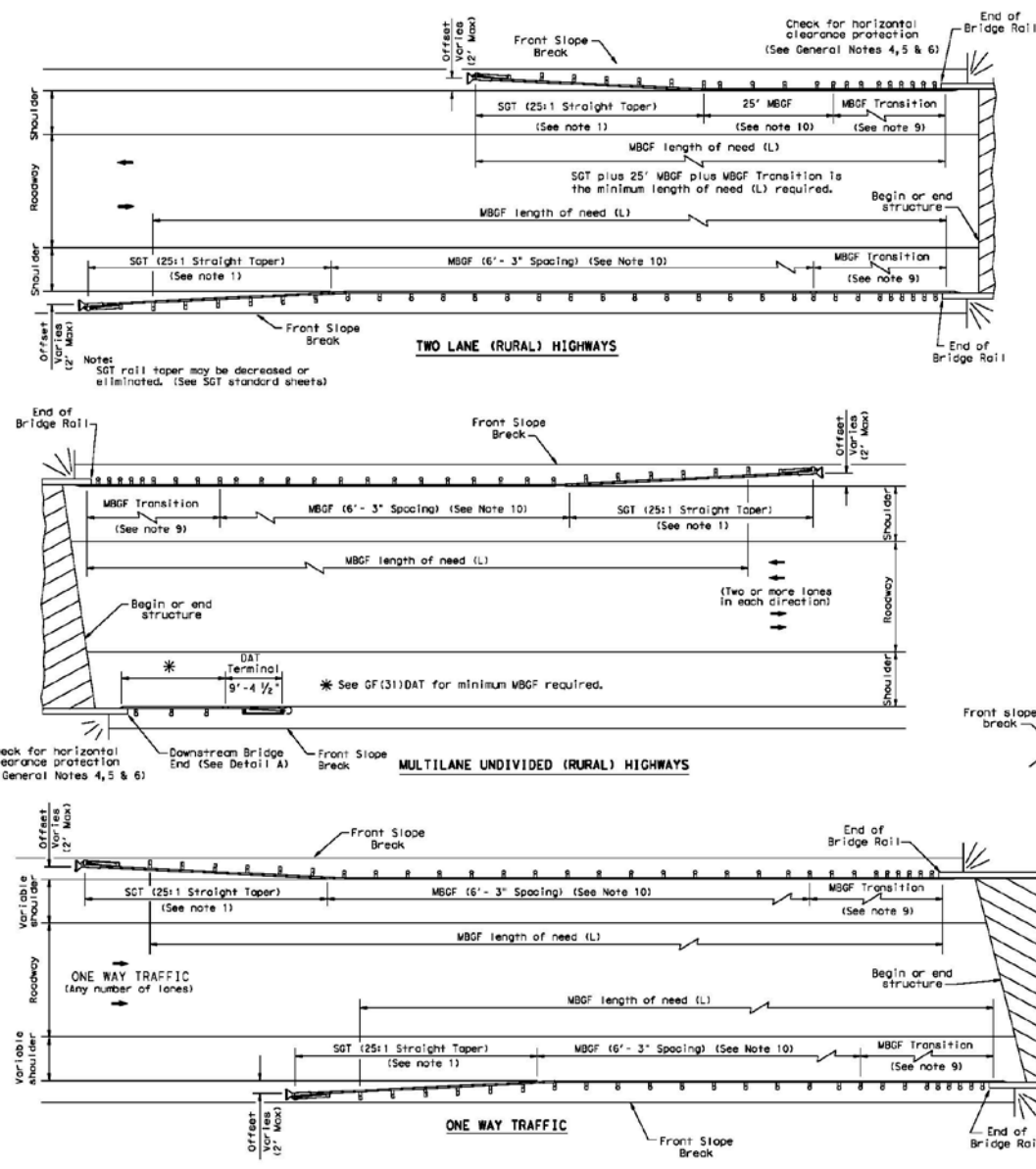
TRINITY HIGHWAY ENERGY ABSORPTION CRASH CUSHION (CONCRETE BARRIER) CATCB(1)-17

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DATE: 10/17/97
DESIGNED BY: [blank]
CHECKED BY: [blank]
DATE: 10/17/97

SACRIFICIAL

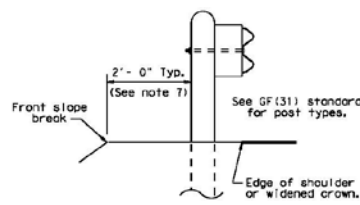
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DATE: FILE:

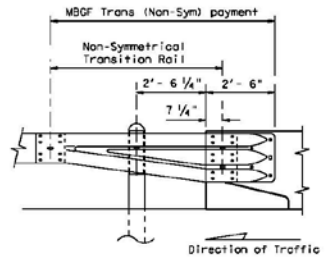


GENERAL NOTES

1. For more details: See GF(31), SGT(31), GF(31)TR, and GF(31)TL2 standard sheets.
2. Quantities of metal beam guard fence (MBGF) at individual bridge ends are as shown in the plans.
3. Use average daily traffic (ADT) for the current year to determine MBGF length of need in accordance with the Roadway Design Manual unless otherwise specified. Where significant traffic volume growth is anticipated on low volume (0-750 ADT) highways, use length determinations for the higher volume category.
4. MBGF may not be required to shield departure end of bridge unless other obstacles within the horizontal clearance limits or opposing traffic indicate a MBGF consideration.
5. Downstream anchor terminals (DAT) are only for downstream end anchorage use, outside the horizontal clearance area of opposing traffic.
6. Direct connection of MBGF to concrete rails are only for downstream rail connections outside the horizontal clearance area of opposing traffic. (This requires a minimum of three standard line posts plus the DAT terminal, See Detail A)
7. The crown shall be widened to accommodate MBGF. Typically the "front slope" break should be 2'-0" from the back of the MBGF post. This applies to new construction on new alignment or where existing roadway cross section is to be widened to increase roadway width. This does not apply to rehabilitation work where existing roadway crown width is to be retained (See Typical Cross Section at MBGF).
8. For restrictive bridge widths: The MBGF should be properly transitioned from the existing bridge rail to the adjoining MBGF (See MBGF Transition Standards). Metal beam guard fence at these bridge location(s) shall be filed at the rate of 25:1 or flatter, and be of the length necessary to locate the terminal end at the 2 ft. "maximum" offset from the shoulder edge in the approach direction.
9. Transition length and post spacing will vary depending on the transition type. Transition type will be shown elsewhere in the plans.
10. A minimum 25' length of MBGF will be required.



TYPICAL CROSS SECTION AT MBGF

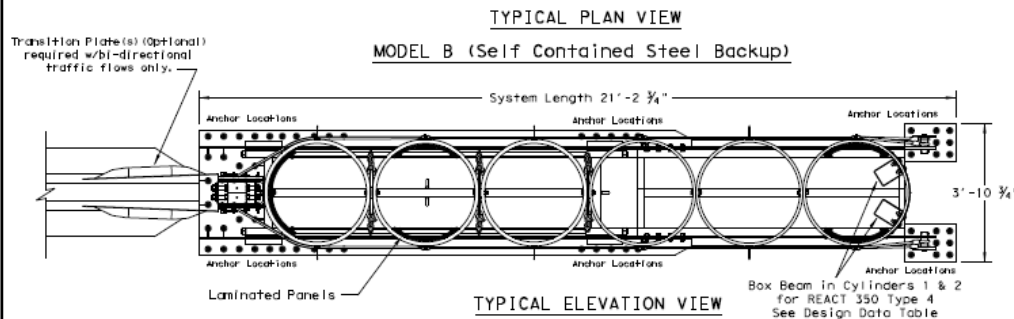


Note: All rail elements shall be lapped in the direction of adjacent traffic.

DETAIL A
Showing Downstream Rail Attachment

		Design Division Standard		
				BRIDGE END DETAILS (METAL BEAM GUARD FENCE APPLICATIONS TO RIGID RAILS) BED-14
FILED: bed14.dgn	REV: TxDOT	REV: JRM	REV: B3/VP	REV: CGL
© TxDOT: December 2011	DATE: DECEMBER 2011	REV: JRM	REV: B3/VP	REV: CGL
REVISIONS		REV: JRM	REV: B3/VP	REV: CGL
REV: JRM	REV: B3/VP	REV: CGL	REV: B3/VP	REV: CGL

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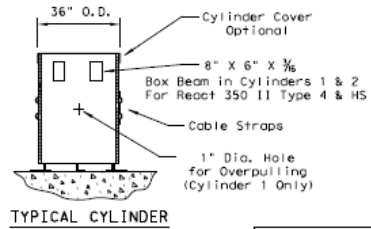
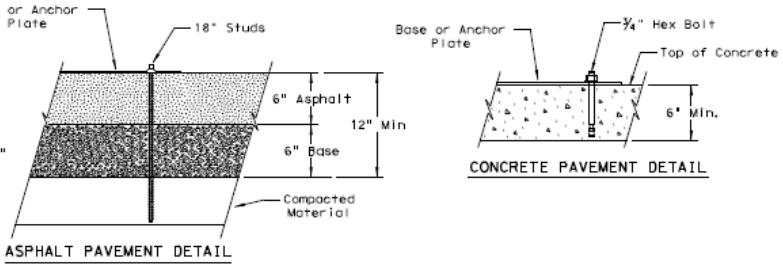
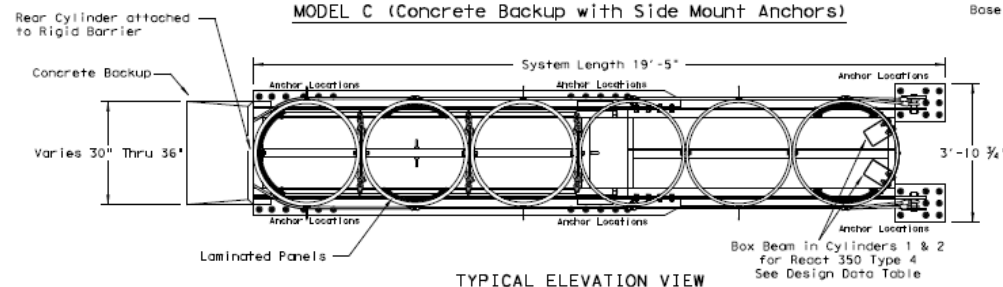
- GENERAL NOTES**
- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway - Energy Absorption at 1(888)323-6374, 70 W. Madison St. Suite 2350, Chicago, IL 60602
 - The nose of the REACT 350 shall be clad with a plastic wrap with standard delineation adhered to the wrap and shall have a series of side marker reflectors on both sides of the unit. See site plan views for marker and plastic wrap color orientation.
 - All steel components to be hot dipped galvanized except stakes, drive spikes, threaded bolts in backup unit, and wedge fittings on cables.
 - The installation area should be free from curbs, elevated objects, or depressions. If the REACT system is to span expansion joints contact the manufacturer.
 - The REACT system should be approximately parallel with the barrier or \perp of merging barriers. The maximum permissible cross-slope is 8%.
 - REACT 350 II has laminated panels in cylinders 1, 5, & 6.

DESIGN DATA TABLE FOR REACT 350 AND REACT 350 II

TYPE	REACT 350 4-B	REACT 350 4-C	REACT 350 II 6-B	REACT 350 II 6-C
Test Level	TL-2	TL-2	TL-3	TL-3
OVERALL LENGTH	15'-3"	13'-9"	21'-3"	19'-5"

FOUNDATION AND ANCHORAGE TABLE FOR REACT 350 AND REACT 350 II

FOUNDATION TYPE	MINIMUM THICKNESS	ANCHORAGE
A CONCRETE PAD OR ROADWAY	6"	MP-3 WITH 7" STUDS (5.5" EMBEDMENT)
B ASPHALT OVER CONCRETE PAVEMENT	6" CONCRETE PAVEMENT PLUS ASPHALT THICKNESS	ANCHOR LENGTH REQUIRED IS 7" STUD
C ASPHALT OVER BASE	6" ACP + 6" BASE	MP-3 WITH 18" STUDS (16.5" EMBEDMENT)
D ASPHALT ONLY	8"	MP-3 WITH 18" STUDS (16.5" EMBEDMENT)



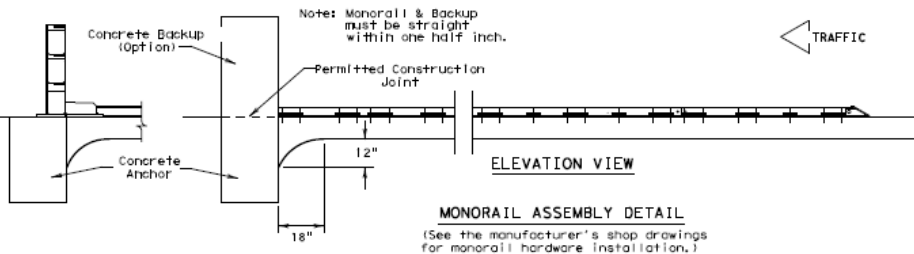
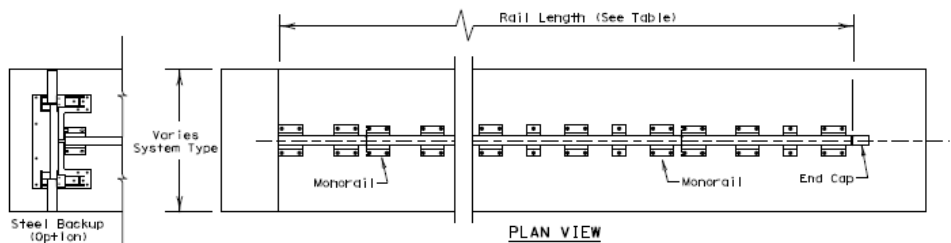
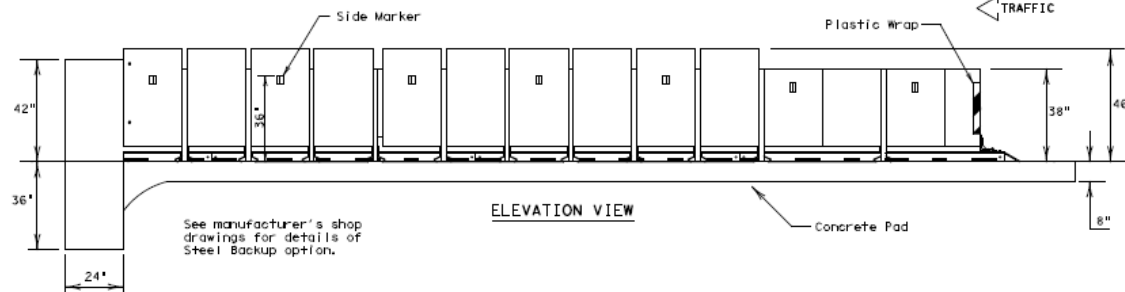
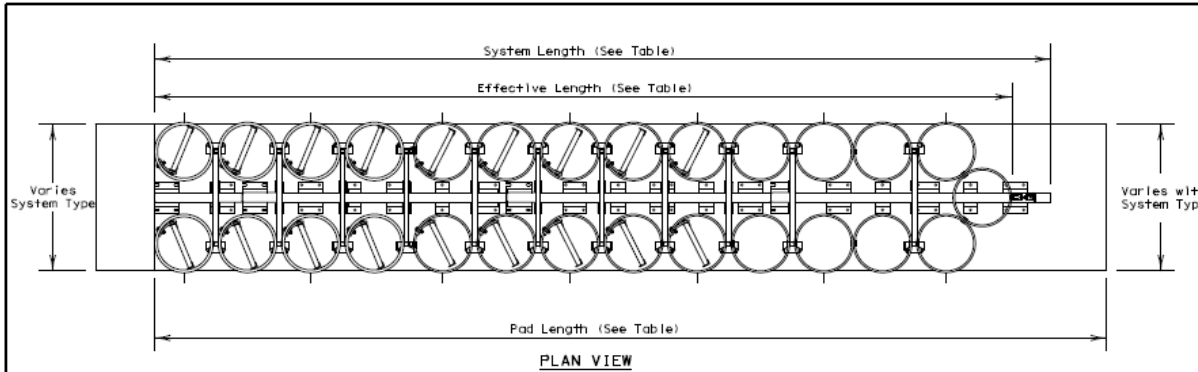
Design Division Standard

TRINITY HIGHWAY
ENERGY ABSORPTION
(REACT 350 NARROW)
(REACT 350 II NARROW)
REACT (N) - 16

FILED reactn16.dgn	DATE TxDOT	DATE	DATE	DATE
© TxDOT February 1998	CONT	SECT	JOB	HCORNY
REVISED 04-2013 (HP)				
REVISED 03-2014 (HP)				

LOW MAINTENANCE

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MONORAIL ASSEMBLY DETAIL
(See the manufacturer's shop drawings for monorail hardware installation.)

GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway - Energy Absorption at 1(888)323-6374, 70 W. Madison St., Suite 2350, Chicago, IL 60602
- The nose of the REACT 350 shall be clad with a plastic wrap with standard delineation adhered to the wrap and shall have a series of side marker reflectors on both sides of the unit. See site plan views for marker and plastic wrap color orientation.
- For bi-directional traffic, appropriate transition details will be as shown on the manufacturer's shop drawings.
- Details of components for the REACT(W) and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The REACT(W) system should be approximately parallel with the barrier or E of merging barriers.
- All steel components to be hot dipped galvanized except stakes, drive spikes, threaded bolts in backup unit, and wedge fittings on cables.

WIDE REACT SYSTEMS					
SYSTEM TYPE	BACKUP WIDTH	TEST LEVEL	SYSTEM LENGTH	EFFECTIVE LENGTH	PAD LENGTH
W60	60"	TL-2	18'-10"	16'-3"	19'-6"
		TL-3	30'-10"	29'-3"	32'-6"
W96	96"	TL-2	18'-10"	17'-6"	19'-7"
		TL-3	34'-9"	32'-10"	35'-6"
W120	120"	TL-3	33'-10"	32'-2"	35'-6"

(See the manufacturer's shop drawings for additional details.)

ANCHOR SYSTEM TYPE
MP-3 [®] polyester anchoring system with 7.5" studs, 5.5" embedment
FOUNDATION TYPES
Minimum 8" Reinforced concrete pad (Required reinforcing steel for concrete pad shall be shown on the manufacturer's shop drawings.)
Minimum 8" Non-reinforced concrete roadway (Measuring at least 12' wide by 50' long)
Minimum 7" Concrete deck structure, or Minimum 6" Reinforced concrete roadway

		Design Division Standard	
TRINITY HIGHWAY ENERGY ABSORPTION CRASH CUSHION (REACT 350 WIDE) REACT (W) - 16			
FIELD PROJECT NO. 031 © TxDOT October 2001 REVISIONS REVISION 04, 2014 (HP)	DATE FILE	LOW TxDOT LOW V/P COUNTY	SHEET NO.
LOW MAINTENANCE			

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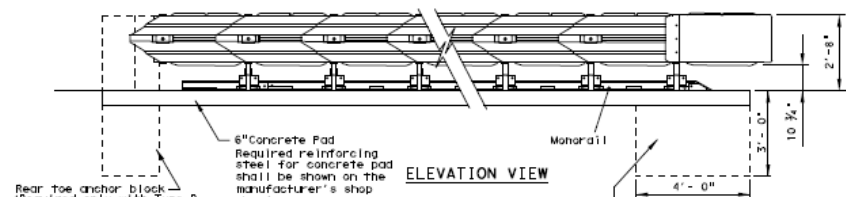
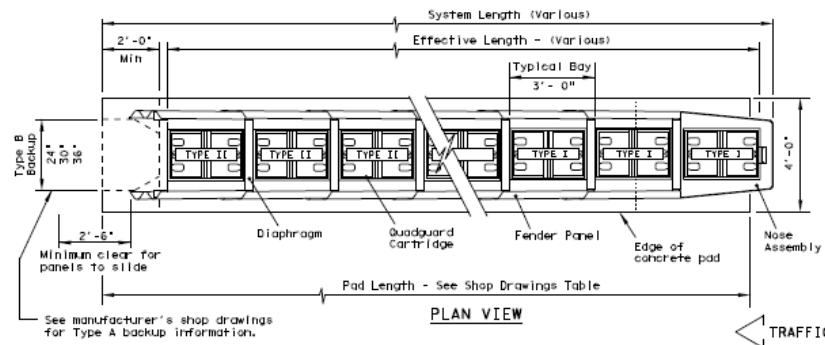
GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact Trinity Highway - Energy Absorption at 118881323-6374, 70 W. Madison St. Suite 2350, Chicago, IL 60602
- For bi-directional traffic, appropriate transition panels will be required.
- Details of components for the QUAD and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- Concrete shall be class "5" with a minimum compressive strength of 4,000 p.s.i.
- If the cross-slope varies more than 2% over the length of the system, the concrete pad will require levelling. Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The QUAD system should be approximately parallel with the barrier or edge of mediana barrier.
- Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.
- For the permanent steel backup, (Type A) the distance between the back of backup and the barrier wall should not exceed 7 inches in any case.

QUADGUARD II (NARROW) SYSTEM				
Test Level	NO. OF BAYS	UNIT EFFECTIVE LENGTH	PAD LENGTH TYPE A	PAD LENGTH TYPE B
TL-2	2	8'- 8"	9'- 0"	8'- 6"
TL-3	5	17'- 8"	18'- 0"	17'- 6"

Additional bays may be added if special considerations warrant and site conditions will accommodate additional length.

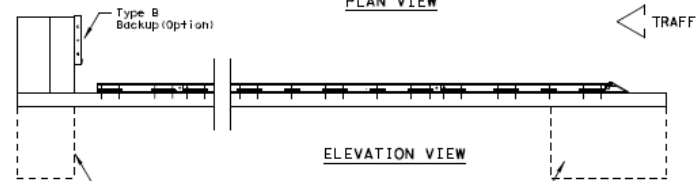
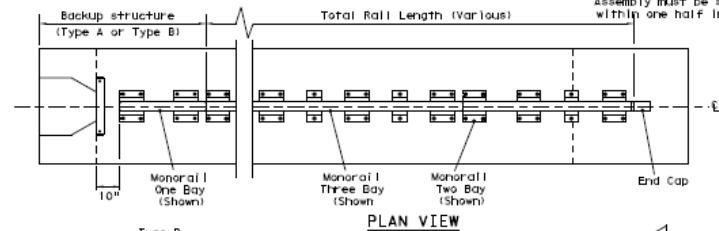
QUAD II (N) units are available in 24", 30", or 36" widths from 2 to 8 bays. Unit width, number of bays, and backup type shall be specified elsewhere in the plans.



QUADGUARD II SYSTEM DETAIL

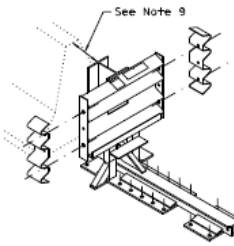
Rear toe anchor block (Required only with Type B backup structure)
Required reinforcing steel for concrete anchor shall be shown on the manufacturer's shop drawings.

Note: Monorail & Backup Assembly must be straight within one half inch.



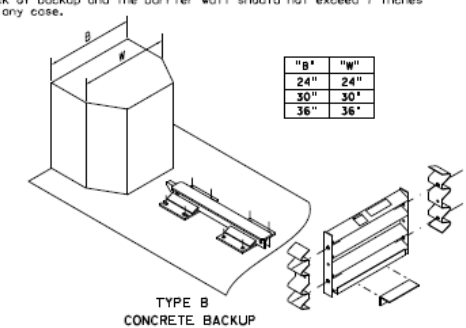
MONORAIL ASSEMBLY DETAIL

(See the manufacturer's shop drawings for monorail hardware installation.)



TYPE A TENSION STRUT BACKUP

TENSION STRUT: Consists of diagonal struts, connections, and accessories, as detailed by the Manufacturer, located at the rear of the QUAD unit. Typical application is for QUAD units attached to double-face quadrail. When used, a 4'-0" x 4'-0" x 3'-0" concrete toe anchor block shall be provided beneath the front portion of the concrete pad, except where the QUAD unit is to be placed on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 p.s.i.) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i.)



TYPE B CONCRETE BACKUP

CAST-IN-PLACE CONCRETE WALL BACKUP: If cast-in-place structures such as bridge parapets, columns, or special walls are used as backup structures, then intermediate walls shall be provided between the structures and the QUAD unit. Intermediate walls shall be equal in height and width to the QUAD unit and reinforced with a steel cage. A cast-in-place transition section from concrete barrier may be used. Reinforcing steel should transition from the standard barrier section to the standard backup section. Details for the intermediate walls, cast-in-place transition sections, or other modifications will be shown elsewhere in the plans. Concrete wall backups may be used on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 p.s.i.) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i.) In those cases, all vertical steel will be doweled (5 inch minimum) into existing decks or located and placed prior to pouring proposed decks as approved by the Engineer.

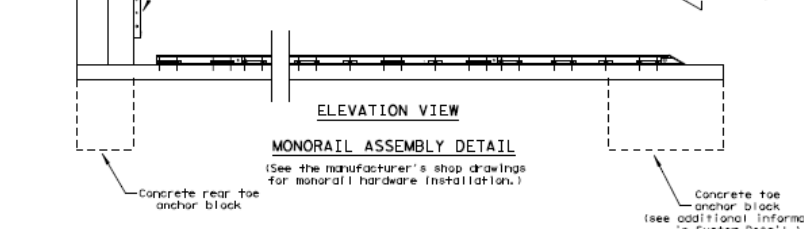
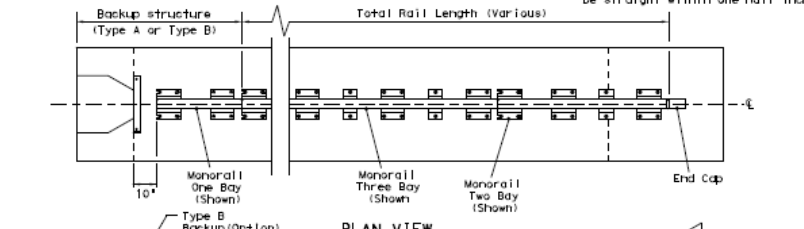
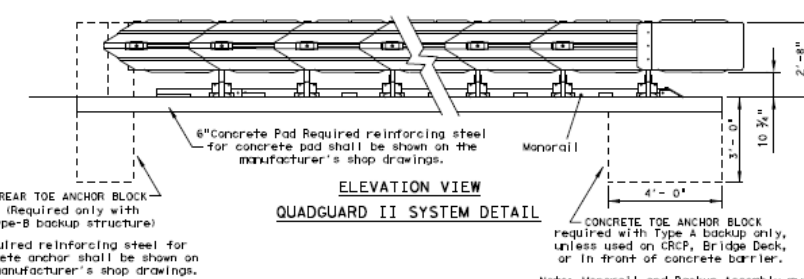
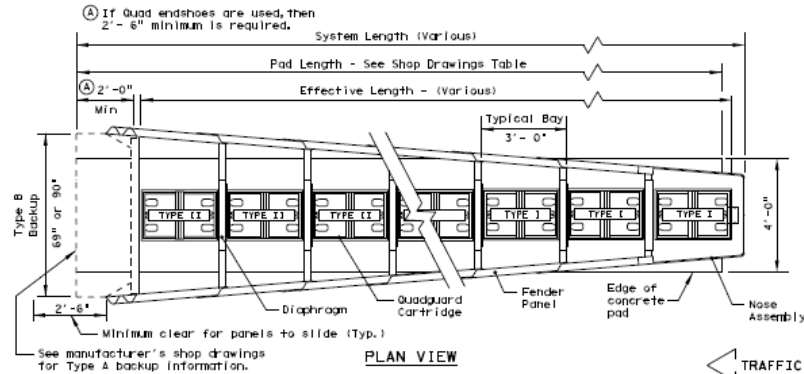
Anchorage requirements are as follows:

WITH FOUNDATION TYPE:	ANCHOR WITH:
Minimum six inch portland cement concrete pad	Epoxy anchoring system with 7" studs, 5.5" embedment
Minimum three inch asphaltic concrete over minimum three inch portland cement concrete	Epoxy anchoring system with 18" studs, 16.5" embedment
Minimum six inch asphaltic concrete over minimum six inch compacted base	Epoxy anchoring system with 18" studs, 16.5" embedment
Minimum eight inch asphaltic concrete	Epoxy anchoring system with 18" studs, 16.5" embedment

If the unit is anchored to asphaltic concrete, it should be relocated to fresh, undisturbed asphalt and re-anchored after each impact to ensure adequate future performance. A zero clearance between the backup and barrier wall is recommended. In no case should this distance exceed 7 inches.

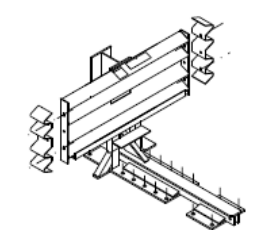
		Design Division Standard
TRINITY HIGHWAY ENERGY ABSORPTION (QUADGUARD II) (NARROW) QUAD (N) - 17		
FILED: quadn17.dgn	DATE: 10/07	BY: JLM
DESIGNED: 10/07	CHECKED: 10/07	DATE: 10/07
REVISED: 06/01	REVISED: 05/01	REVISED: 05/01
PROJECT: 6314-60-001	SHEET: 0237	COUNTY: COUNTY
REUSABLE		DIRECT NO.

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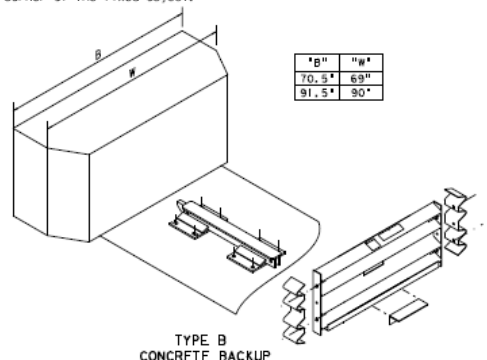


QUADGUARD II (WIDE) SYSTEM				
Test Level	NO. OF BAYS	UNIT EFFECTIVE LENGTH	PAD LENGTH TYPE A	PAD LENGTH TYPE B
TL-2	3	11'- 8"	12'- 0"	11'- 6"
TL-3	5	17'- 8"	18'- 0"	17'- 6"

Additional bays may be added if special considerations warrant and site conditions will accommodate additional length.
QUAD II (W) units are available in 69" and 90" widths from 3 to 8 bays. Unit width, number of bays, and backup type shall be specified elsewhere in the plans.



TYPE A TENSION STRUT BACKUP
TENSION STRUT: Consists of diagonal struts, connections, and accessories, as detailed by the Manufacturer, located at the rear of the QUAD unit. Typical application is for QUAD units attached to double-face quadrail. When used, a 4'-0" x 4'-0" x 3'-0" concrete toe anchor block shall be provided beneath the front portion of the concrete pad, except where the QUAD unit is to be placed on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 p.s.i.) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i.)



TYPE B CONCRETE BACKUP
CAST-IN-PLACE CONCRETE WALL BACKUP: If cast-in-place structures such as bridge parapets, columns, or special walls are used as backup structures, then intermediate walls shall be provided between the structures and the QUAD unit. Intermediate walls shall be equal in height and width to the QUAD unit and reinforced with a steel cage. A cast-in-place transition section from concrete barrier may be used. Reinforcing steel should transition from the standard barrier section to the standard backup section. Details for the intermediate walls, cast-in-place transition sections, or other modifications will be shown elsewhere in the plans. Concrete wall backups may be used on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 p.s.i.) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i.). In those cases, all vertical steel will be doweled (5 inch minimum) into existing decks or located and placed prior to pouring proposed decks as approved by the Engineer.

Anchorage requirements are as follows:

WITH FOUNDATION TYPE:	ANCHOR WITH:
Minimum six inch portland cement concrete pad	Epoxy anchoring system with 7" studs, 5.5" embedment

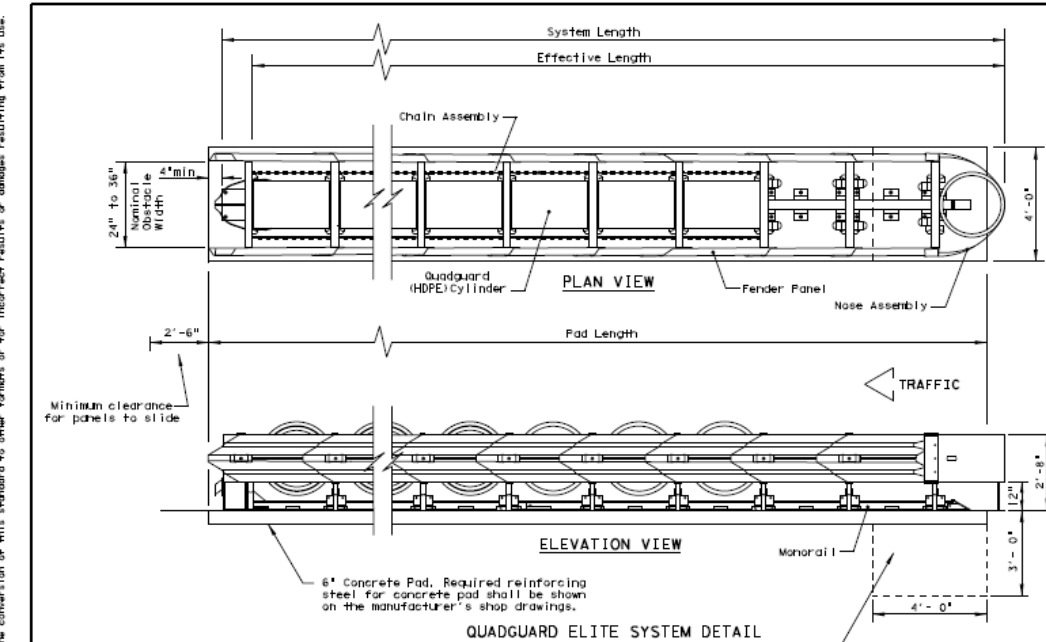
GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway - Energy Absorption at 1(888)323-6374, 70 W. Madison St. Suite 2350, Chicago, IL 60662
- For bi-directional traffic, appropriate transition panels will be required.
- Details of components for the QUAD and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- Concrete shall be class "5" with a minimum compressive strength of 4,000 p.s.i.
- If the cross-slope varies more than 2% over the length of the system, the concrete pad will require levelling. Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The QUAD system should be approximately parallel with the barrier or E of merging barriers.
- Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.

Texas Department of Transportation		Design Division Standard	
TRINITY HIGHWAY ENERGY ABSORPTION (QUADGUARD II) (WIDE) QUAD (W) - 17			
FILED 02/17/07	DATE 02/17/07	BY 1007	CHK 1007
02/17/07	FEBRUARY 1999	CONT	REV
REVISED 05/2011	REVISED 05/2011	REVISED 05/2011	REVISED 05/2011
REVISED 05/2011	REVISED 05/2011	REVISED 05/2011	REVISED 05/2011
REVISED 05/2011	REVISED 05/2011	REVISED 05/2011	REVISED 05/2011

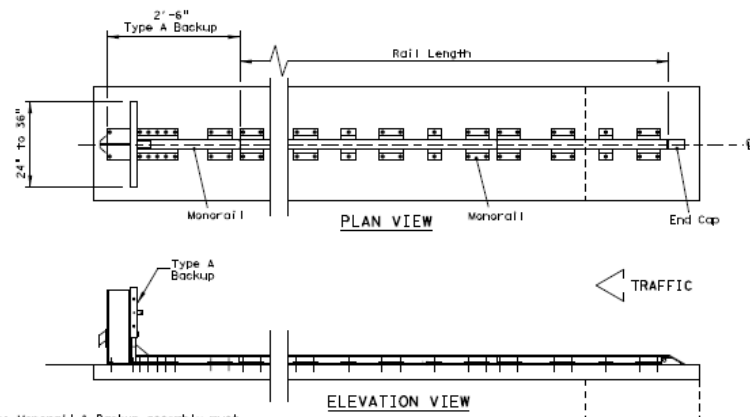
REUSABLE

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6" Concrete Pad. Required reinforcing steel for concrete pad shall be shown on the manufacturer's shop drawings.

Concrete toe anchor block required, unless used on CRCP, Bridge Deck, or in front of concrete barrier.

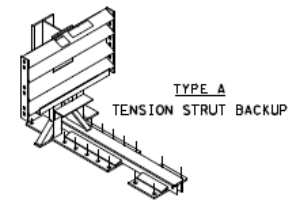


MONORAIL ASSEMBLY DETAIL
 (See the manufacturer's shop drawings for monorail hardware installation.)

Concrete toe anchor block required, unless used on CRCP, Bridge Deck, or in front of concrete barrier.

GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway - Energy Absorption at 1(888)323-6374, 70 W. Madison St. Suite 2350, Chicago, IL 60602
- After each impact, measurements should be taken of the shortest outside diameter of the last cylinder (closest to the backup). When this diameter is reduced from its original 32" to 26" or less, all the HDPE cylinders will need to be replaced, including the nose cylinder.
- For bi-directional traffic, appropriate transition panels will be required.
- Details of components for the QG(ELITE) and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
- If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The QG(ELITE) system should be approximately parallel with the barrier or $\frac{1}{2}$ of merging barriers.
- Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.



TENSION STRUT:
 Consists of diagonal struts, connections, and accessories, as detailed by the manufacturer, located at the rear of the QG(ELITE) unit.

Typical application:
 QG(ELITE) units attached to [Double-Face Guard-Rail.] When used a 4'-0" x 4'-0" x 3'-0" concrete toe anchor block shall be provided beneath the front portion of the concrete pad, except where the QG(ELITE) unit is to be placed on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 psi) or non-reinforced concrete pavement (8" minimum, 4,000 psi)

QUADGUARD ELITE (NARROW) SYSTEM						
Test Level	NO. OF BAYS	SYSTEM LENGTH	UNIT EFFECTIVE LENGTH	PAD LENGTH	RAIL LENGTH	OBSTACLE WIDTH
TL-2	5	17' - 11"	17' - 3"	18' - 0"	12' - 0"	24" to 36"
TL-3	8	26' - 7"	25' - 11"	27' - 1"	21' - 0"	

SEE MANUFACTURER'S SHOP DRAWINGS FOR TYPE A BACKUP INFORMATION.

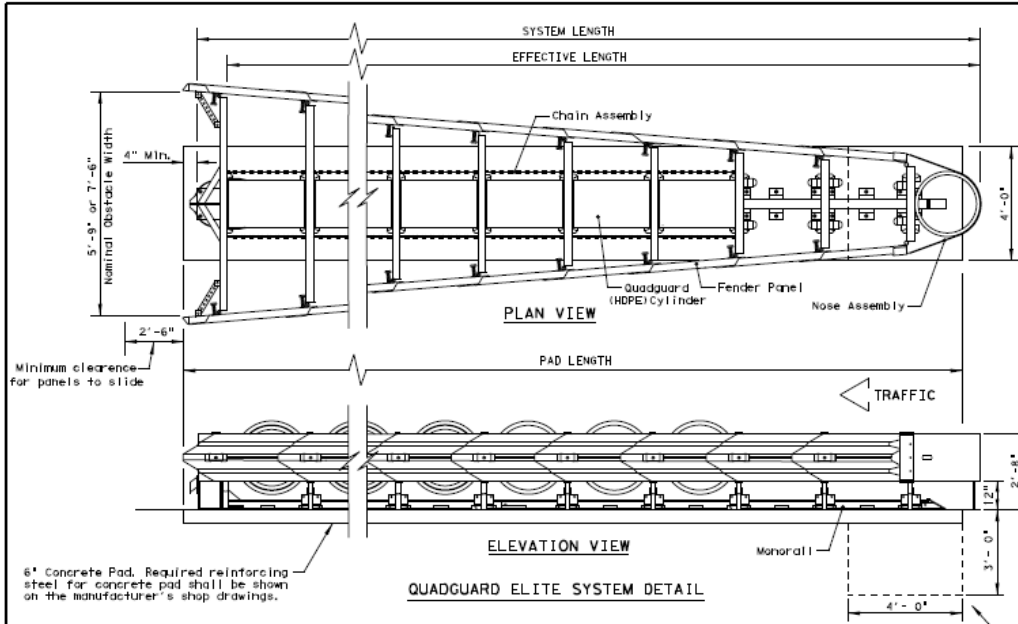
ANCHORAGE REQUIREMENTS ARE AS FOLLOWS:

WITH FOUNDATION TYPE:	ANCHOR WITH:
Minimum 6" portland cement reinforced concrete pad or 8" non-reinforced concrete pad	Epoxy anchoring system with 7" studs and 5.5" embedment

Texas Department of Transportation Design Division Standard	
TRINITY HIGHWAY ENERGY ABSORPTION (QUADGUARD ELITE) (NARROW) QGELITE (N) - 17	
FILED: qgel17n17.dgn © TxDOT OCTOBER 1999	REVISED: 05-2013 AS REVISED: 05-2014 AS REVISED: 09-2017 AS
DATE: FILE:	SHEET NO.

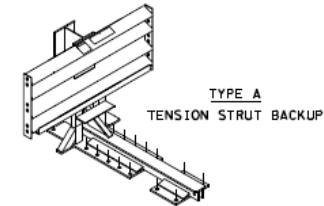
LOW MAINTENANCE

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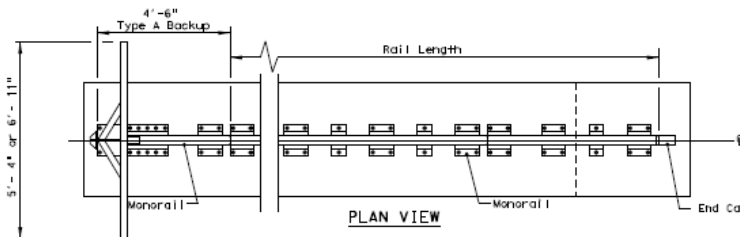
GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact Trinity Highway - Energy Absorption at 1(888)323-6374, 70 W. Madison St., Suite 2350, Chicago, IL 60602
- After each impact, measurements should be taken of the shortest outside diameter of the lost cylinder (closest to the backup). When this diameter is reduced from its original 32" to 26" or less, all the HDPE cylinders will need to be replaced, including the nose cylinder.
- For bi-directional traffic, appropriate transition panels will be required.
- Details of components for the QG(ELITE) and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- Concrete shall be class "5" with a minimum compressive strength of 4,000 p.s.i.
- If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The QG(ELITE) system should be approximately parallel with the barrier or E of merging barriers.
- Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.



TENSION STRUT:
Consists of diagonal struts, connections, and accessories, as detailed by the manufacturer, located at the rear of the QG(ELITE) unit.

Typical applications:
QG(ELITE) units attached to [Double-Face Guard-Rail.] When used a 4'-0" x 4'-0" x 3'-0" concrete toe anchor block shall be provided beneath the front portion of the concrete pad, except where the QG(ELITE) unit is to be placed on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 psi) or non-reinforced concrete pavement (8" minimum, 4,000 psi)



Note: Monorail & Backup assembly must be straight within one half inch.

MONORAIL ASSEMBLY DETAIL

(See the manufacturer's shop drawings for monorail hardware installation.)

QUADGUARD ELITE (WIDE) SYSTEM						
Test Level	NO. OF BAYS	SYSTEM LENGTH	UNIT EFFECTIVE LENGTH	PAD LENGTH	RAIL LENGTH	OBSTACLE WIDTH
TL-2	7	17'-11"	17'-3"	18'-0"	12'-0"	69" to 90"
TL-3	8	26'-7"	25'-11"	27'-1"	21'-0"	

SEE MANUFACTURER'S SHOP DRAWINGS FOR TYPE A BACKUP INFORMATION.

WITH FOUNDATION TYPE:	ANCHOR WITH:
Minimum 6" portland cement reinforced concrete pad or 8" non-reinforced concrete pad	Epoxy anchoring system with 7" studs and 5.5" embedment

ANCHORAGE REQUIREMENTS ARE AS FOLLOWS:

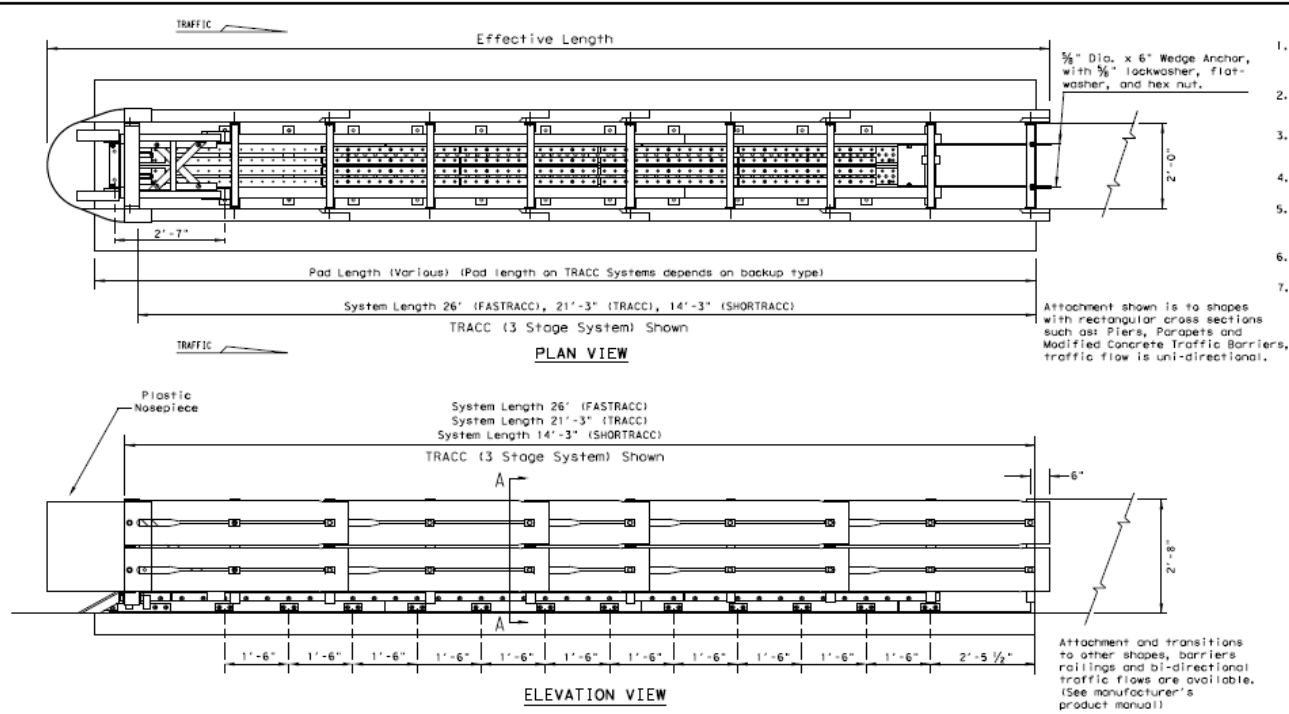
Concrete toe anchor block required, unless used on CRCP, Bridge Deck, or in front of concrete barrier.

LOW MAINTENANCE

		Design Division Standard	
TRINITY HIGHWAY ENERGY ABSORPTION (QUADGUARD ELITE) (WIDE) QGELITE (W) - 17			
FILED: gpl/fwl/7.dgn © TxDOT: OCTOBER 1999	DATE: 10/17/99 DESIGNED BY: [blank] CHECKED BY: [blank]	DWG NO: [blank] JOB: [blank] COUNTY: [blank]	SHEET NO: [blank]

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DATE: FILE:



GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway at 1(888)323-6374, 2925 N. Stemmons Freeway - Dallas, TX 75207
- For bi-directional traffic, appropriate transition panels will be required.
- Details of components for the TRACC and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
- If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The TRACC system should be approximately parallel with the barrier or $\frac{1}{4}$ of merging barriers.

PART #	QUANTITY	TRACC			DESCRIPTION
		FAST	TRACC	SHORT	
29936A	1				FASTRACC Unit Assembly
29980A	1				TRACC Unit Assembly
29997A	1				SHORTRACC Unit Assembly
3310G	4	4	4	4	$\frac{3}{8}$ " Lockwasher
4451G	4	4	4	4	$\frac{3}{8}$ " Dia x 6" Wedge Exp. Anchor
6531B	1	1	1	1	Plastic Nosepiece
6668B	4	4	4	4	Reflective Sheeting
*ANCHOR HARDWARE (CONCRETE BASE)					
5204G	32	26	18	18	$\frac{3}{8}$ " Dia x 7 1/2" All Thd. Rod
3310G	32	26	18	18	$\frac{3}{8}$ " Lockwasher
3361G	32	26	18	18	$\frac{3}{8}$ " Hex Nut
3300G	32	26	18	18	$\frac{3}{8}$ " Flat Washer
5206B	3	3	2	2	TRACC Adhesive HIT HY150 KIT
*ANCHOR HARDWARE (ASPHALT BASE)					
6380G	32	26	18	18	$\frac{3}{8}$ " Dia x 18" All Thd. Rod
3310G	32	26	18	18	$\frac{3}{8}$ " Lockwasher
3361G	32	26	18	18	$\frac{3}{8}$ " Hex Nut
3300G	32	26	18	18	$\frac{3}{8}$ " Flat Washer
5206B	7	5	4	4	TRACC Adhesive HIT HY150 KIT

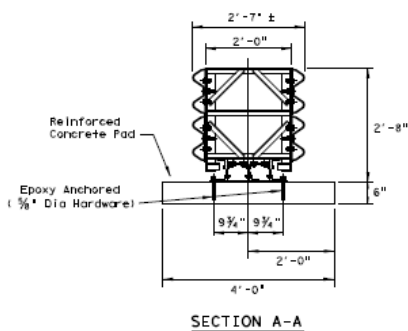
* See manufacturer's product manual

TYPE (NARROW)	TEST LEVEL	SYSTEM LENGTH	EFFECTIVE LENGTH	PAD LENGTHS
FASTRACC (4 Stage System)	70	26'	27' - 9"	26' - 8"
TRACC (3 Stage System)	TL-3	21' - 3"	23' - 0"	22' - 0" 23' - 0" 24' - 0"
SHORTRACC (2 Stage System)	TL-2	14' - 3"	16' - 0"	15' - 0" 16' - 0" 17' - 0"

The Stage System refers to number of replaceable sized sections that could be replaced independently. Concrete pad length on TRACC & SHORTRACC depends on backup type.

FOUNDATION OPTIONS
6" Reinforced Concrete
8" Unreinforced Concrete
3" Min. Asphalt over 3" Min. Concrete
6" Asphalt over 6" Compact Subbase
8" Minimum Asphalt

For steel placement in concrete foundations (See manufacturer's product manual)

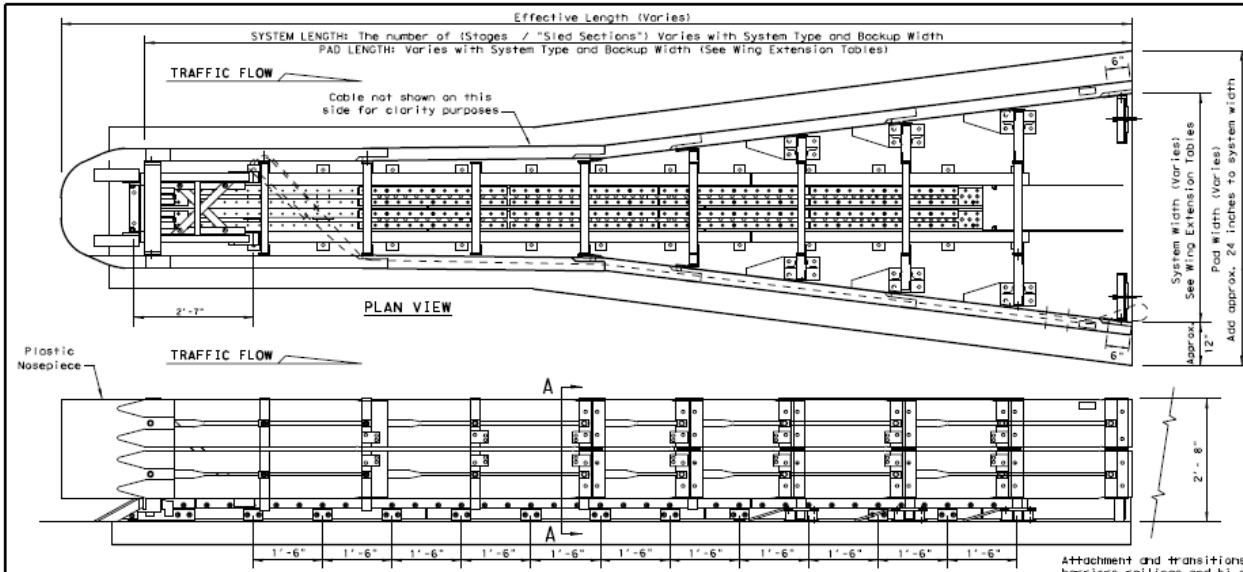


BACKUP SUPPORT OPTIONS
Square Concrete Backup
Concrete Barrier (CTB) Backup
Single Slope Concrete Barrier (SSCB)
Guardrail Backup (Base-Plated Post)
Guardrail Backup (Driven Post)
TRANSITION OPTIONS
Vertical Wall
Modified (CTB) to Vertical Wall
Concrete Barrier (CTB)
Guardrail (W-Beam)
Guardrail (Thrie-Beam)

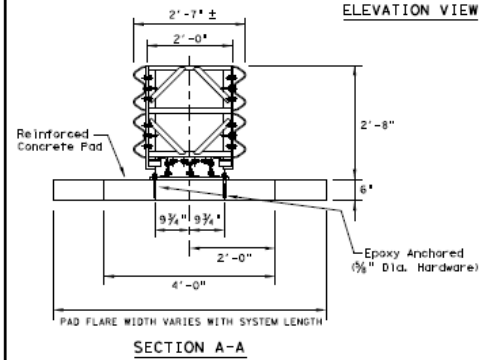
For bi-directional transition panel details (See manufacturer's product manual)
Backup and Transition types are shown elsewhere on the plans, (i.e. Attenuator location details or in the general notes).

		Design Division Standard	
TRINITY HIGHWAY CRASH CUSHION (NARROW) TRACC (N) - 16			
FILE: traccn16.dgn	DATE: 02/07/06	DESIGNED BY: JWB	CHECKED BY: JWB
PROJECT: 6314-60-001	CONTRACT: 6314-60-001	COUNTY: DALLAS	SHEET NO. 16
REUSABLE			

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- GENERAL NOTES**
- For specific information regarding installation and technical guidance of the system, contact: Trinity Highway at 1(888)323-6374, 2525 N. Stemmons Freeway - Dallas, TX 75207
 - Contact the company for Custom widths from 31" up to 57" wide, and transition panels for bi-directional traffic applications.
 - Details of components for the WideTRACC, Backups and re-inforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
 - Concrete shall be class "S" with a min. compressive strength 4,000 p.s.i.
 - If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope 8%.
 - The installation area should be free from curbs, elevated objects, or depressions.
 - The WideTRACC system should be approximately parallel with the barrier or $\frac{1}{4}$ of merging barriers.
 - The Unit shown is flared on both sides, but can be flared on a single side either left or right. The flares will effect the length and width of the system. (See Wing Extension Tables)



TYPE (WIDE)	TEST LEVEL
FASTRACC (4 Stage System)	70
TRACC (3 Stage System)	TL-3
SHORTTRACC (2 Stage System)	TL-2

NOTE: The Stage System refers to number of replaceable "sliced sections" that could be replaced independently.

Wide-FASTRACC WING EXTENSIONS

NUMBER OF WING EXTENSIONS	WIDTH	SYSTEM LENGTH	EFFECTIVE LENGTH	Wide-FASTRACC EXTENSION PART NUMBER (LEFT / RIGHT)
0 (BASE UNIT)	71"	25'-11"	27'-11"	
1	78"	28'-3"	30'-3"	33940
2	85"	30'-7"	32'-7"	33941 / 33942
3	92"	32'-11"	34'-11"	33943 / 33944
4	99"	35'-2"	37'-2"	33945 / 33946
5	106"	37'-6"	39'-6"	33947 / 33948
6	113"	39'-10"	41'-10"	33949 / 33950
7	120"	42'-2"	44'-2"	33951 / 33952
8	127"	44'-5"	46'-5"	33953 / 33954
9	134"	46'-9"	48'-9"	33955 / 33956
10	141"	49'-1"	51'-1"	33957 / 33958
10+				CONSULT TRINITY SALES PERSON

Wide-TRACC WING EXTENSIONS

NUMBER OF WING EXTENSIONS	WIDTH	SYSTEM LENGTH	EFFECTIVE LENGTH	Wide-TRACC EXTENSION PART NUMBER (LEFT / RIGHT)
0 (BASE UNIT)	58"	21'	23'	
1	65"	23'-4"	25'-4"	33940
2	72"	25'-8"	27'-8"	33941 / 33942
3	79"	28'	30'	33943 / 33944
4	86"	30'-4"	32'-4"	33945 / 33946
5	92"	32'-8"	34'-8"	33947 / 33948
6	99"	35'	37'	33949 / 33950
7	106"	37'-4"	39'-4"	33951 / 33952
8	113"	39'-8"	41'-8"	33953 / 33954
9	120"	42'	44'	33955 / 33956
10	127"	44'-4"	46'-4"	33957 / 33958
10+				CONSULT TRINITY SALES PERSON

Wide-SHORTTRACC WING EXTENSIONS

NUMBER OF WING EXTENSIONS	WIDTH	SYSTEM LENGTH	EFFECTIVE LENGTH	Wide-SHORTTRACC EXTENSION PART NUMBER (LEFTS / RIGHTS)
0 (BASE UNIT)	39"	15'	17'	
1	46"	17'-4"	19'-4"	33940
2	53"	19'-8"	21'-8"	33941 / 33942
3	60"	21'-1"	23'-1"	33943 / 33944
4	66"	23'-5"	25'-5"	33945 / 33946
5	73"	25'-9"	27'-9"	33947 / 33948
6	80"	28'-1"	30'-1"	33949 / 33950
7	87"	30'-4"	32'-4"	33951 / 33952
8	94"	32'-7"	34'-7"	33953 / 33954
9	101"	34'-11"	36'-11"	33955 / 33956
10	108"	37'-3"	39'-3"	33957 / 33958
10+				CONSULT TRINITY SALES PERSON

Attachment and transitions to other shapes, barriers rollings and bi-directional traffic flows are available. (See manufacturer's product manual).

BACKUP SUPPORT OPTIONS

- SQUARE CONCRETE BACKUP
- CONCRETE BARRIER (CTB) BACKUP
- SINGLE SLOPE CONCRETE BARRIER(SSCB)
- GUARDRAIL BACKUP (BASE-PLATED POST)
- GUARDRAIL BACKUP (DRIVEN POST)

FOR BI-DIRECTIONAL TRANSITION PANEL DETAILS (SEE MANUFACTURER'S PRODUCT MANUAL).
BACKUP AND TRANSITION TYPES ARE SHOWN ELSEWHERE ON THE PLANS, (I.E. ATTENUATOR LOCATION DETAILS OR IN THE GENERAL NOTES).

FOUNDATION OPTIONS

- 6" REINFORCED CONCRETE
- 8" UNREINFORCED CONCRETE
- 3" MIN. ASPHALT OVER 3" MIN. CONCRETE
- 6" ASPHALT OVER 6" COMPACT SUBBASE
- 8" MINIMUM ASPHALT

FOR STEEL PLACEMENT IN CONCRETE FOUNDATIONS, (SEE MANUFACTURER'S PRODUCT MANUAL).

Wide-TRACC - BILL OF MATERIAL

PART #	QUANTITY			DESCRIPTION
	FAST TRACC	TRACC	SHORT TRACC	
25997A	1			WIDEFATRACC UNIT ASSEMBLY
25939A		1		WIDETRACC UNIT ASSEMBLY
25997A			1	WIDESHORTTRACC UNIT ASSEMBLY
3310G	4	4	4	3/8" LOCKWASHER
4372G	4	4	4	3/8" FLATWASHER
4451G	4	4	4	3/8" DIA X 6" EXP. WEDGE ANCHOR
6531B	1	1	1	PLASTIC NOSEPIECE
6668B	4	4	4	REFLECTIVE SHEETING
ANCHOR HARDWARE (CONCRETE BASE)				
5204B	72	50	18	3/8" DIA X 7 3/8" THD ANCHOR STUD
4372G	72	50	18	3/8" FLATWASHER
3310G	72	50	18	3/8" LOCKWASHER
3361G	72	50	18	3/8" HEX NUT
5206B	6	4	2	Adhesive, HILTI HIT HY-150
ANCHOR HARDWARE (ASPHALT BASE)				
6380G	72	50	18	3/8" Dia x 18" Thd Anchor Stud
4372G	72	50	18	3/8" Flatwasher
3310G	72	50	18	3/8" Lockwasher
3361G	72	50	18	3/8" HEX NUT
5206B	15	11	4	ADHESIVE, HILTI HIT HY-150
ANCHOR HARDWARE (OPTIONAL ITEMS, AS NEEDED)				
5207B	A/R	A/R	A/R	NOZZLE, MIXER, HILTI HIT HY-150
5208B	A/R	A/R	A/R	EXT. TUBE, MIXER, HILTI HIT HY-150
5209B	A/R	A/R	A/R	DISPENSER GUN, HILTI HIT HY-150
5209B	A/R	A/R	A/R	DRILL BIT, 1/2", HILTI SDS

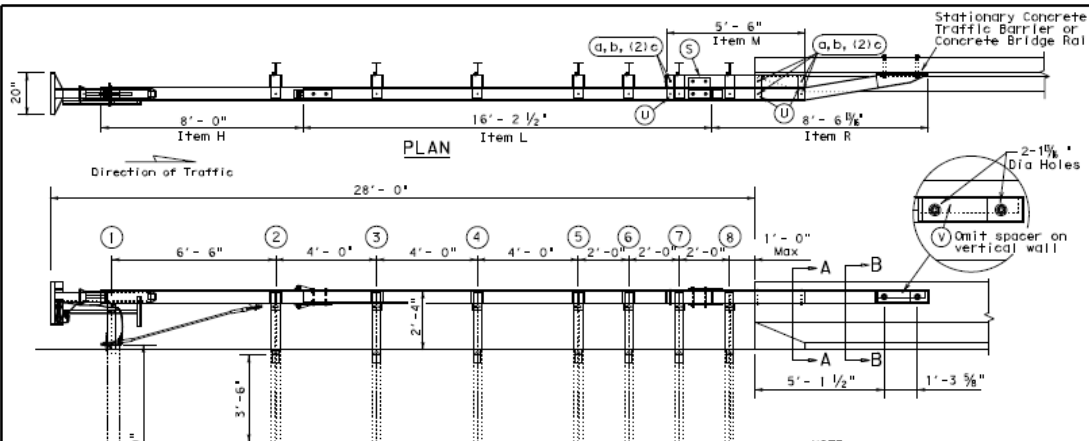
Texas Department of Transportation
Design Division Standard

TRINITY HIGHWAY
CRASH CUSHION
(WIDE UNIT)
TRACC (W) - 16

FILED	traccw16.dgn	DATE	1/20/2016	BY	JKW	CHK'D BY	JKW
DATE	February 2016	DATE	1/20/2016	BY	JKW	CHK'D BY	JKW
REVISED	04/2013 (R1)	DATE		BY		CHK'D BY	
REVISED	04/2014 (R2)	DATE		BY		CHK'D BY	

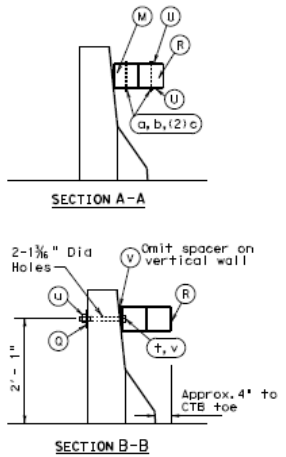
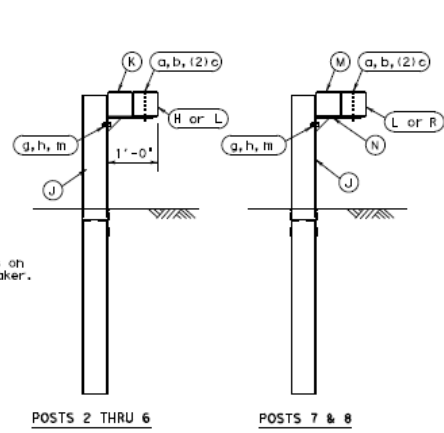
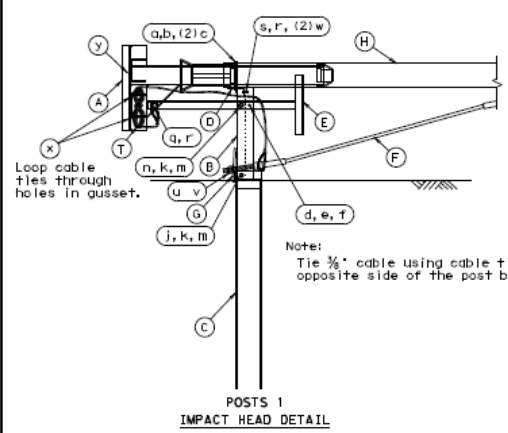
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- GENERAL NOTES**
- For specific information regarding installation and technical guidance of the system, contact Road Systems, Inc., at (330)346-0721, 3616 Old Howard County Airport, Big Springs, TX 79720
 - Due to the single-sided design, the BEAT-SSCC is not appropriate for use at locations where backside hits towards the rigid concrete barrier are possible, e.g., in gore areas, or in narrow median locations where backside opposite direction hits are likely.
 - All bolts, nuts, cable assemblies, cable anchors, bearing plate, tubing, post, impact heads, and other steel components shall be galvanized, unless otherwise noted.
 - The breakaway cable assembly must be fast. A locking device, (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening the nuts.
 - When site conditions permit, posts may be driven. The lower section of post #1 should not be driven with the upper post section attached. If posts are placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
 - If rock excavation is encountered, see manufacturer's installation booklet for installation recommendations.
 - Post shall not be set full depth in concrete.
 - The appropriate connection of the SSCC to the stationary rigid structure is a critical component to insure proper performance of the system. The length of the 1" bolts used to attach the system to the rigid structure will vary with the wall thickness and will need to be determined in the field.
 - The approach area in front of the SSCC and the area within the system itself shall be free of fixed obstacles greater than 4 inches in height and have a fill slope or a cut slope of 1V:10H or flatter.
 - Unless otherwise shown in the plans, SSCC rail placed in the vicinity of curbs shall be blocked out so that the face of curb is located directly below the face of rail. The steel posts shall be installed at the proper ground elevation above the gutter pan or roadway surface. Curbs located along or in front of the SSCC system shall not be greater than 4 inches in height.
 - An object marker shall be installed on the front of the impact head as detailed on D & QM(VIA).

NOTE: Concrete bridge rails may require a modified end at the terminal connection. (Contact the Bridge Division for details.)



ITEM	QTY	DESCRIPTION
A	1	Box-Beam Impact Head
B	1	Upper End Post (A11) W6 x 9 x 1'-9 1/2" LG.
C	1	Lower End Post (A4) W6 x 15 x 8'-0" LG.
D	1	Support Bracket (B1) L4 x 2 x 4" LG.
E	1	Post Breaker (A2) Welded T52 x 2 x 1/2"
F	1	Cable Anchor Assembly
G	1	Cable Anchor Bearing Plate
H	1	End Tube Bolt (A3) x 8'-0" LG.
J	7	Steel Breakaway Post W6 x 9 x 6'-0" LG.
K	5	Support Bracket w/ Blockout (A9) T56 x 6 w/ Bent PL.
L	1	Second Rail (A11) x 16'-2 1/2" LG.
M	1	Transition Blockout (A6) x 5'-6" LG.
N	2	Trans. Support Bracket (A10) 3/4" Bent PL. w/ Gusset
P	2	End Section Splice Plate (A3) - Detail Below
Q	2	1" Square Washer (B10) PL 4 x 4 x 1/2"
R	1	Anchor Bolt (A12) x 8'-6 3/8" LG.
S	2	Splice Plate (A12) PL 10 x 10 x 3/4" Detail Below
T	1	3/8" Galv. Cable x 20'-0" (A14)
U	6	Tie Plate (C10) PL 1 1/2" x 3 1/2" x 3/4"
V	1	Spacer (D10) (OMIT ON VERTICAL WALL)
HARDWARE		
a	14	3/4" x 7 1/2" Hex Bolt (A449)
b	14	3/4" Hex Nut
c	28	1/2" Washer
d	1	1/2" x 3" Hex Bolt (A449)
e	1	1/2" Hex Nut
f	1	1/2" Washer
g	7	3/4" x 1 1/2" Bolt (A307)
h	7	3/4" Recess Nut
i	8	3/4" x 2" Hex Bolt (A325 or A449)
j	1	3/4" x 8" Hex Bolt (A325 or A449)
k	18	3/4" Hex Nut
m	25	3/4" Washer
n	11	3/4" x 3" Hex Bolt (A325 or A449)
o	4	3/4" x 5" Hex Bolt (A325 or A449)
p	1	1/2" x 5" Hex Bolt (A325 or A449)
r	2	1/2" Hex Nut
s	1	1/2" x 2" Hex Bolt (A307, A325 or A449)
t	2	1" x 10" Hex Bolt (A325 or A449) Length Varies w/Wall Sect1
u	4	1" Hex Nut (2# Heavy Hex Nut)
v	4	1" Washer Structural Washer
w	2	1/2" Washer
x	2	Cable Tie
y	1	Object Marker

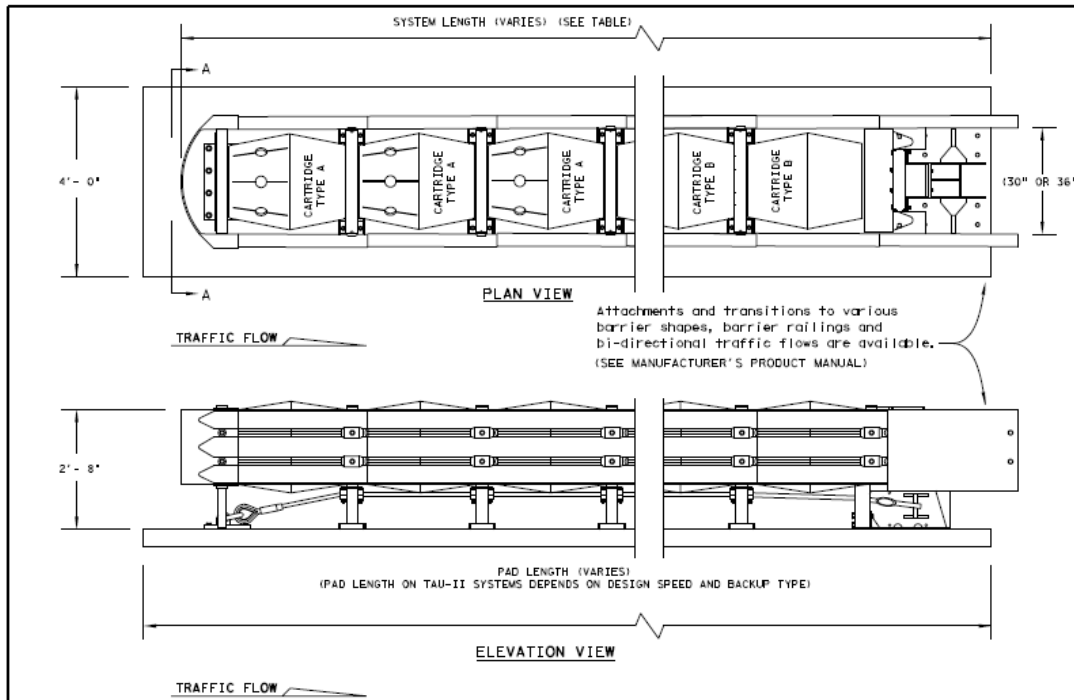
Texas Department of Transportation
Design Division Standard

**ROAD SYSTEMS INC
CRASH CUSHION
(BEAT)**

SSCC-16

FILE: sscc16.dgn	Drawn By: TDT	Check By: JLP	Rev: 0
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REVISED 04, 2016 (RP)	REVISED	COUNTY	SHEET NO.

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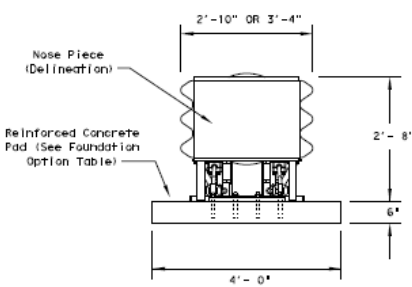
Attachments and transitions to various barrier shapes, barrier railings and bi-directional traffic flows are available. (SEE MANUFACTURER'S PRODUCT MANUAL)

GENERAL NOTES

1. For specific information regarding the installation and technical guidance of the system, contact: Lindsay Transportation Solutions - Barrier Systems, Inc. or (707) 374-6800, 180 River Road, Rio Vista, CA 94571
2. Refer to the installation manual and configuration chart for system assembly and element orientation. For bi-directional traffic, appropriate transition panels will be required.
3. Additional details for the backup support option, transition option and foundation option will be shown on the manufacturer's shop drawings furnished to the Engineer.
4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
5. Maximum permissible cross-slope is 8%.
6. The installation area should be free from curbs, elevated objects, or depressions.
7. The TAU-II system should be approximately parallel with the barrier or center line of merging barriers.
8. 30-inch (30") model shown, also available in 36-inch (36") configuration.

BILL OF MATERIAL		
PRODUCT CODE	QTY	DESCRIPTION
B030704	1	Front Support
B030703	TBD	Middle Support Diaphragm
TBD	1	Backup Support Option (See Table)
B010802	TBD	Energy Absorbing Cartridge, Type A
B010722	TBD	Energy Absorbing Cartridge, Type B
TBD	1	Anchor Package
K001005	1	Front Support Leg Kit
K001004	1	Cable Guide Assembly Kit
B010202	TBD	Sliding Panel
K001003	TBD	Slider Assembly Kit
B010659	2	End Panel
B010651	4	Pipe Panel Mount
TBD	1	Front Cable Anchor
TBD	1	Nose Piece
TBD	2	Cable
K001013	1	Nose Mounting Hardware

(TBD) = To Be Determined, depending on Backup Type and System Length. (See manufacturer's product manual)



Nose Piece delineation orientation, is shown elsewhere on the plans.

TRANSITION OPTIONS	
VERTICAL WALL	
CONCRETE TRAFFIC BARRIERS	
W-BEAM GUARDRAIL	
THREE BEAM GUARDRAIL	

BACKUP AND TRANSITION TYPES ARE SHOWN ELSEWHERE ON THE PLANS, (I.E. ATTENUATOR LOCATION DETAILS OR IN THE GENERAL NOTES).

FOR BI-DIRECTIONAL TRANSITION PANEL AND END SHOE DETAILS, SEE MANUFACTURER'S PRODUCT MANUAL.

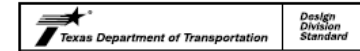
BACKUP SUPPORT OPTIONS	
COMPACT (STAND ALONE)	
FLUSH MOUNT	
PCB (CONCRETE BARRIER)	

TAU-II (NARROW) SYSTEM LENGTHS			
BACKSTOP	TL-2	TL-3	70 mph
PCB	12'-7"	26'-10"	29'-7"
FLUSH MOUNT	13'-0"	27'-3"	30'-0"
COMPACT	14'-3"	28'-6"	31'-3"

NOTE: SYSTEM LENGTHS ARE 12"

FOUNDATION OPTIONS	
6" REINFORCED CONCRETE	
8" UNREINFORCED CONCRETE	
ASPHALT OVER CONCRETE WITH MINIMUM 6" EMBEDMENT IN CONCRETE	
6" ASPHALT OVER 6" COMPACT SUBBASE	
8" MINIMUM ASPHALT	

FOR STEEL PLACEMENT IN CONCRETE FOUNDATIONS, SEE MANUFACTURER'S PRODUCT MANUAL.



**LTS-BARRIER SYSTEMS
CRASH CUSHION
(NARROW UNIT)**

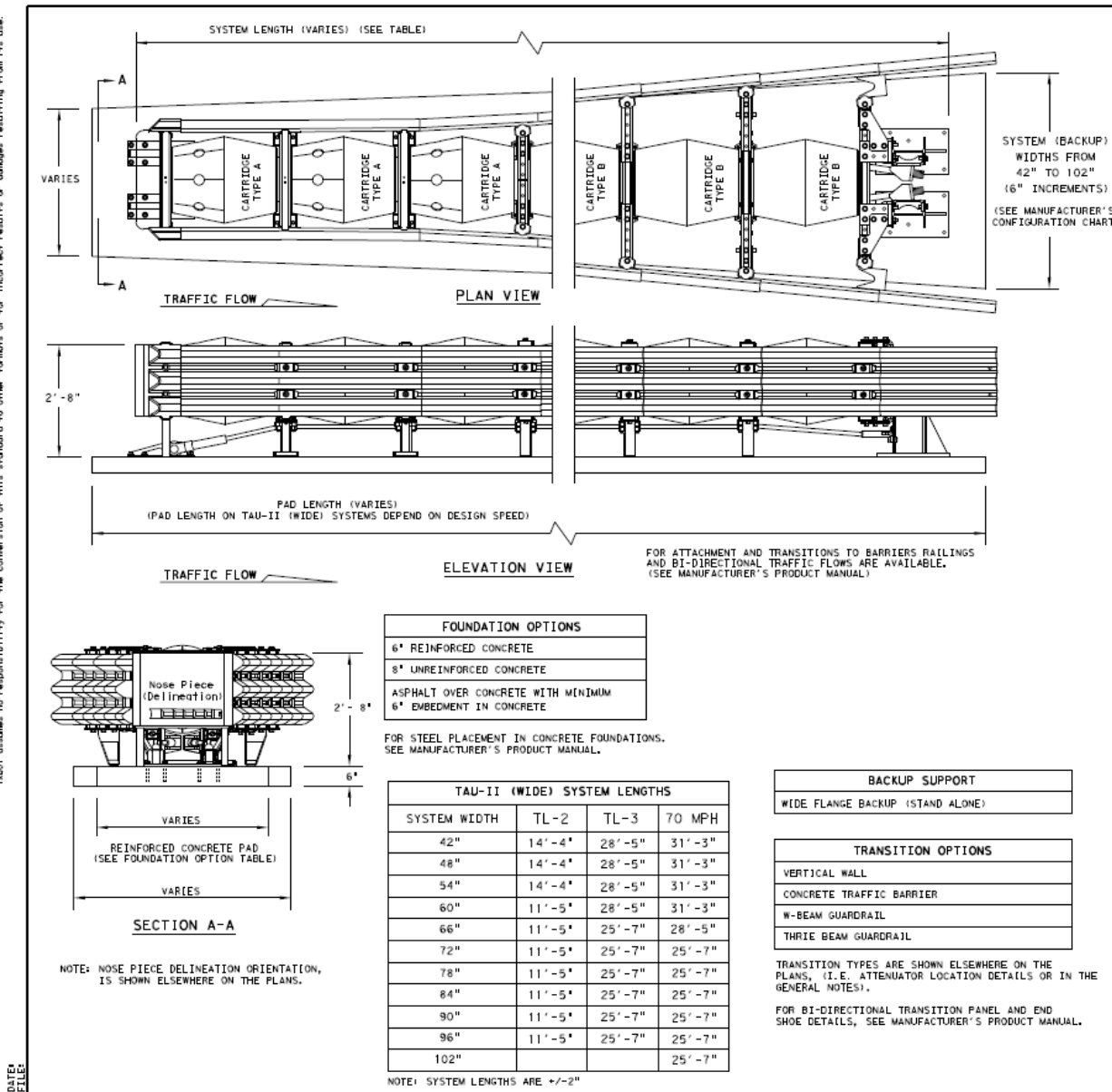
TAU-II (N) - 16

FILED	DATE	BY	CHECKED	DATE	BY	DATE	BY
FILED	10/11/14	dm	10/11/14	10/11/14	dm	10/11/14	dm
© T&E	September 2005	CONT	SECT	JOB	HEAVY		
REVISED	04, 2013 (HP)						
REVISED	05, 2014 (HP)						

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- GENERAL NOTES**
- For specific information regarding installation and technical guidance of the system, contact Lindsay Transportation Solutions - Barrier Systems, Inc. at (707) 374-6800, 180 River Road, Rio Vista, CA 94571
 - Refer to installation manual and configuration chart for specific system assembly and element orientation.
 - For unusual locations see the manufacturer's configuration chart. If the configuration chart does not offer a system suitable for the location a special design, or design details made be required, contact the manufacturer for further information.
 - For bi-directional traffic, appropriate transition panels will be required.
 - Additional details for the backup support options, transition options and foundation options will be shown on the manufacturer's shop drawings furnished to the Engineer.
 - Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
 - Maximum permissible cross-slope is 8%.
 - The installation area should be free from curbs, elevated objects, or depressions.
 - The TAU-II system should be approximately parallel with the barrier or $\frac{1}{2}$ of merging barriers.

BILL OF MATERIAL		
PRODUCT CODE	QTY	DESCRIPTION
B030704	1	FRONT SUPPORT
B030703	TBD	MIDDLE SUPPORT
TBD	TBD	XL BULKHEAD
TBD	TBD	XXL BULKHEAD
TBD	TBD	XXXL BULKHEAD
TBD	TBD	XXXXL BULKHEAD
TBD	1	BACKUP SUPPORT
TBD	1	FRONT CABLE ANCHOR
TBD	1	NOSE
B010202	TBD	SLIDING PANEL
B010659	1	END PANEL
K001003	TBD	SLIDER ASSEMBLY KIT
B010802	TBD	ENERGY ABSORBING CARTRIDGE, TYPE A
B010722	TBD	ENERGY ABSORBING CARTRIDGE, TYPE B
TBD	2	CABLE
K001031	TBD	LATERAL SUPPORT KIT
K001004	TBD	CABLE GUIDE KIT
K001005	2	FRONT SUPPORT LEG KIT
TBD	1	ANCHORING PACKAGE
K001013	1	NOSE ATTACHING HARDWARE

(TBD) - To Be Determined, depending on Backup Width, Backup Type and System Length. (See manufacturer's product manual)

BACKUP SUPPORT	
WIDE FLANGE BACKUP (STAND ALONE)	
TRANSITION OPTIONS	
VERTICAL WALL	
CONCRETE TRAFFIC BARRIER	
W-BEAM GUARDRAIL	
THREE BEAM GUARDRAIL	

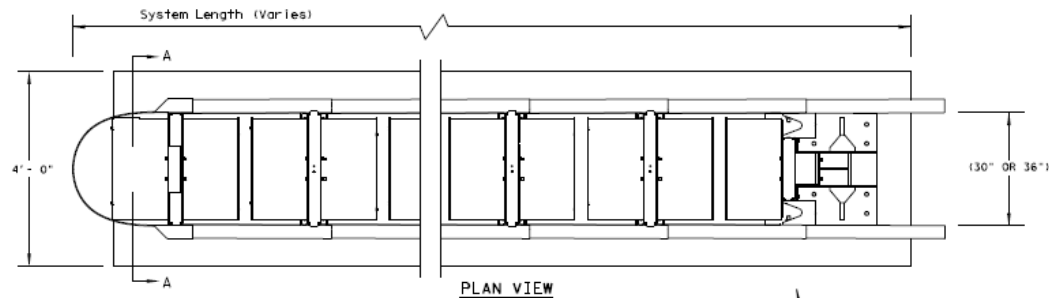
TRANSITION TYPES ARE SHOWN ELSEWHERE ON THE PLANS, (I.E. ATTENUATOR LOCATION DETAILS OR IN THE GENERAL NOTES).
FOR BI-DIRECTIONAL TRANSITION PANEL AND END SHOE DETAILS, SEE MANUFACTURER'S PRODUCT MANUAL.

		Design Division Standard
LTS-BARRIER SYSTEMS CRASH CUSHION (WIDE UNIT) TAU- II (W) -16		
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APPROVED	JOB	DATE
REVISED 04, 2010 (1P)	DIST	COUNTY
REVISED 04, 2010 (1P)		SHEET NO.

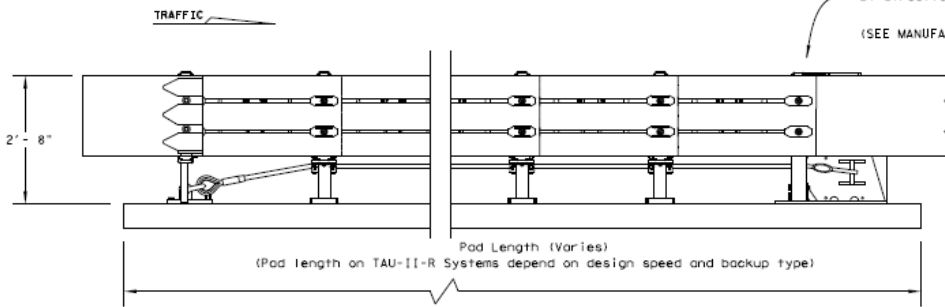
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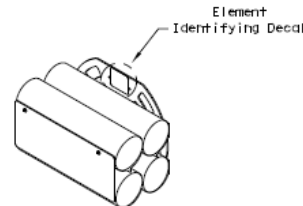
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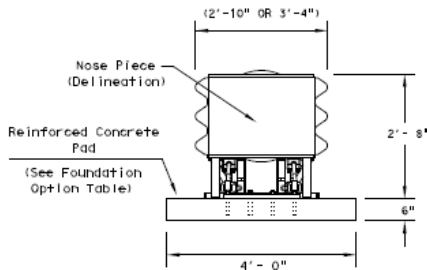
PLAN VIEW



ELEVATION VIEW



ENERGY ABSORBING ELEMENTS (EAE)



SECTION A-A

Nose Piece delineation orientation, is shown elsewhere on the plans.

TRANSITION OPTIONS	
Vertical Wall	
Concrete Traffic Barriers	
W-Beam Guardrail	
Three Beam Guardrail	

For bi-directional transition panel and end shoe details. (See manufacturer's product manual.)

FOUNDATION OPTIONS	
6" Reinforced Concrete	
8" Unreinforced Concrete	
Asphalt over Concrete with Minimum 6" Embedment in Concrete	
6" Asphalt over 6" Compact Subbase	
8" Minimum Asphalt	

For steel placement in concrete foundations. (See manufacturer's product manual.)

BACKUP SUPPORT OPTIONS	
Compact (Stand Alone)	
Flush Mount	
PCB (Concrete Barrier)	

TAU-II-R (NARROW) SYSTEM LENGTHS			
BACKSTOP	TL-2	TL-3	70 mph
PCB	13'-7"	27'-10"	30'-7"
Flush Mount	14'-0"	28'-3"	31'-0"
Compact	15'-3"	29'-6"	32'-3"

Backup and Transition types are shown elsewhere on the plans, (i.e. Attenuator location details or in the general notes).

Note: System lengths are ± 2"

GENERAL NOTES

- For specific information regarding installation and technical guidance of the system, contact: Lindsay Transportation Solutions - Barrier Systems, Inc. at (707) 374-6800, 180 River Road, Rio Vista, CA 94571
- For bi-directional traffic, appropriate transition panels will be required.
- Additional details for the backup support option, transition options and foundation option will be shown on the manufacturer's shop drawings furnished to the Engineer.
- Concrete shall be class "S" with a minimum compressive strength of 4,000 psi.
- Maximum permissible cross-slope is 8%.
- The installation area should be free from curbs, elevated objects, or depressions.
- The TAU-II-R system should be approximately parallel with the barrier or center of merging barriers.
- Refer to Universal TAU-II-R configuration chart for specific systems configuration number and location of each type of energy absorbing element.
- 30-inch (30') model shown, also available in 36-inch (36') configuration.

BILL OF MATERIAL

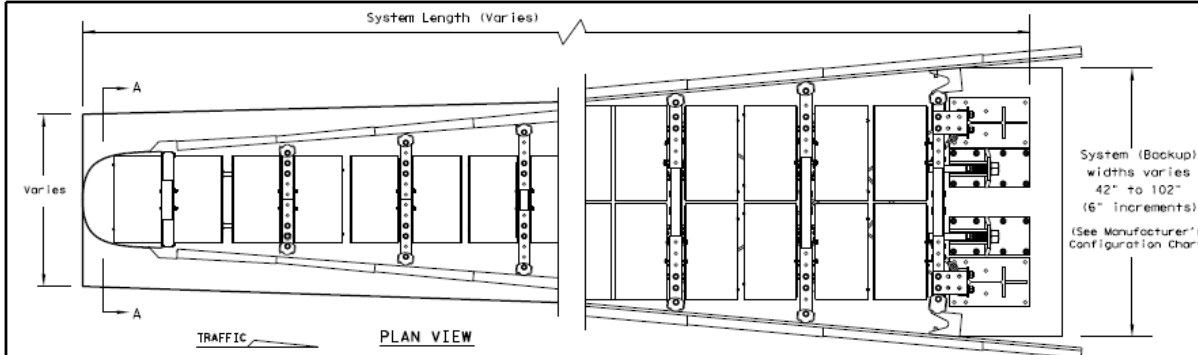
PRODUCT CODE	QTY	DESCRIPTION
B030704	1	Front Support
B030703	TBD	Mid Support
TBD	1	Backstop Assembly (See Table)
TBD	1	Front Cable Anchor
TBD	1	Nose Assembly
B010202	TBD	Sliding Panel
B010659	2	End Panel
K001003	1	Slider Assembly Kit
BS1-1202006-KT	TBD	TAU-II-R Slider Kit
BS1-1107131-KT	TBD	TAU-II-R EAE Mounting Hw Kit
BS1-1012069-00	TBD	Energy Absorbing Element, Type 1
BS1-1012070-00	TBD	Energy Absorbing Element, Type 2
BS1-1012071-00	TBD	Energy Absorbing Element, Type 3
BS1-1110009-00	TBD	Energy Absorbing Element, Type 3N
TBD	TBD	Cable Assembly
K001004	TBD	Cable Guide Kit
K001005	2	Front Support Leg Kit
B010651	4	Pipe Panel Mount
TBD	1	Anchoring Package

(TBD) = To Be Determined, depending on Backup Type and System Length.

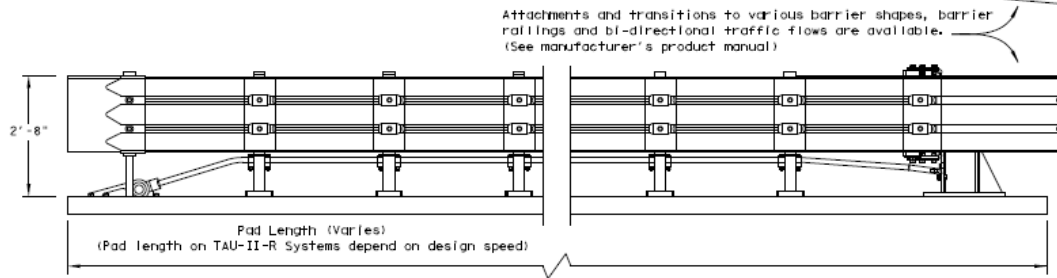
(See manufacturer's product manual for details)

		Design Division Standard	
LTS-BARRIER SYSTEMS CRASH CUSHION (R-NARROW) TAU-II-R(N)-16			
FILED: 10/11/16.dgn © TxDOT JANUARY 2013 REVISIONS REVISED 06.2015 (M) REVISED 05.2016 (M)	DATE: 10/11/16 DRAWN BY: JTB CHECKED BY: JTB DESIGNED BY: JTB	DIV: 10 COUNTY:	SHEET NO.:
LOW MAINTENANCE			

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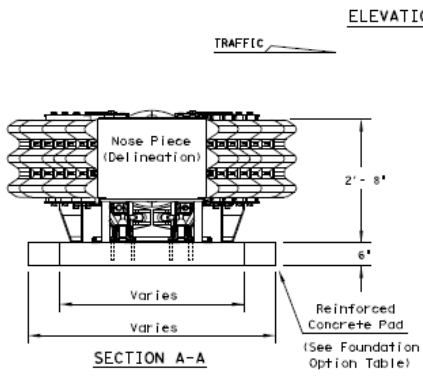
- GENERAL NOTES**
1. For specific information regarding installation and technical guidance of the system, contact Lindsay Transportation Solutions - Barrier Systems, Inc. at (707) 374-6800, 180 River Road, Rio Vista, CA 94571
 2. For bi-directional traffic, appropriate transition panels will be required.
 3. Additional details for the backup support option, transition option and foundation option will be shown on the manufacturer's shop drawings furnished to the Engineer.
 4. Concrete shall be class "S" with a minimum compressive strength of 4,000 psi
 5. Maximum permissible cross-slope is 8%.
 6. The installation area should be free from curbs, elevated objects, or ground depressions.
 7. The TAU-II-R system should be installed approximately parallel with the barrier or center of merging barriers.
 8. Refer to Universal TAU-II-R configuration chart for system configuration numbers and location of each type of energy absorbing element.



Attachments and transitions to various barrier shapes, barrier railings and bi-directional traffic flows are available. (See manufacturer's product manual)

BILL OF MATERIAL		
PRODUCT CODE	QTY	DESCRIPTION
B030704	1	Front Support
B030703	TBD	Mid Support
TBD	TBD	XL Bulkhead
TBD	TBD	XXL Bulkhead
TBD	TBD	XXXL Bulkhead
TBD	1	Backstop Assembly (See Table)
TBD	2	Front Cable Anchor
TBD	1	Nose Assembly
B010202	TBD	Sliding Panel
B010659	2	End Panel
K001003	1	Slider Assembly Kit
BSI-1202008-KT	TBD	TAU-II-R Slider Kit
BSI-1107131-KT	TBD	TAU-II-R EAE Mounting Hw Kit
BSI-1012069-00	TBD	Energy Absorbing Element, Type 1
BSI-1012070-00	TBD	Energy Absorbing Element, Type 2
BSI-1012071-00	TBD	Energy Absorbing Element, Type 3
BSI-1109042-00	TBD	Energy Absorbing Element, Type 1S
BSI-1107116-00	TBD	Energy Absorbing Element, Type 2S
BSI-1110009-00	TBD	Energy Absorbing Element, Type 3N
TBD	TBD	Cable Assembly
K001031	TBD	Lateral Support Kit
K001004	TBD	Cable Guide Kit
K001005	2	Front Support Leg Kit
TBD	1	Anchoring Package

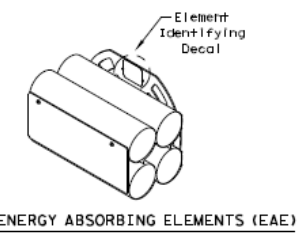
(TBD) = To Be Determined, depending on Backup Type and System Length.
(See manufacturer's product manual for details)



Nose Piece delineation orientation, is shown elsewhere on the plans.

TAU-II-R (WIDE) SYSTEM LENGTHS				
SYSTEM WIDTH	TL-2	TL-3	70 mph	
42"	15'-4"	29'-5"	32'-3"	
48"	15'-4"	29'-5"	32'-3"	
54"	15'-4"	29'-5"	32'-3"	
60"	12'-5"	29'-5"	32'-3"	
66"	12'-5"	26'-7"	29'-5"	
72"	12'-5"	26'-7"	26'-7"	
78"	12'-5"	26'-7"	26'-7"	
84"	12'-5"	26'-7"	26'-7"	
90"	12'-5"	26'-7"	26'-7"	
96"	12'-5"	26'-7"	26'-7"	
102"			26'-7"	

Note: System Lengths are +/-2'



BACKUP SUPPORT OPTIONS
Wide Flange (Stand alone)

Backup and Transition types are shown elsewhere on the plans, (i.e. Attenuator location details or in the general notes).

FOUNDATION OPTIONS
6" Reinforced Concrete
8" Unreinforced Concrete
Asphalt over Concrete with Minimum
6" Embedment in Concrete

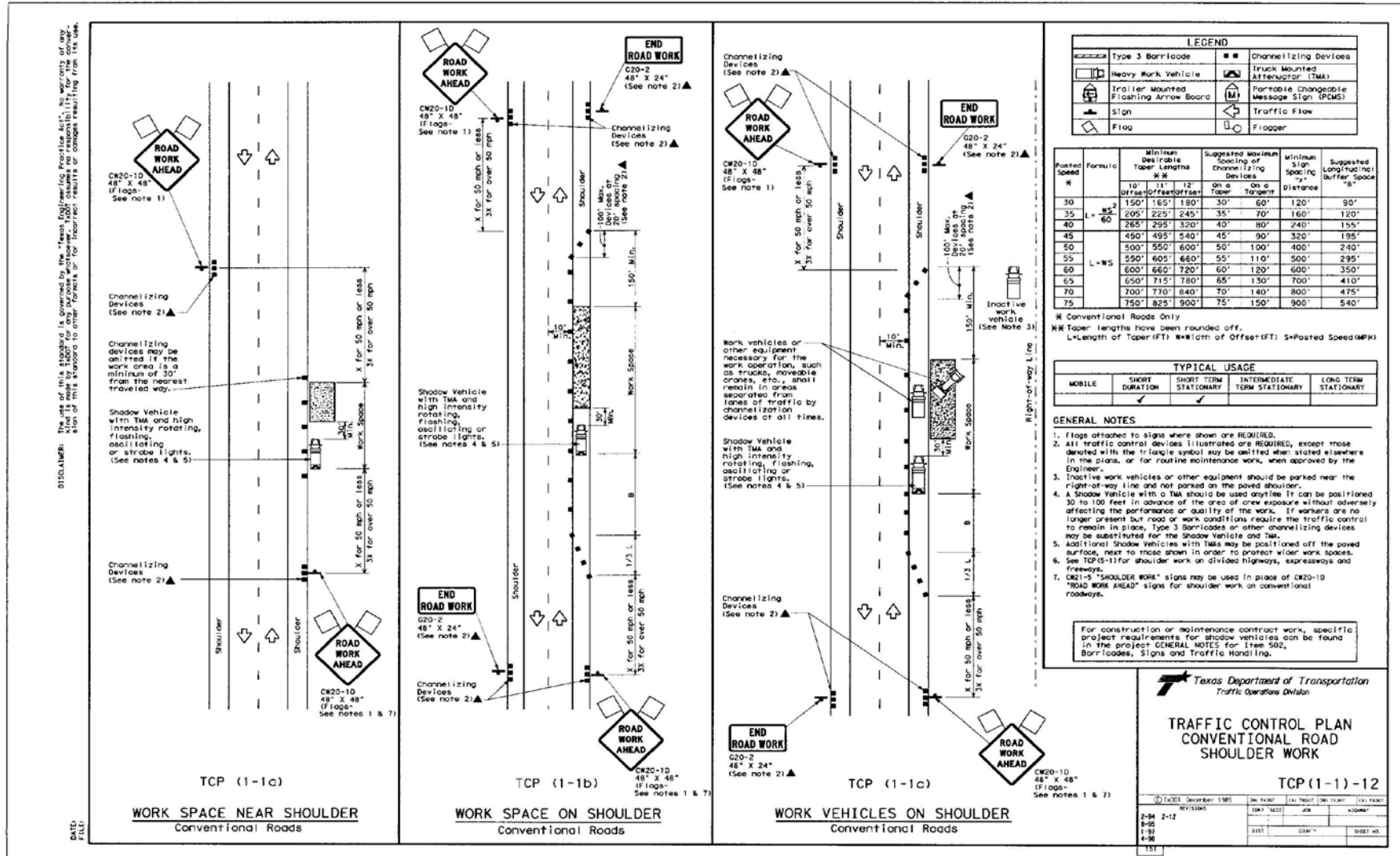
For steel placement in concrete foundations. (See manufacturer's product manual)

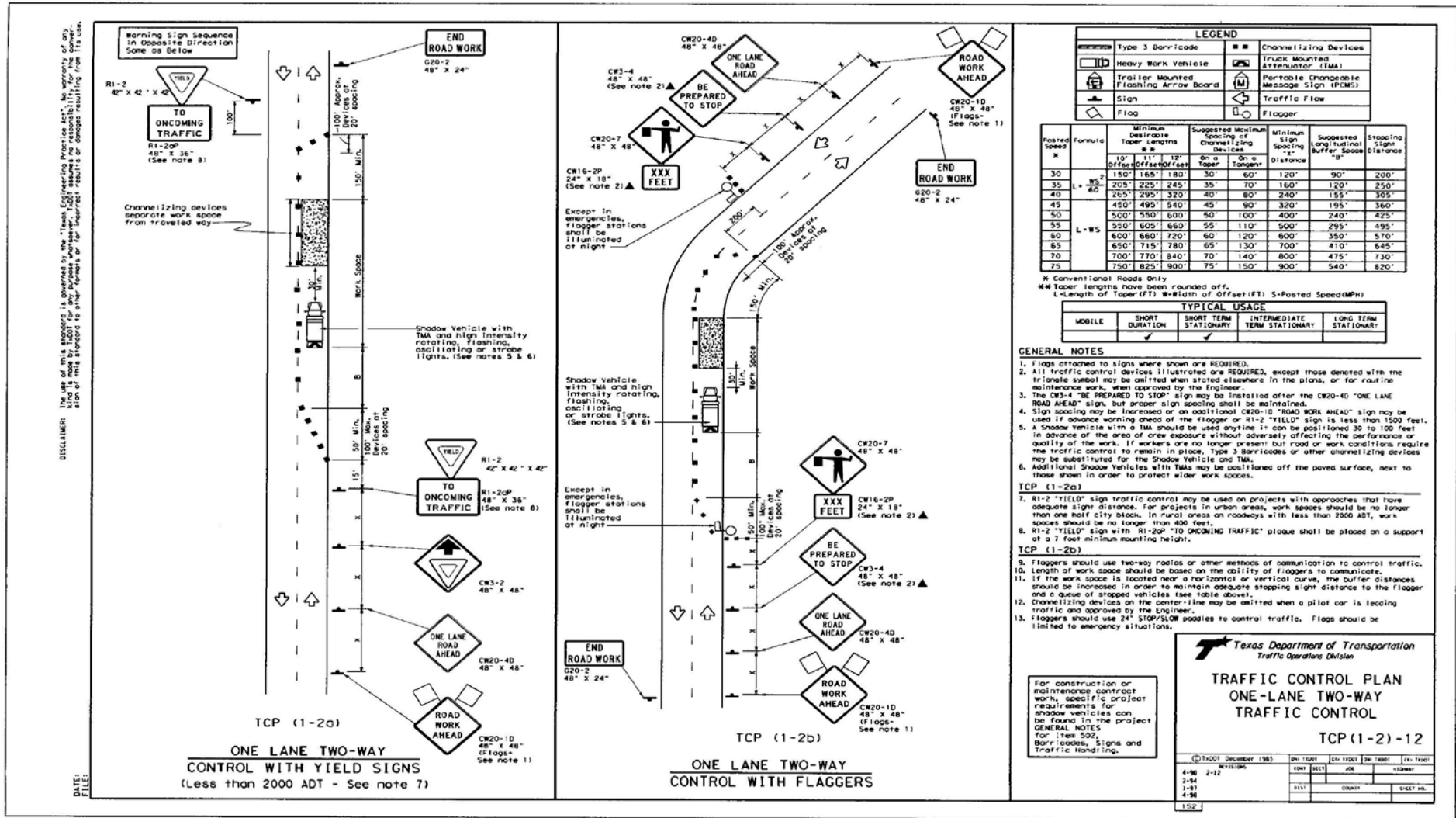
TRANSITION OPTIONS
Vertical Wall
Concrete Traffic Barriers
W-Beam Guardrail
Three Beam Guardrail

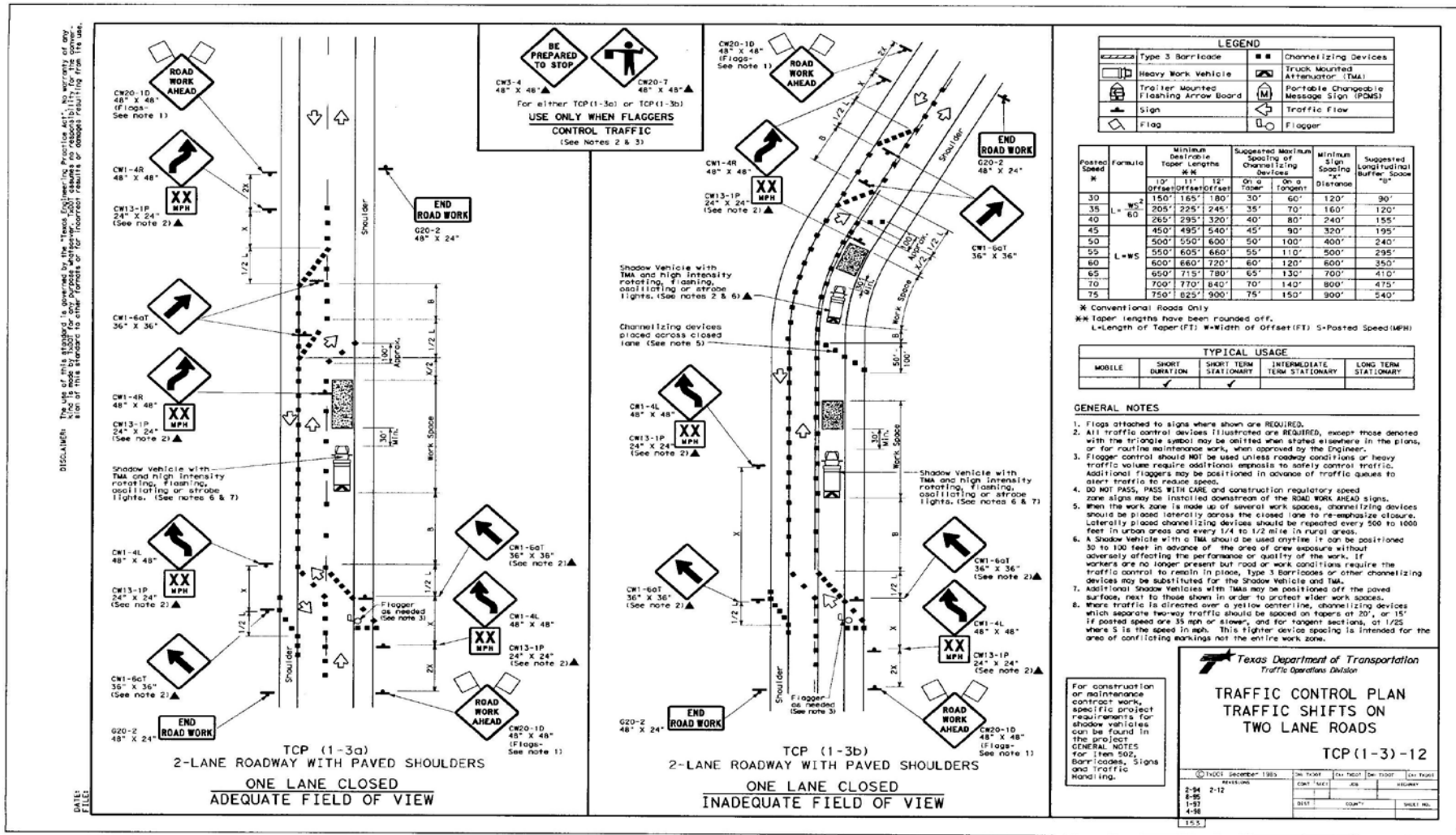
For bi-directional transition panel and end shoe details. (See manufacturer's product manual)

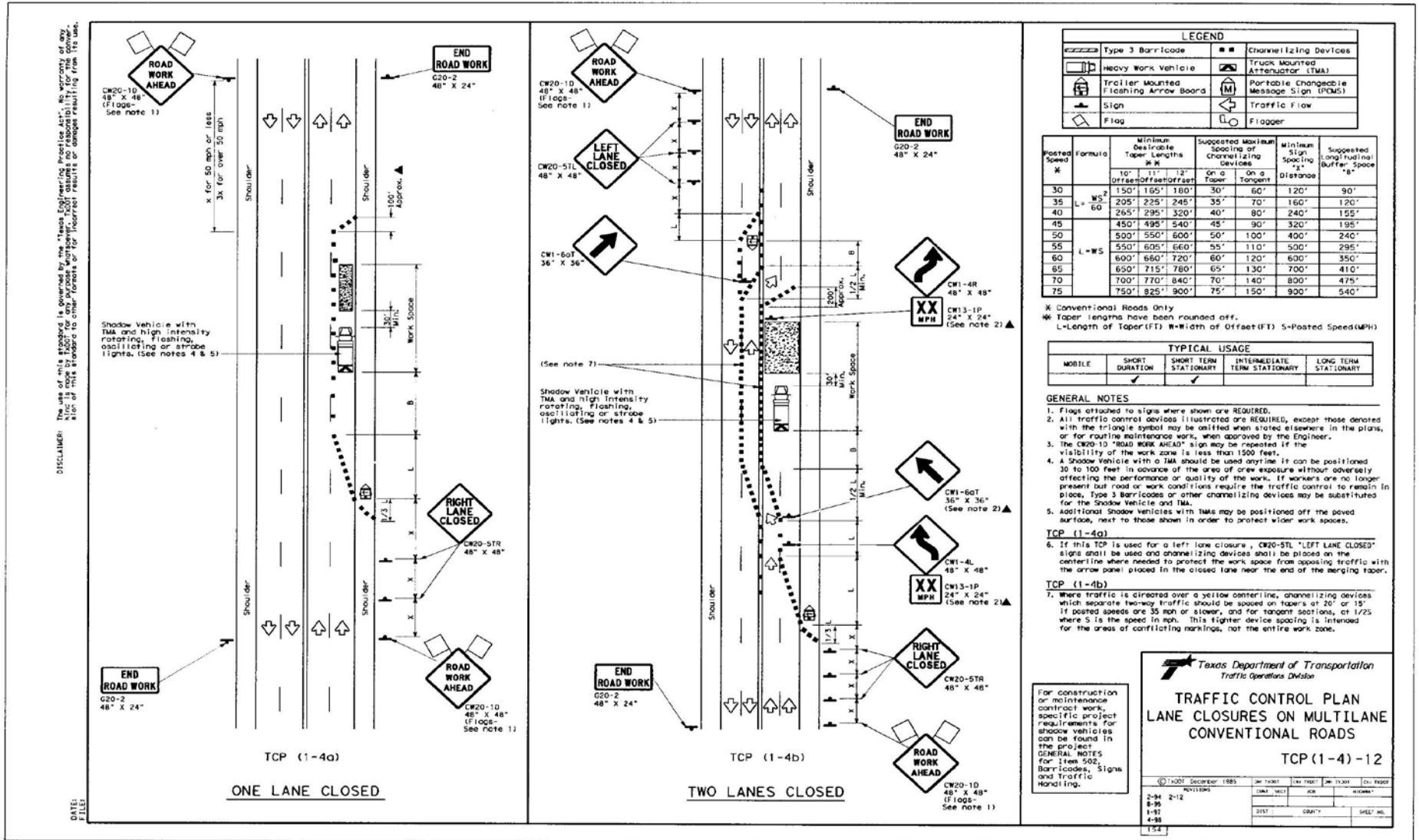
		Design Division Standard	
LTS-BARRIER SYSTEMS CRASH CUSHION (R-WIDE) TAU-II-R(W) - 16			
FILED: tau11r16.dgn © T&E 2013 January 2013 REVISION 06.2013 (HP) REVISION 02.2014 (HP)	DWG: T&E CMT: [] DESIGNED: [] CHECKED: []	JOB: [] COUNTY: []	DWG VP: [] HORNBY: [] SHEET NO.: []

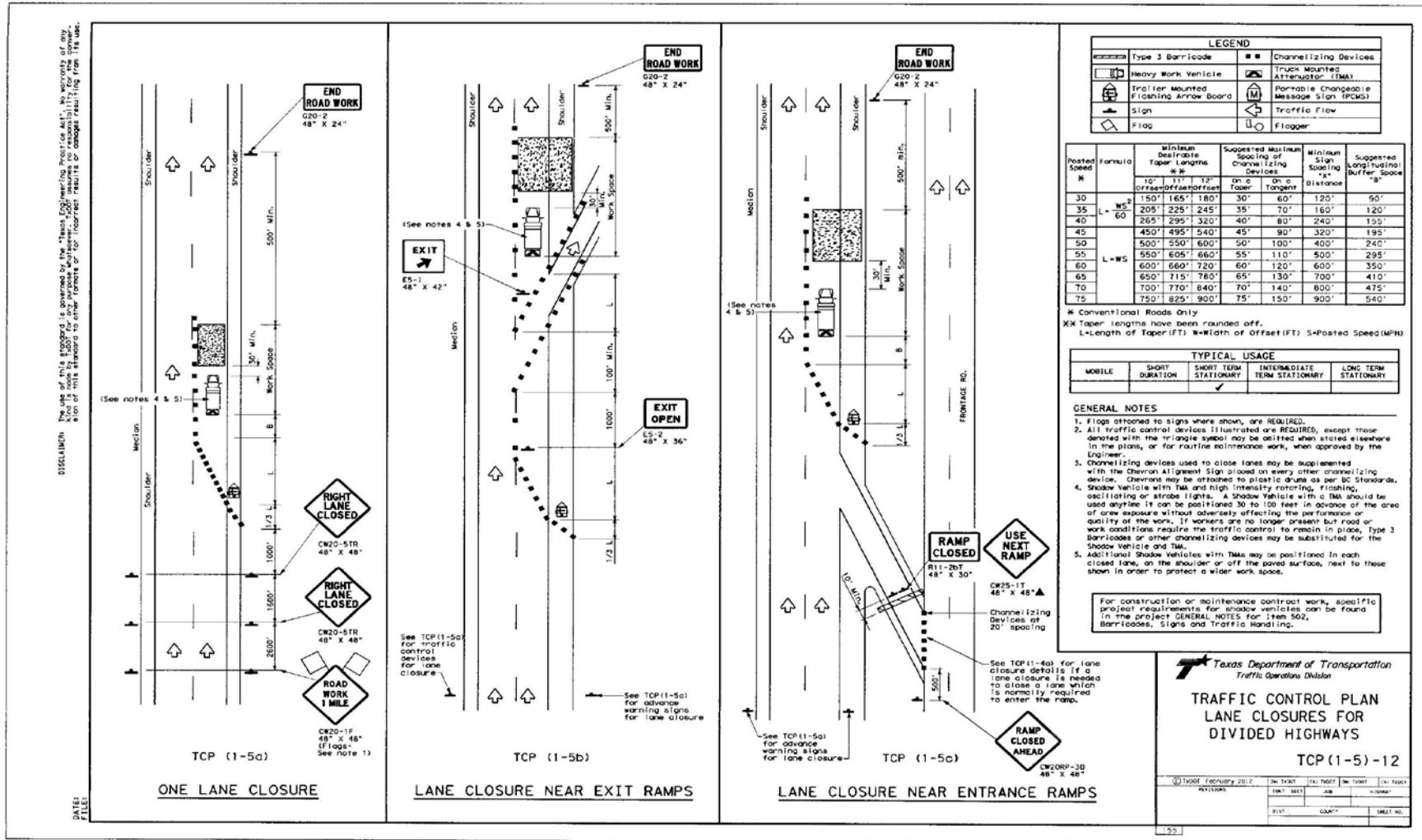
LOW MAINTENANCE

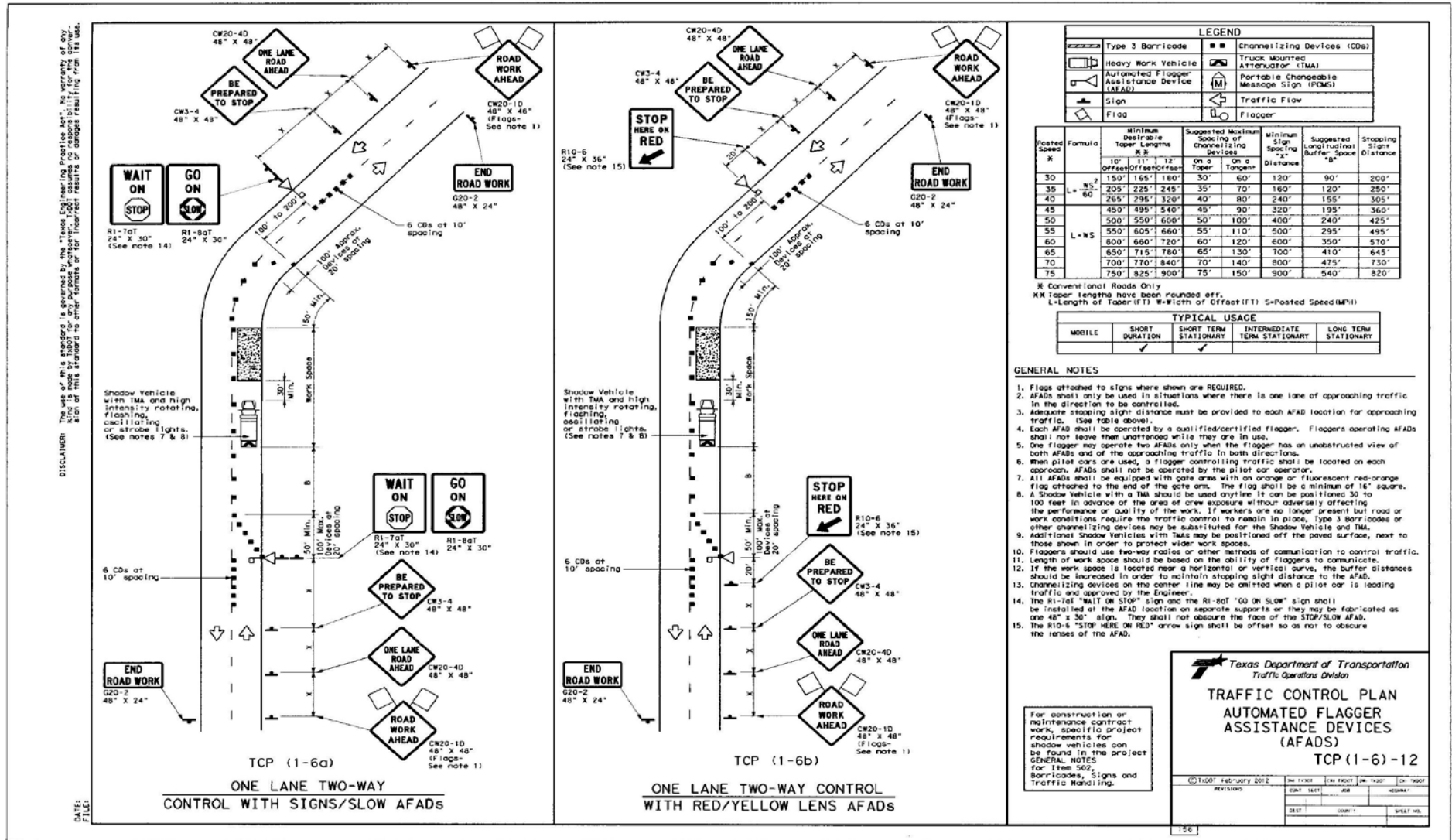


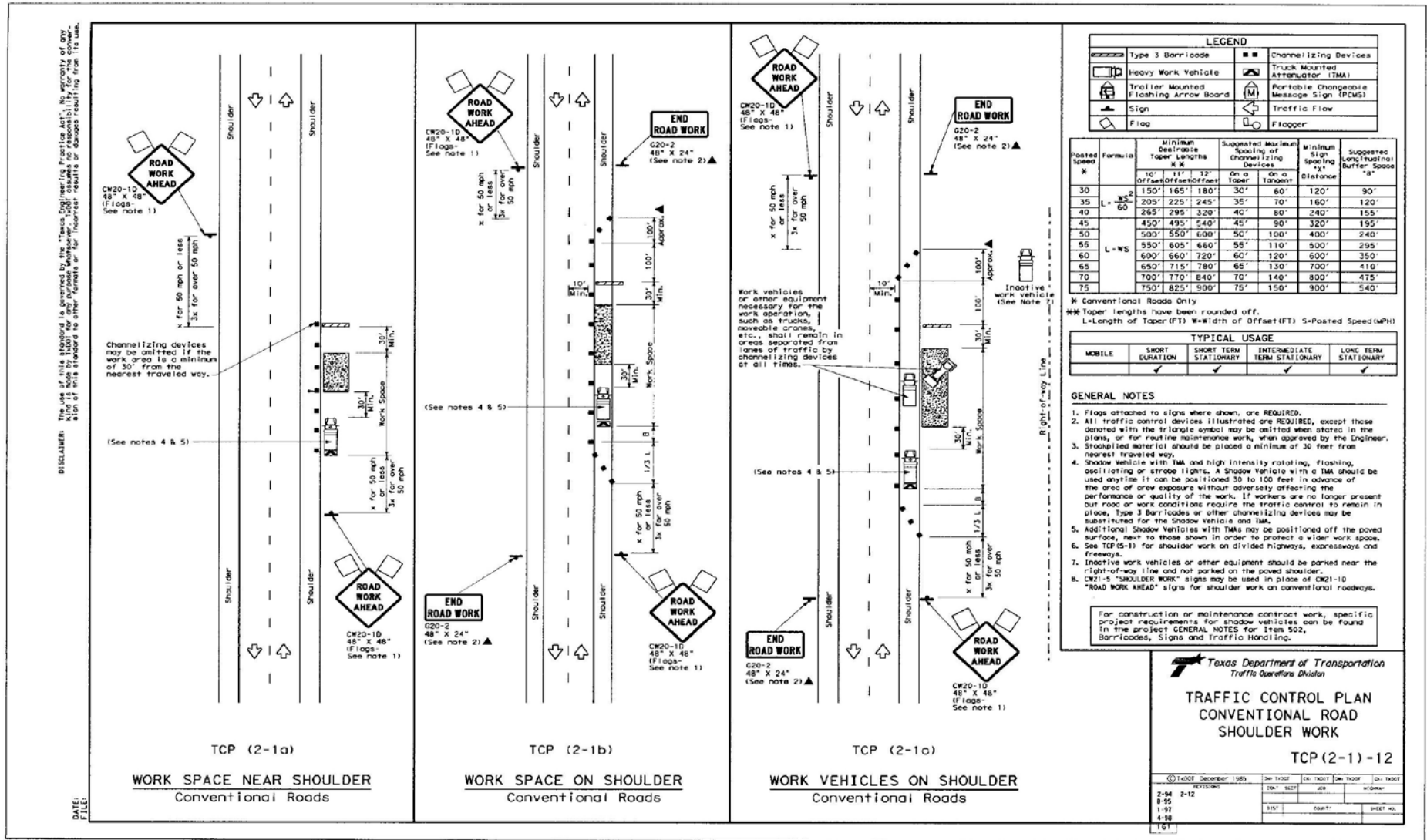


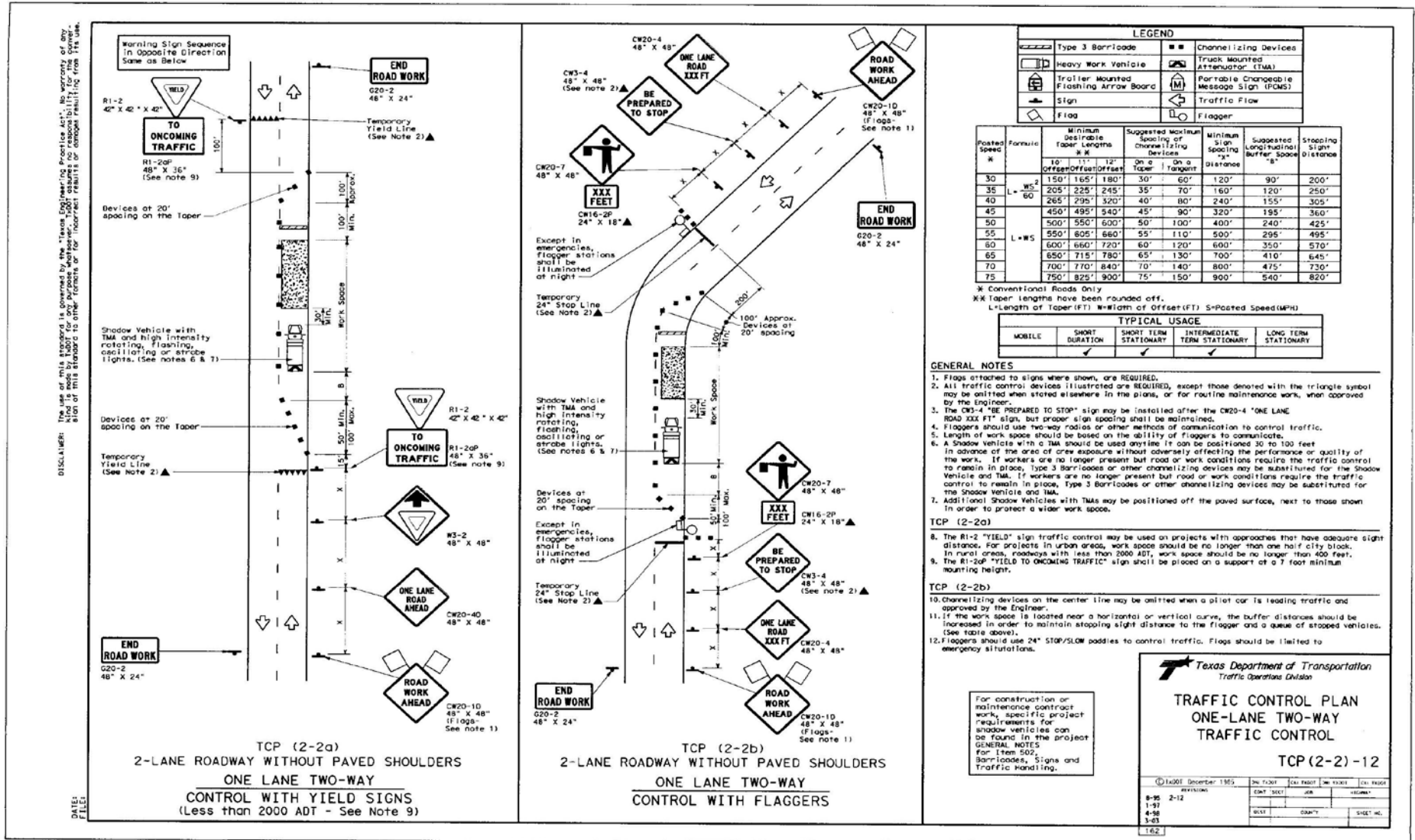


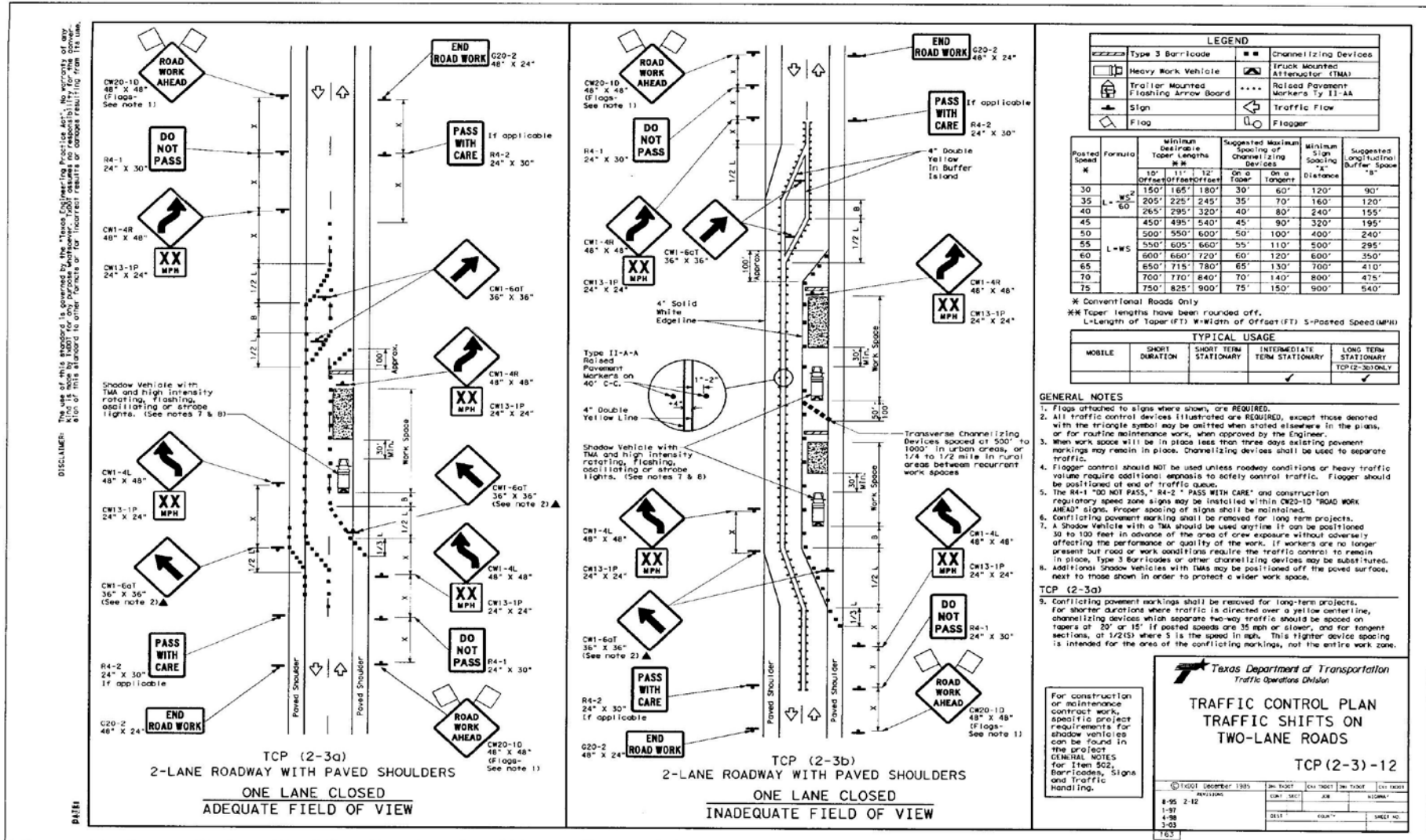


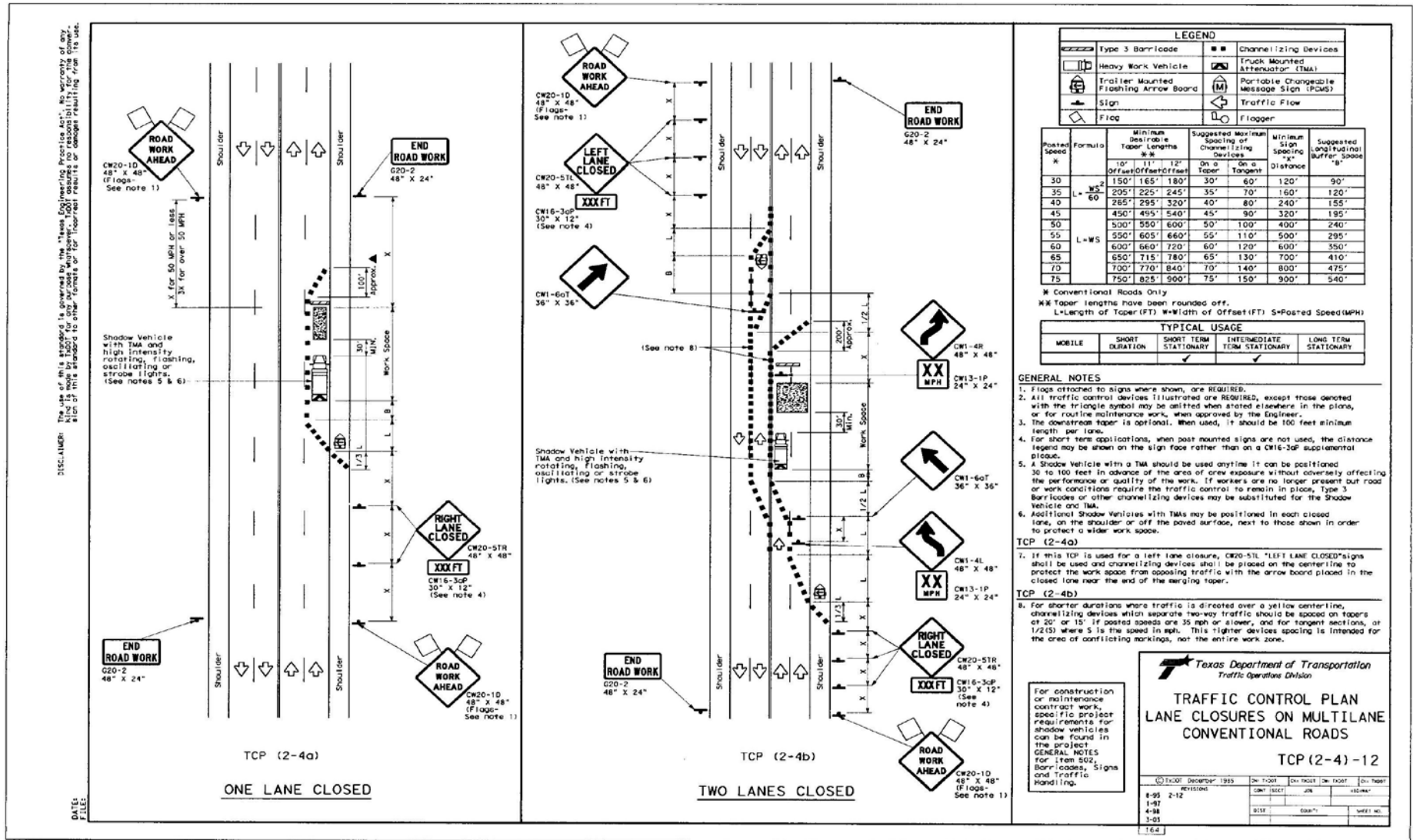


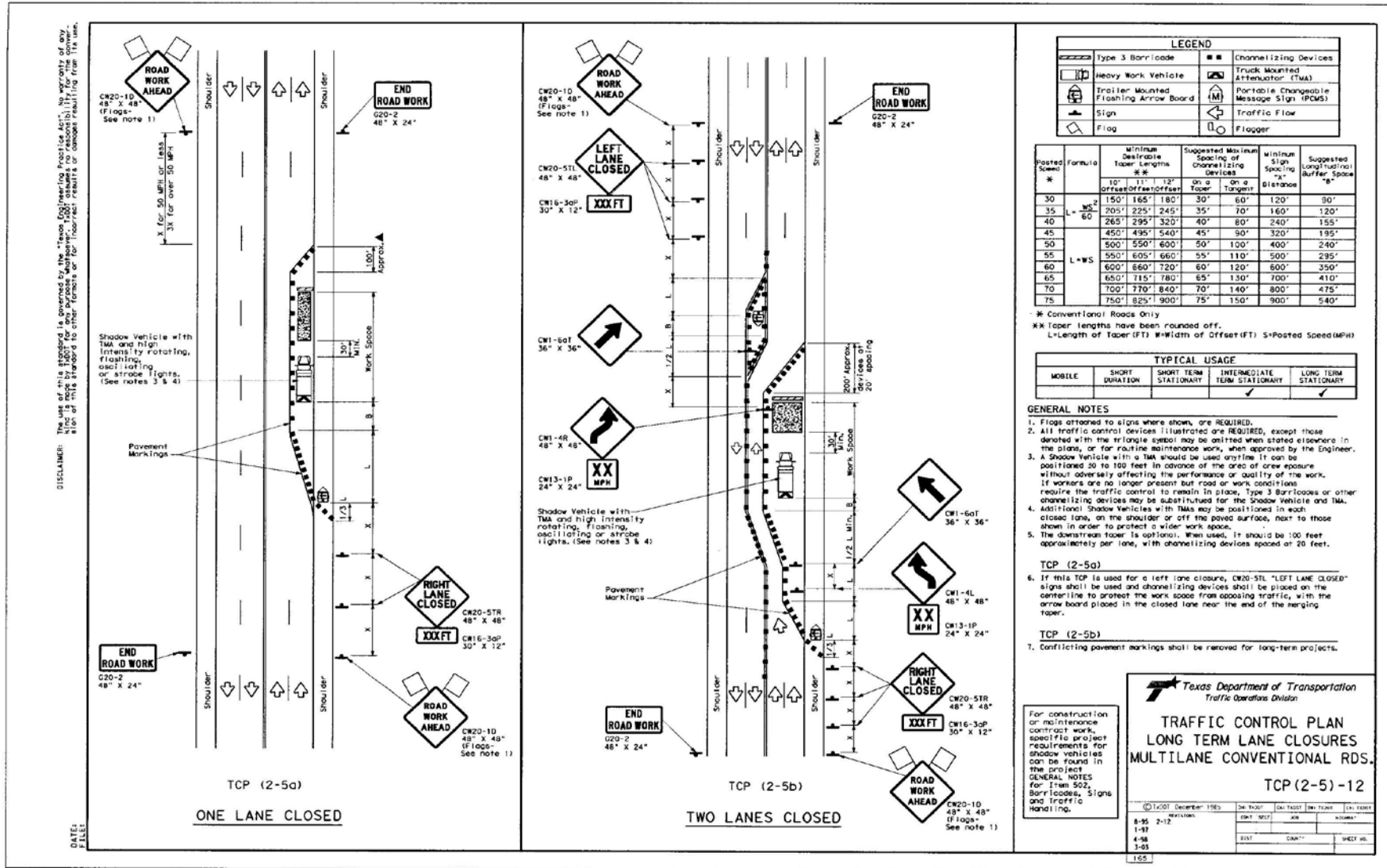


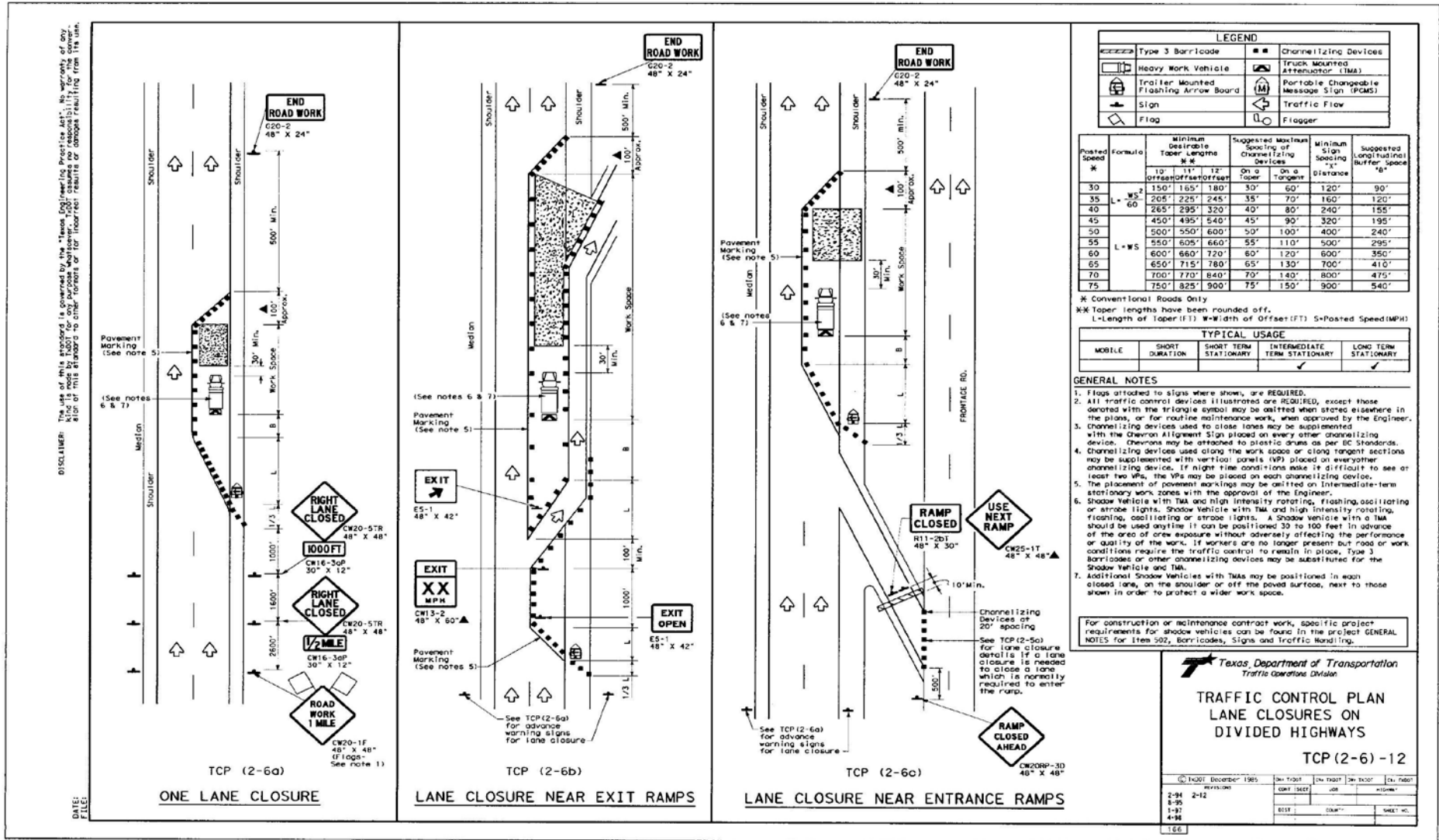


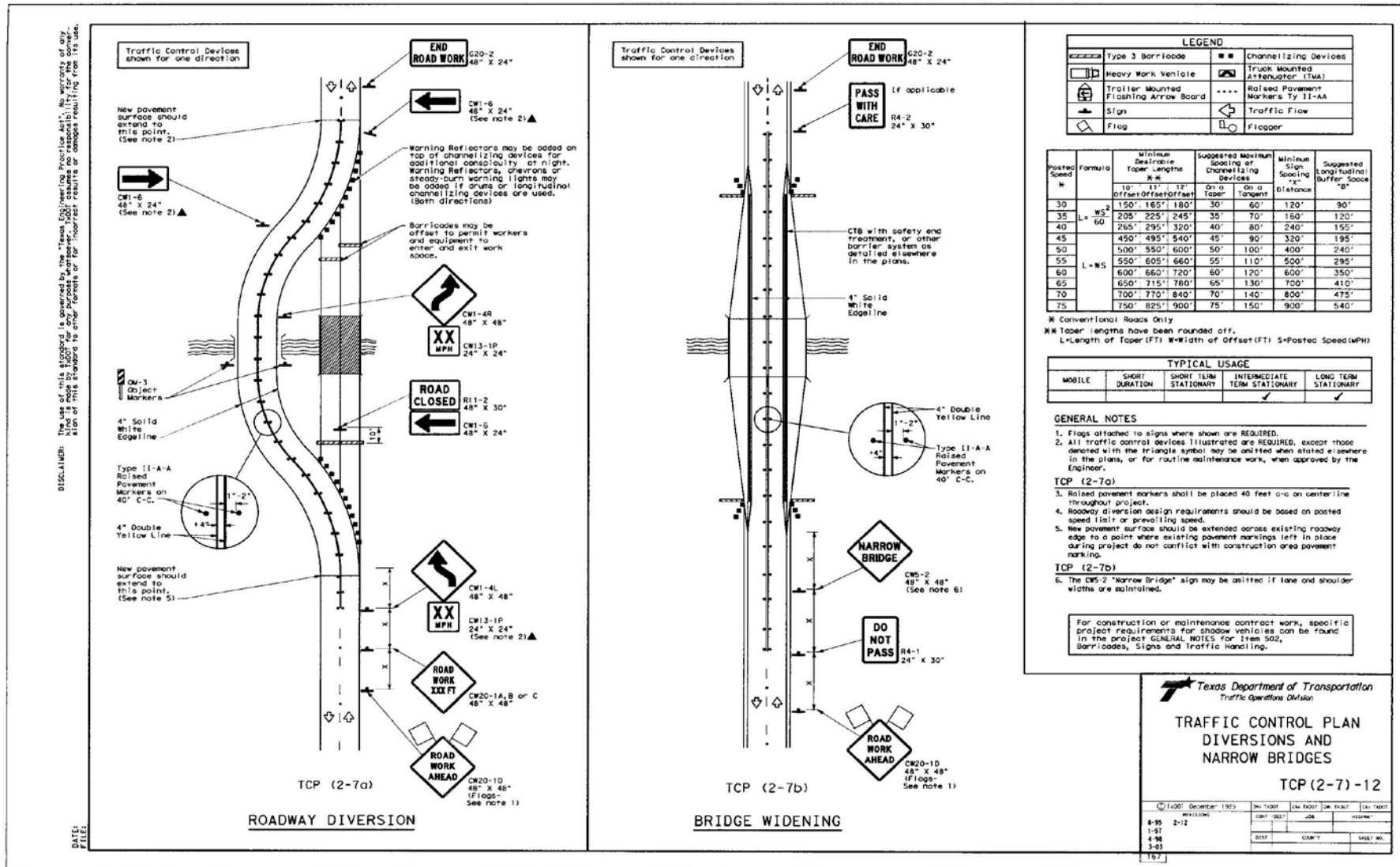


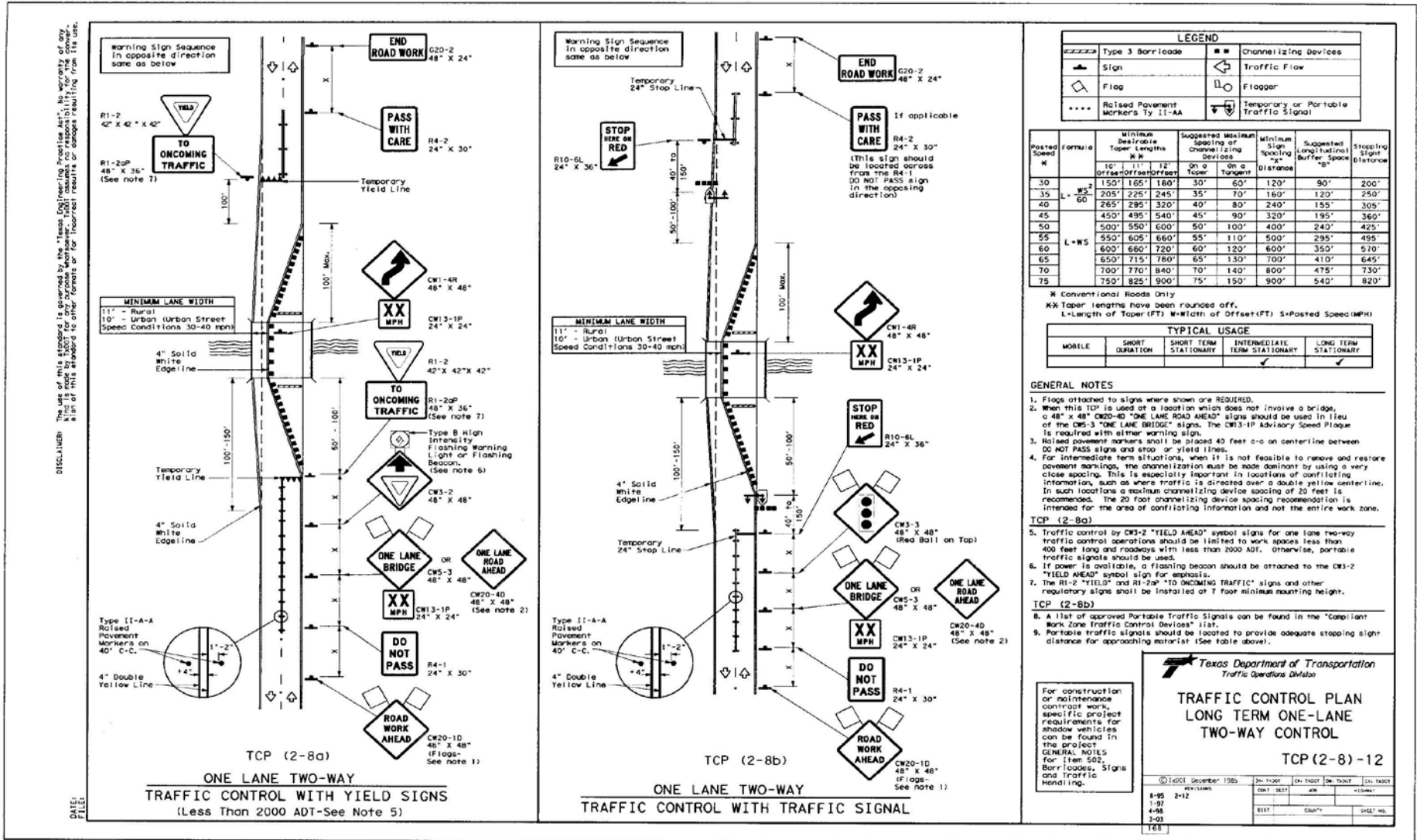






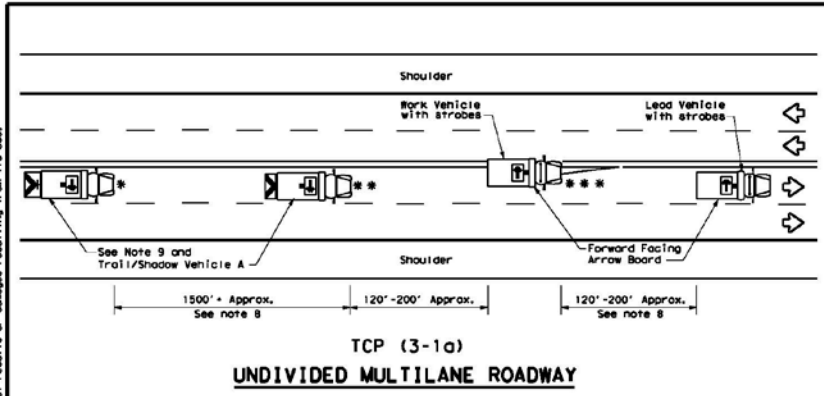




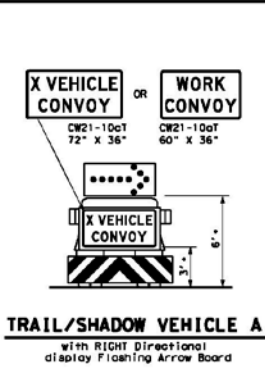


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DATE: FILE:



TCP (3-1a)
UNDIVIDED MULTILANE ROADWAY



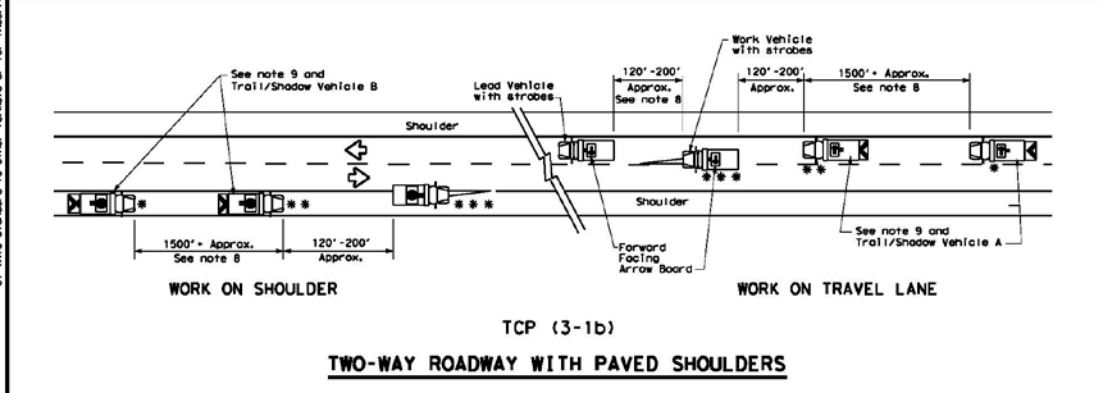
TRAIL/SHADOW VEHICLE A
with RIGHT Directional display Flashing Arrow Board

LEGEND		ARROW BOARD DISPLAY	
* Trail Vehicle		→	RIGHT Directional
** Shadow Vehicle		←	LEFT Directional
*** Work Vehicle		↔	Double Arrow
*** Heavy Work Vehicle		↔	CAUTION (Alternating Diamond or 4 Corner Flash)
Truck Mounted Attenuator (TMA)			
Traffic Flow			

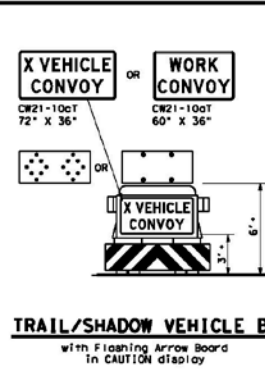
TYPICAL USAGE			
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	LONG TERM STATIONARY
✓			

GENERAL NOTES

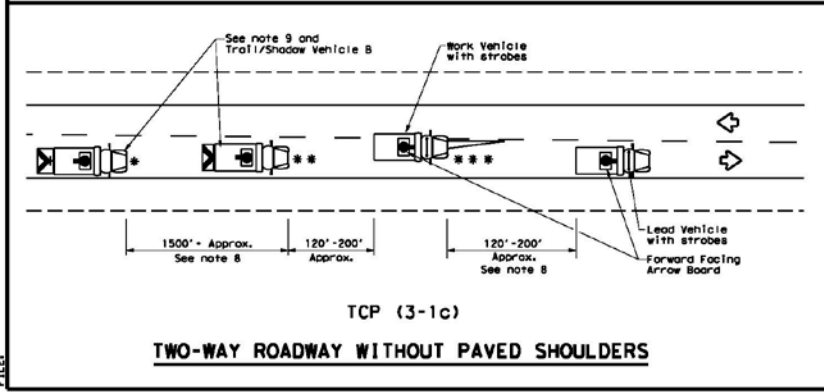
1. TRAIL, SHADOW, and LEAD vehicles shall be equipped with arrow boards as illustrated. When a LEAD vehicle is not used the WORK vehicle must be equipped with an arrow board. The Engineer will determine if the LEAD VEHICLE and/or TRAIL VEHICLE are required based on prevailing roadway conditions, traffic volume, and sight distance restrictions.
2. The use of amber high intensity rotating, flashing, oscillating, or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.
3. The use of truck mounted attenuators (TMA) on the SHADOW VEHICLE and TRAIL VEHICLE are required.
4. Reflective sheeting on the rear of the TMA shall meet or exceed the reflectivity and color requirements of DEPARTMENTAL MATERIAL SPECIFICATION DMS 8300, Type A.
5. Flashing arrow boards shall be Type B or Type C as per the Barricade and Construction (BC) standards. The board shall be controlled from inside the vehicle.
6. Each vehicle shall have two-way radio communication capability.
7. When work convoys must change lanes, the TRAIL VEHICLE should change lanes first to shadow the other convoy vehicles.
8. Vehicle spacing between the TRAIL VEHICLE and the SHADOW VEHICLE will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the TRAIL VEHICLE in time to slow down and/or change lanes as they approach the TRAIL VEHICLE. Vehicle spacing between the WORK VEHICLE and SHADOW VEHICLE and vehicle spacing between WORK VEHICLE and LEAD VEHICLE may vary according to terrain, work activity and other factors.
9. "X VEHICLE CONVOY" (CW21-10aT) or "WORK CONVOY" (CW21-10aT) signs shall be used on TRAIL VEHICLES and SHADOW VEHICLES as shown. As an option 48" X 48" diamond shaped "WORK CONVOY" (CW21-10T) or "X VEHICLE CONVOY" (CW21-10bT) signs may be used where adequate mounting space exists. When used, the X VEHICLE CONVOY sign shall have the number of the convoy vehicles displayed on the sign in the number designation "X" location. The "X VEHICLE CONVOY" sign shall not be used on the SHADOW VEHICLE if a TRAIL VEHICLE is used.
10. On two-lane two-way roadways, the work and protection vehicles should pull over periodically to allow motor vehicle traffic to pass. If motorists are not allowed to pass the work convoy, a "DO NOT PASS" (R4-1) sign should be placed on the back of the rearmost protection vehicle.



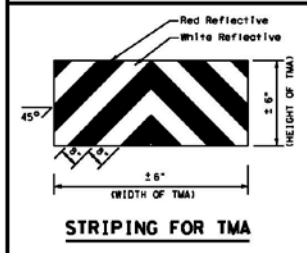
TCP (3-1b)
TWO-WAY ROADWAY WITH PAVED SHOULDERS



TRAIL/SHADOW VEHICLE B
with Flashing Arrow Board in CAUTION display



TCP (3-1c)
TWO-WAY ROADWAY WITHOUT PAVED SHOULDERS



STRIPING FOR TMA

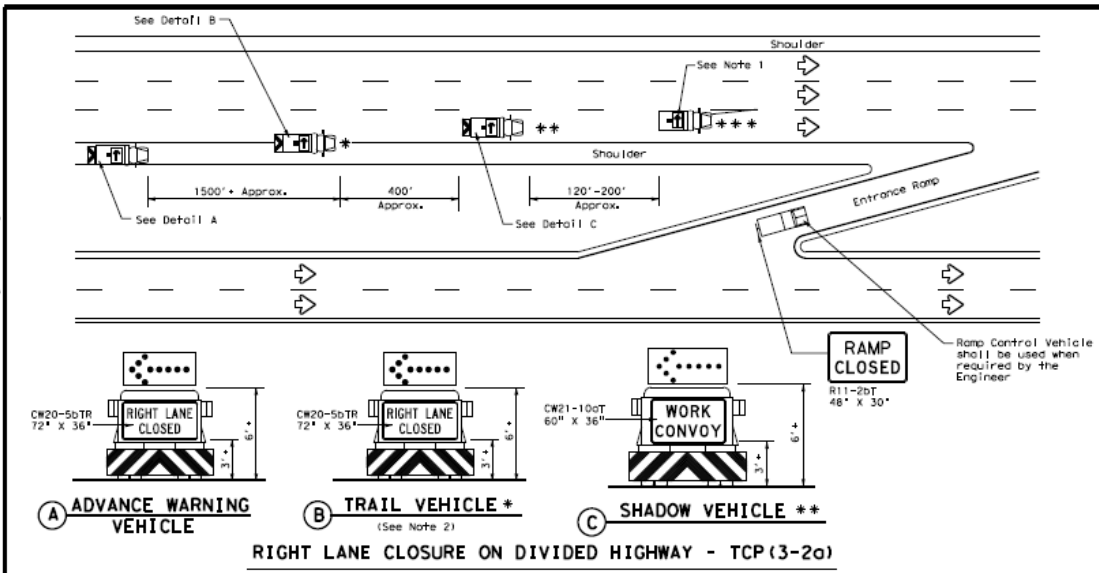
Texas Department of Transportation
Traffic Operations Division Standard

**TRAFFIC CONTROL PLAN
MOBILE OPERATIONS
UNDIVIDED HIGHWAYS**

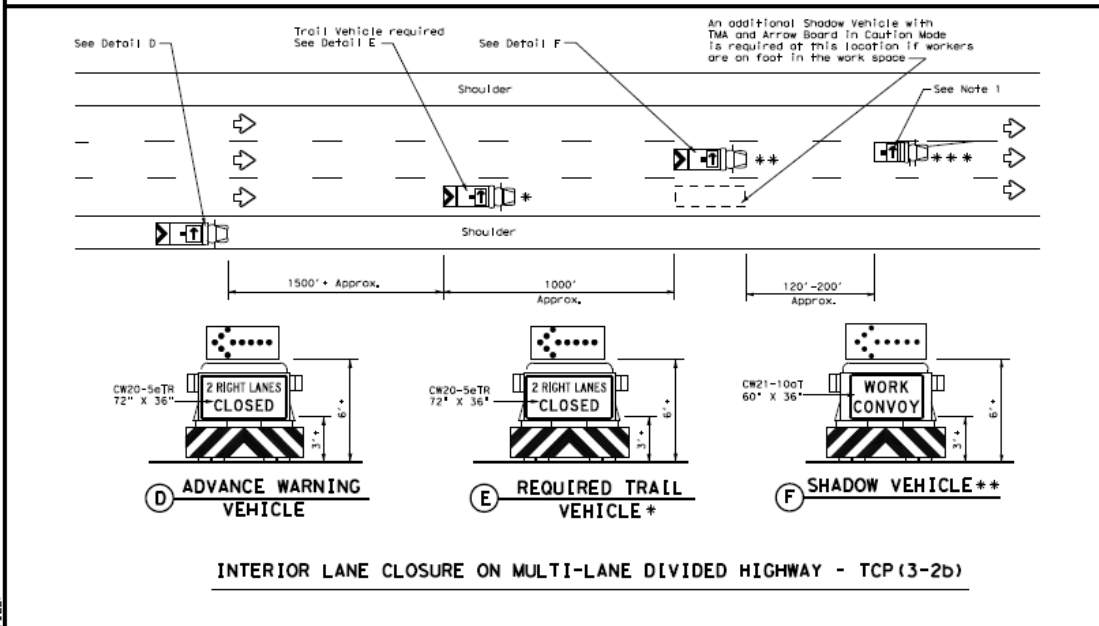
TCP (3-1) - 13

FILE:	tcp3-1.dgn	REV:	TxDOT	DATE:	TxDOT	BY:	TxDOT
DATE:	December 1995	CON:	SECT	JOB:	10-WAY		
REVISIONS:							
2-94	4-96						
8-95	7-13	DEPT:	COUNTY:	SHEET NO.			
1-97							

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RIGHT LANE CLOSURE ON DIVIDED HIGHWAY - TCP(3-2a)



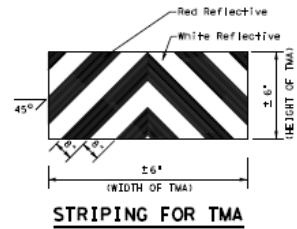
INTERIOR LANE CLOSURE ON MULTI-LANE DIVIDED HIGHWAY - TCP(3-2b)

LEGEND	
* * Trail Vehicle	ARROW BOARD DISPLAY
* * * Shadow Vehicle	
* * * * Work Vehicle	RIGHT Directional
Heavy Work Vehicle	LEFT Directional
Truck Mounted Attenuator (TMA)	Double Arrow
Traffic Flow	CAUTION (Alternating Diamond or 4 Corner Flash)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
✓				

GENERAL NOTES

- ADVANCE WARNING, TRAIL and SHADOW vehicles shall be equipped with Type B or Type C flashing arrow boards as per the Barricade and Construction (BC) standards. Arrow boards on WORK vehicles will be optional based on the type of work being performed. The arrow boards shall be operated from inside the vehicle.
- For TCP(3-2a) the Engineer will determine if the TRAIL VEHICLE is required based on prevailing roadway conditions, traffic volume, and sight distance restrictions. All other vehicles shown for both TCP(3-2a) and TCP(3-2b) are required.
- The use of amber high intensity rotating, flashing, oscillating, or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.
- The use of truck mounted attenuators (TMA) on the ADVANCE WARNING, SHADOW, and TRAIL vehicles are required.
- Reflective sheeting on the rear of the TMA shall meet or exceed the reflectivity and color requirements of DMS 8300, Type A.
- Each vehicle shall have two-way radio communication capability.
- When work convoys must change lanes, the TRAIL VEHICLE should change lanes first to shadow the other convoy vehicles.
- Vehicle spacing between the TRAIL VEHICLE and the SHADOW VEHICLE will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the TRAIL VEHICLE in time to slow down and/or change lanes as they approach the TRAIL VEHICLE. Vehicle spacing between the WORK VEHICLE and SHADOW VEHICLE may vary according to terrain, work activity and other factors.
- Standard 48" X 48" diamond shaped warning signs with the same message as those shown may be used where adequate mounting space exists.
- The signs shown should be used on the Advance Warning Vehicle. As an option, a portable changeable message sign (PCMS) or a truck mounted changeable message sign (TMCMS) with a minimum character height of 12", and displaying the same legend may be substituted for these signs. An appropriate directional arrow display, simulating the size and legibility of the flashing arrow board, must be used in the second phase of the PCMS/TMCMS message. When this is done, the arrow board will not be required on the Advance Warning Vehicle.
- Standard diamond shape versions of the CW20-5 series signs may be used as an option if the rectangular signs shown are not available.
- The principles on this sheet may be used to close lanes from the left side of the roadway considering the number of lanes, shoulder width, sight distance, and ramp frequency.
- Signs and flashing arrow board modes shall be appropriately altered when implementing left lane closures or interior closures which close the left lanes.
- The Advance Warning Vehicle may straddle the edgeline when shoulder width makes it necessary.

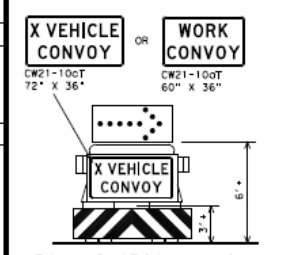
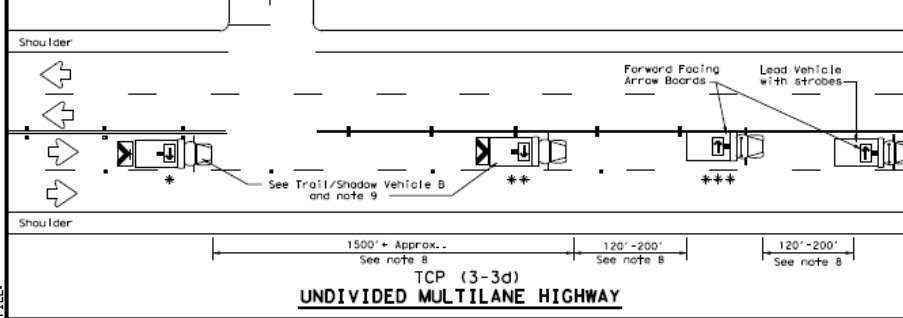
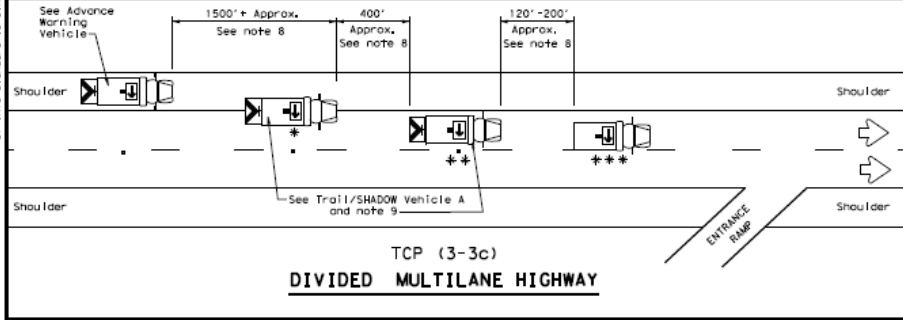
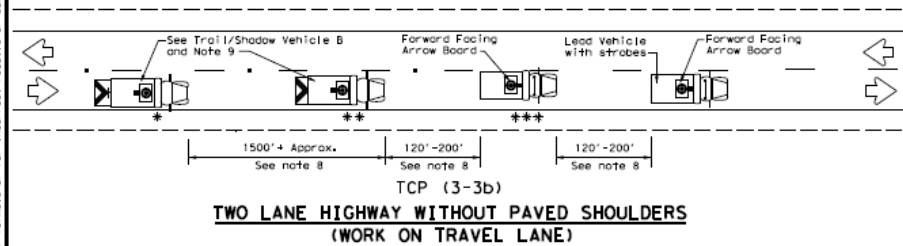
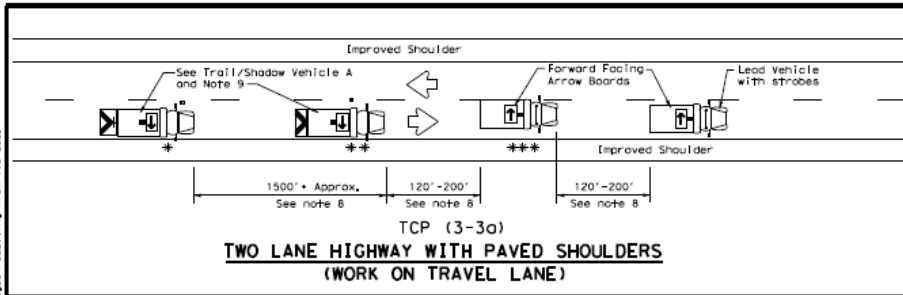


STRIPING FOR TMA

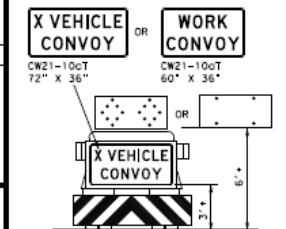
		Traffic Operations Division Standard	
TRAFFIC CONTROL PLAN MOBILE OPERATIONS DIVIDED HIGHWAYS			
TCP(3-2)-13			
REVISIONS 2-94 4-96 8-95 7-13 1-97	FILED December 1985	DATE 1985	COUNTY

DESIGN USE OF THIS STANDARD IS GOVERNED BY THE TEXAS ENGINEERING PRACTICE ACT. NO WARRANTY OF ANY KIND IS MADE BY TxDOT FOR ANY PURPOSE WHATSOEVER. TxDOT ASSUMES NO RESPONSIBILITY FOR THE CONVERSION OF THIS STANDARD TO OTHER FORMATS OR FOR INACCURATE RESULTS OR DAMAGES RESULTING THEREFROM.

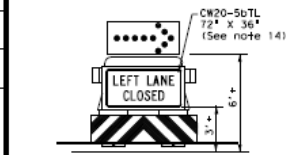
DATE FILED



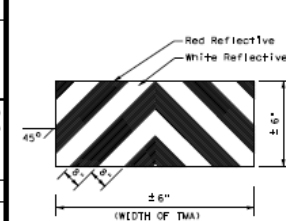
with RIGHT Directional display
Flashing Arrow Board



With Flashing Arrow Board
in Caution Mode



Red Reflective
White Reflective



LEGEND		ARROW BOARD DISPLAY	
* * *	Trail Vehicle	→	RIGHT Directional
**	Shadow Vehicle	←	LEFT Directional
* * *	Work Vehicle	↔	Double Arrow
☐	Heavy Work Vehicle	⬇	CAUTION (Alternating Diamond or 4 Corner Flash)
☐	Truck Mounted Attenuator (TMA)		
↔	Traffic Flow		

TYPICAL USAGE			
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	LONG TERM STATIONARY
✓			

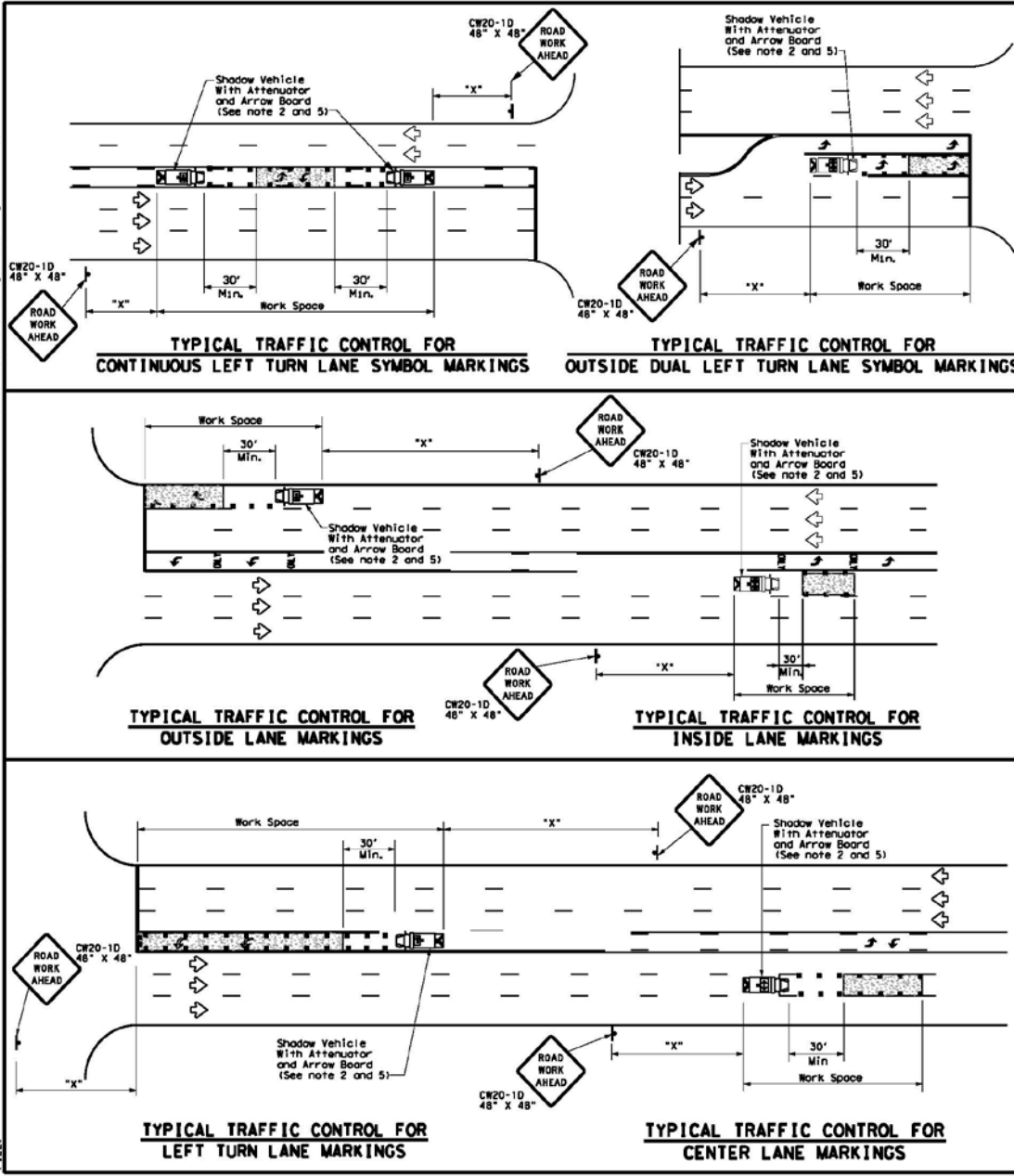
GENERAL NOTES

- TRAIL, SHADOW, and LEAD vehicles shall be equipped with arrow boards as illustrated. When a LEAD vehicle is not used on two way roads the WORK vehicle must have an arrow board. For divided roadways, the arrow board on the WORK vehicle is optional based on the type of work being performed. The Engineer will determine if the LEAD vehicle and/or TRAIL vehicle are required based on prevailing roadway conditions, traffic volume, and sight distance restrictions.
- The use of amber high intensity rotating, flashing, oscillating, or strobe lights on vehicles are optional. Blue high intensity rotating, flashing, oscillating, or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.
- The use of truck mounted attenuators (TMA) on the SHADOW VEHICLE, ADVANCE WARNING and TRAIL VEHICLE are required.
- Reflective sheeting on the rear of the TMA shall meet or exceed the reflectivity and color requirements of DEPARTMENTAL MATERIAL SPECIFICATION DMS 8300, Type A.
- Flashing arrow boards shall be Type B or Type C as per the Barricade and Construction (BC) standards. The board shall be controlled from inside the vehicle.
- Each vehicle shall have two-way radio communication capability.
- When work convoys must change lanes, the TRAIL VEHICLE should change lanes first to shadow the other convoy vehicles.
- Vehicle spacing between the TRAIL VEHICLE and the SHADOW VEHICLE will vary depending on sight distance restrictions. Motorists approaching the convoy should be able to see the TRAIL VEHICLE in time to slow down and/or change lanes as they approach the TRAIL VEHICLE. Vehicle spacing between the WORK VEHICLE and SHADOW VEHICLE and vehicle spacing between WORK VEHICLE and LEAD VEHICLE may vary according to terrain, work activity and other factors.
- X VEHICLE CONVOY (CW21-100T) or WORK CONVOY (CW21-100T) signs shall be used on TRAIL VEHICLES and SHADOW VEHICLES as shown. As an option 48" x 48" diamond shaped WORK CONVOY (CW21-10T) or X VEHICLE CONVOY (CW21-100T) signs may be used where adequate mounting space exists. When used, the X VEHICLE CONVOY sign shall have the number of the convoy vehicles displayed on the sign in the number designation "X" location. The X VEHICLE CONVOY sign shall not be used on the SHADOW VEHICLE if a TRAIL VEHICLE is used.
- For divided highways with two or three lanes in one direction, the appropriate LEFT LANE CLOSED (CW20-50TL), RIGHT LANE CLOSED (CW20-50TR), or CENTER LANE CLOSED (CW20-50T) sign should be used on the Advance Warning Vehicle. As an option, a portable changeable message sign (PCMS) or truck mounted changeable message sign (TMCMS) with a minimum character height of 12", and displaying the same legend may be substituted for these signs. An appropriate directional arrow display, simulating the size and legibility of the flashing arrow board may be used in the second phase of the PCMS/TMCMS message. When this is done, the arrow board will not be required on the Advance Warning Vehicle.
- A double arrow shall not be displayed on the arrow board on the Advance Warning Vehicle.
- For divided highways with three or four lanes in each direction, use TCP(3-2).
- Standard diamond shape versions of the CW20-5 series signs may be used as an option if the rectangular signs shown are not available.
- The Advance Warning Vehicle may straddle the edge line when shoulder width makes it necessary.
- On two-lane two-way roadways, the work and protection vehicles should pull over periodically to allow motor vehicle traffic to pass. If motorists are not allowed to pass the work convoy, a DO NOT PASS (R4-1) sign should be placed on the back of the rearmost protection vehicle.

 Texas Department of Transportation		Traffic Operations Division Standard	
TRAFFIC CONTROL PLAN MOBILE OPERATIONS RAISED PAVEMENT MARKER INSTALLATION/REMOVAL TCP (3-3) - 14			
FILED	tcp-3.dgn	REV	TxDOT
DATE	September 1987	DATE	REV
2-84	4-86		
4-85	7-13		
1-87	7-14		
		DEPT	COUNTY
			SHEET NO.
			177

DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by the State of Texas for any incorrect results or damages resulting from its use.

DATE: FILE:



LEGEND	
* Trail Vehicle	ARROW BOARD DISPLAY
** Shadow Vehicle	
*** Work Vehicle	RIGHT Directional
Heavy Work Vehicle	LEFT Directional
Truck Mounted Attenuator (TMA)	Double Arrow
Traffic Flow	Channelizing Devices

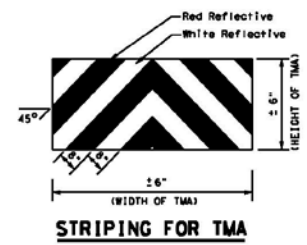
Posted Speed K	Formula	Minimum Desirable Taper Lengths * * *			Suggested Maximum Spacing of Channelizing Devices		Minimum Sign Spacing Distance	Suggested Longitudinal Buffer Space "x"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent		
30	L = WS / 60	150'	165'	180'	30'	60'	120'	90'
35		205'	225'	245'	35'	70'	160'	120'
40	L = WS	265'	295'	320'	40'	80'	240'	155'
45		450'	495'	540'	45'	90'	320'	195'
50	L = WS	500'	550'	600'	50'	100'	400'	240'
55		550'	605'	660'	55'	110'	500'	295'
60	L = WS	600'	660'	720'	60'	120'	600'	350'
65		650'	715'	780'	65'	130'	700'	410'
70	L = WS	700'	770'	840'	70'	140'	800'	475'
75		750'	825'	900'	75'	150'	900'	540'

* Conventional Roads Only
** Taper lengths have been rounded off.
L=Length of Taper (FT) W=Width of Offset (FT) S=Posted Speed (MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
✓				

GENERAL NOTES

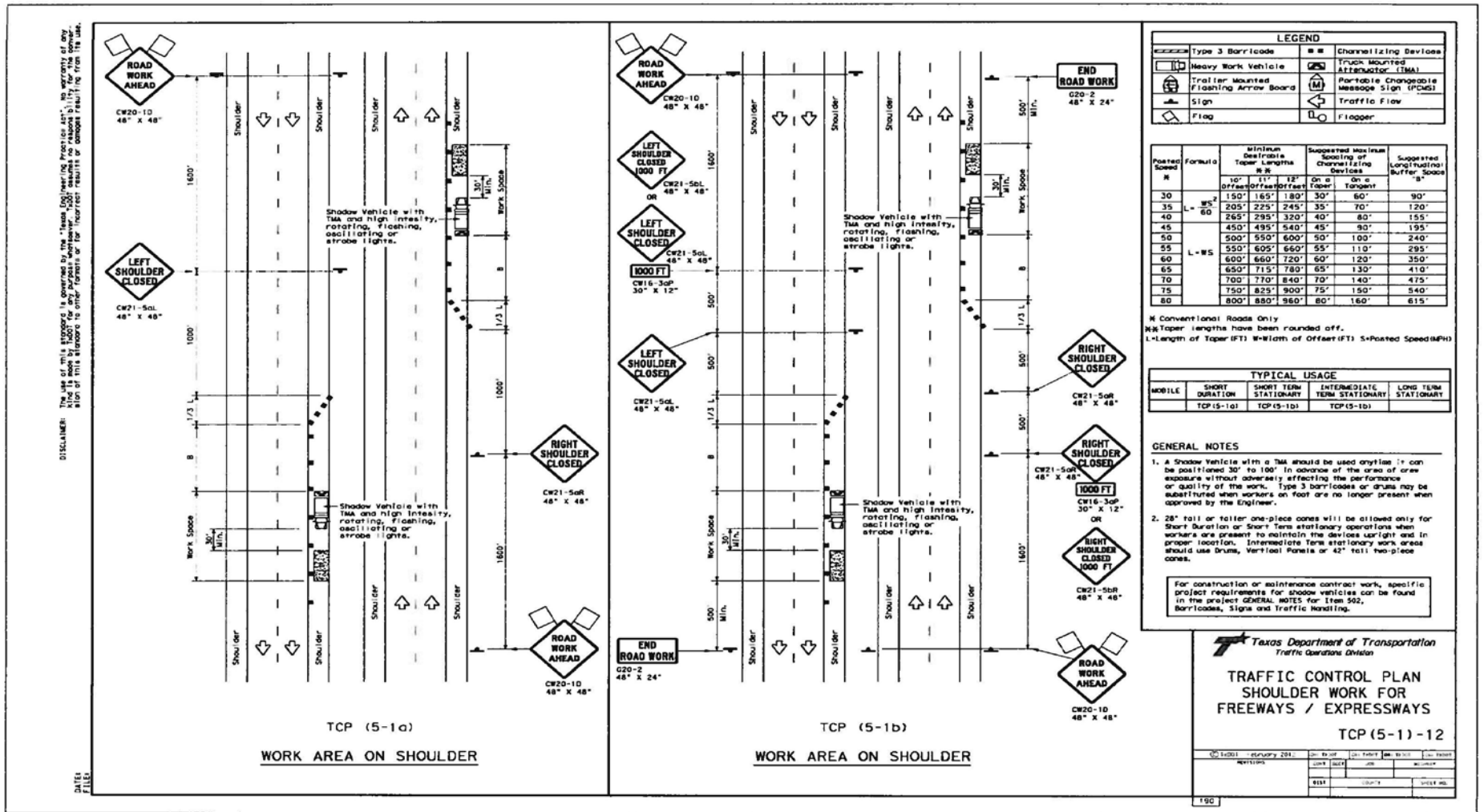
- This traffic control plan is for use on conventional roads posted at 45 mph or less and is intended for mobile operations that move continuously or intermittently (stopping up to approximately 15 minutes) such as short-line striping and in-lane rumble strips. When activities are anticipated to take longer amounts of time or traffic conditions warrant, a short duration or short-term stationary traffic control plan should be used.
- A Truck Mounted Attenuator shall be used on Shadow Vehicle. Striping on the back panel of all truck mounted attenuators shall be 8" red and white reflective sheeting placed in an inverted "V" design. Reflective sheeting shall meet or exceed the reflectivity and color requirements of departmental material specification DMS-8300, Type A.
- All traffic control devices shall be in accordance with the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD), latest edition.
- The use of yellow rotating beacons or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.
- Flashing arrow board shall be used on Shadow Vehicle. Flashing arrow board shall be Type B or Type C as per BC Standards. The arrow board operation shall be controlled from inside the truck.

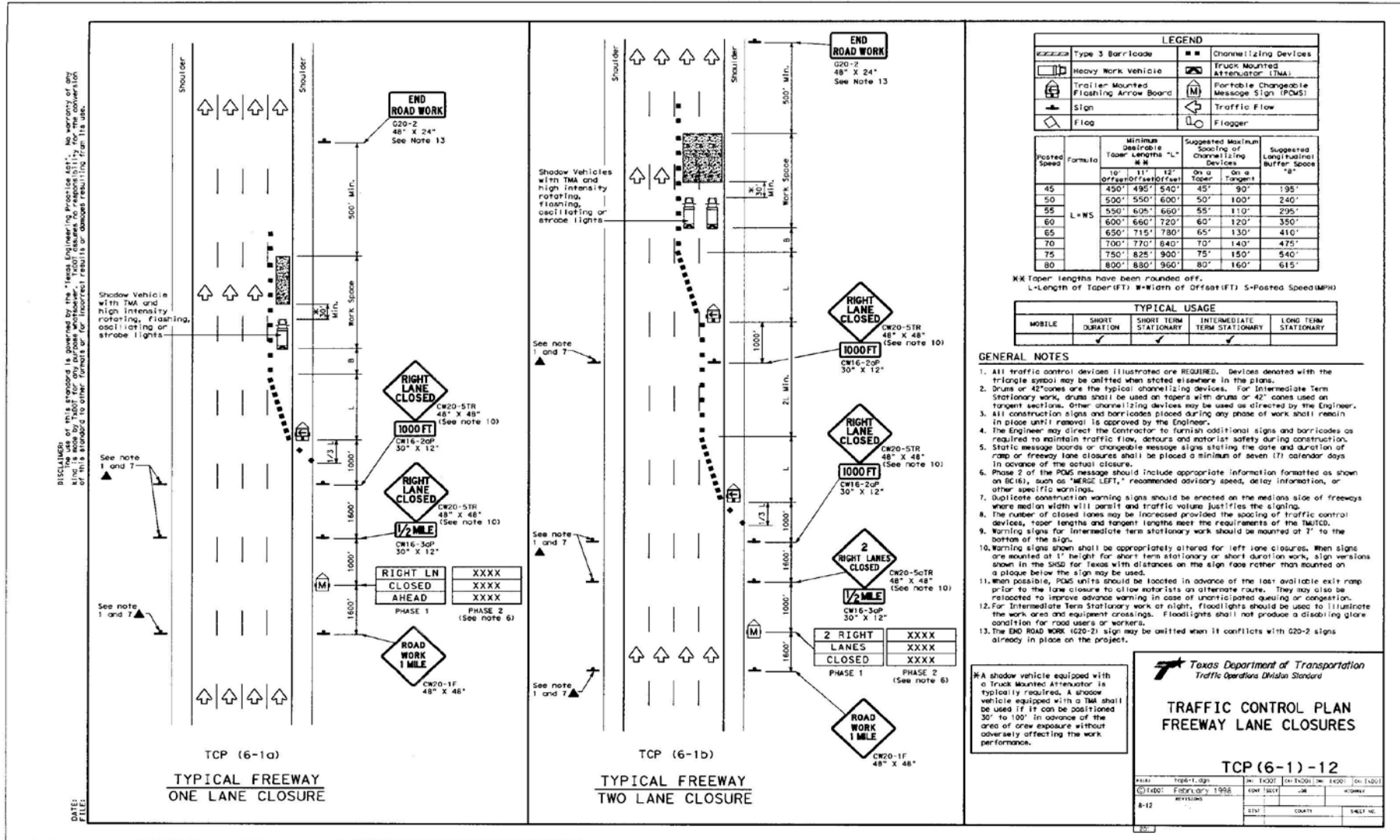


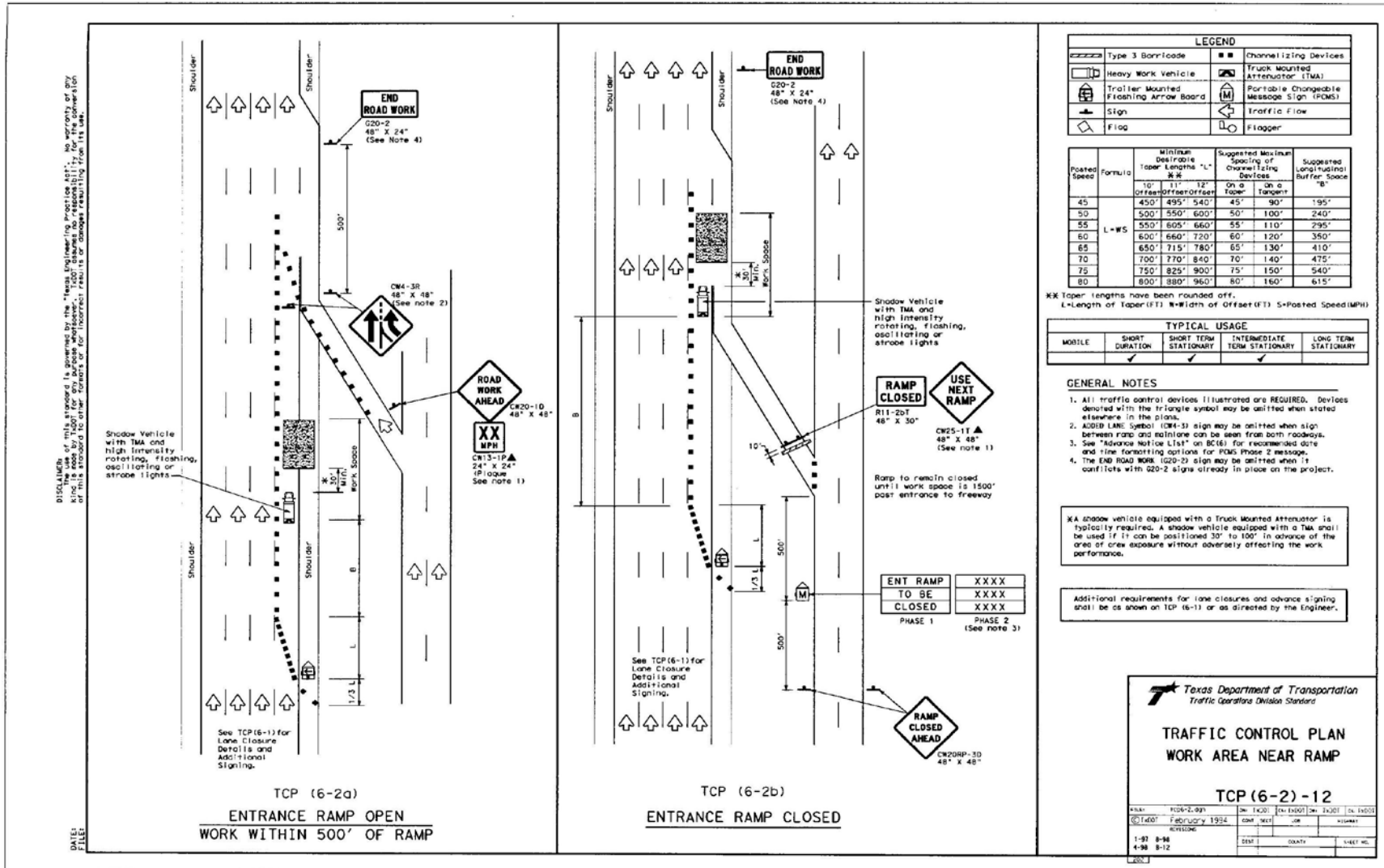
Texas Department of Transportation
Traffic Operations Division Standards

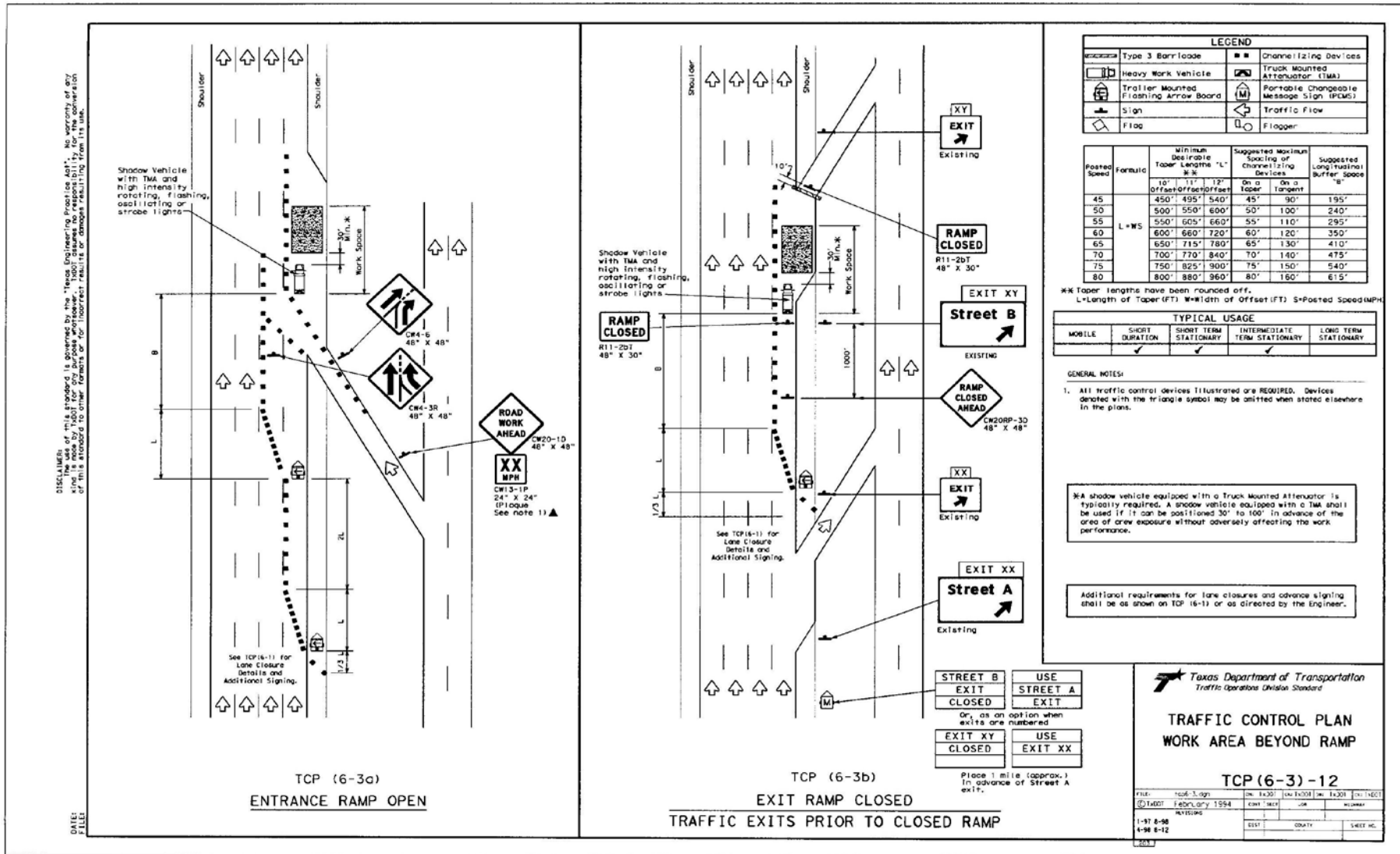
**TRAFFIC CONTROL PLAN
MOBILE OPERATIONS FOR
ISOLATED WORK AREAS
UNDIVIDED HIGHWAYS
TCP (3-4) - 13**

FILE: tcp3-4.dgn	DATE: TXDOT	DATE: TXDOT	DATE: TXDOT	DATE: TXDOT
TXDOT July, 2013	CON: SECT	JOB	HWY	
REVISIONS				
	DIST	COUNTY		SHEET NO.



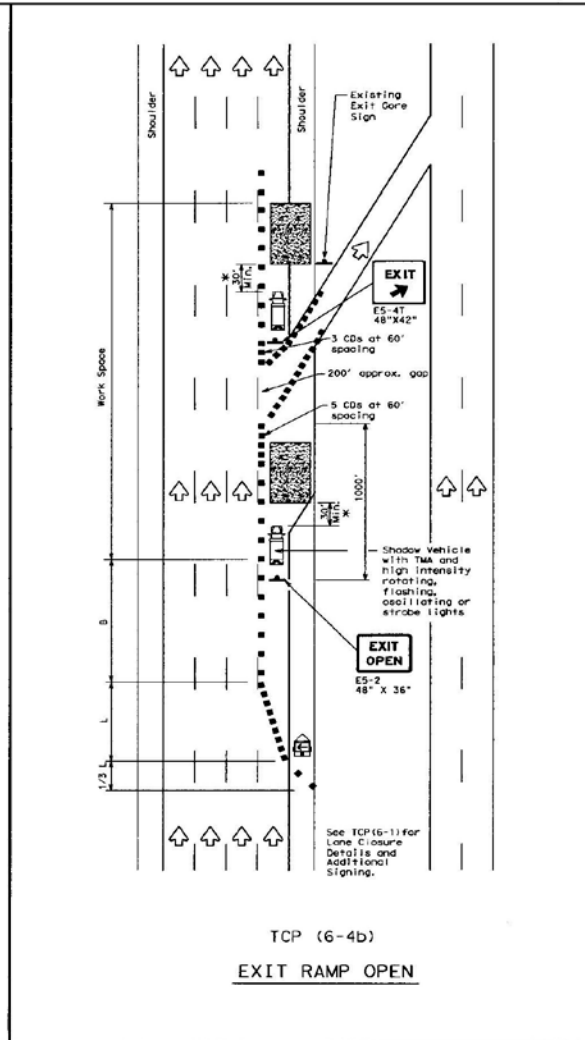
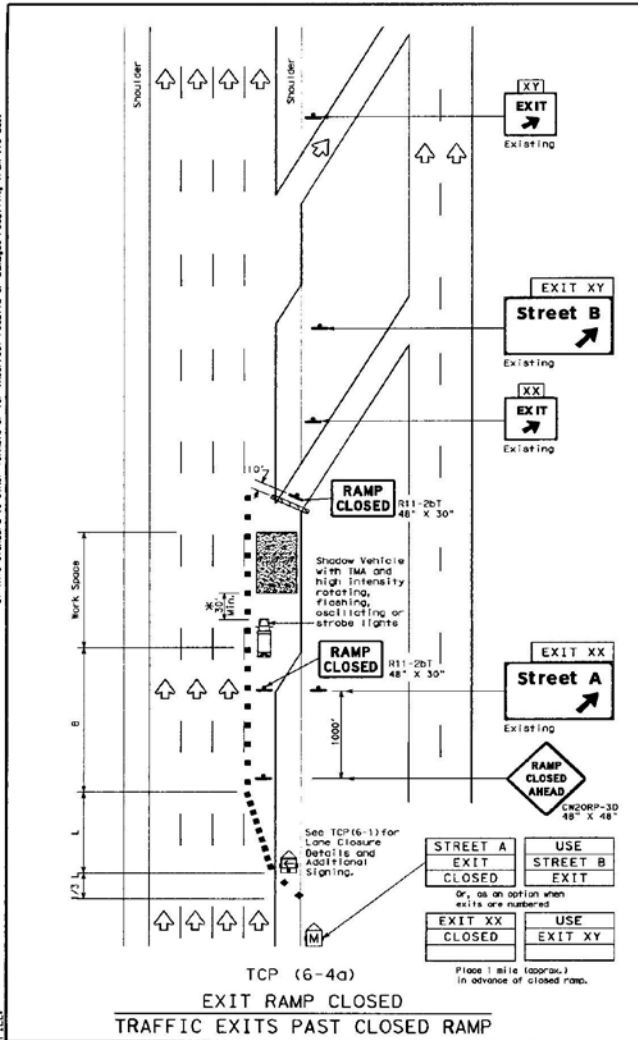






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DATE: FILE:



LEGEND			
	Type 3 Barricade		Channelizing Device (CD)
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed	Formula	Minimum desirable Taper Lengths "L"			Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
		10' Offset	12' Offset	12' Offset	On a Taper	On a Tangent	
45	L = WS	450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55		550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80		800'	880'	960'	80'	160'	615'

** Taper lengths have been rounded off.
L=Length of Taper (FT) W=Width of Offset (FT) S=Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

- GENERAL NOTES**
- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
 - See BC Standards for sign details.

XA shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

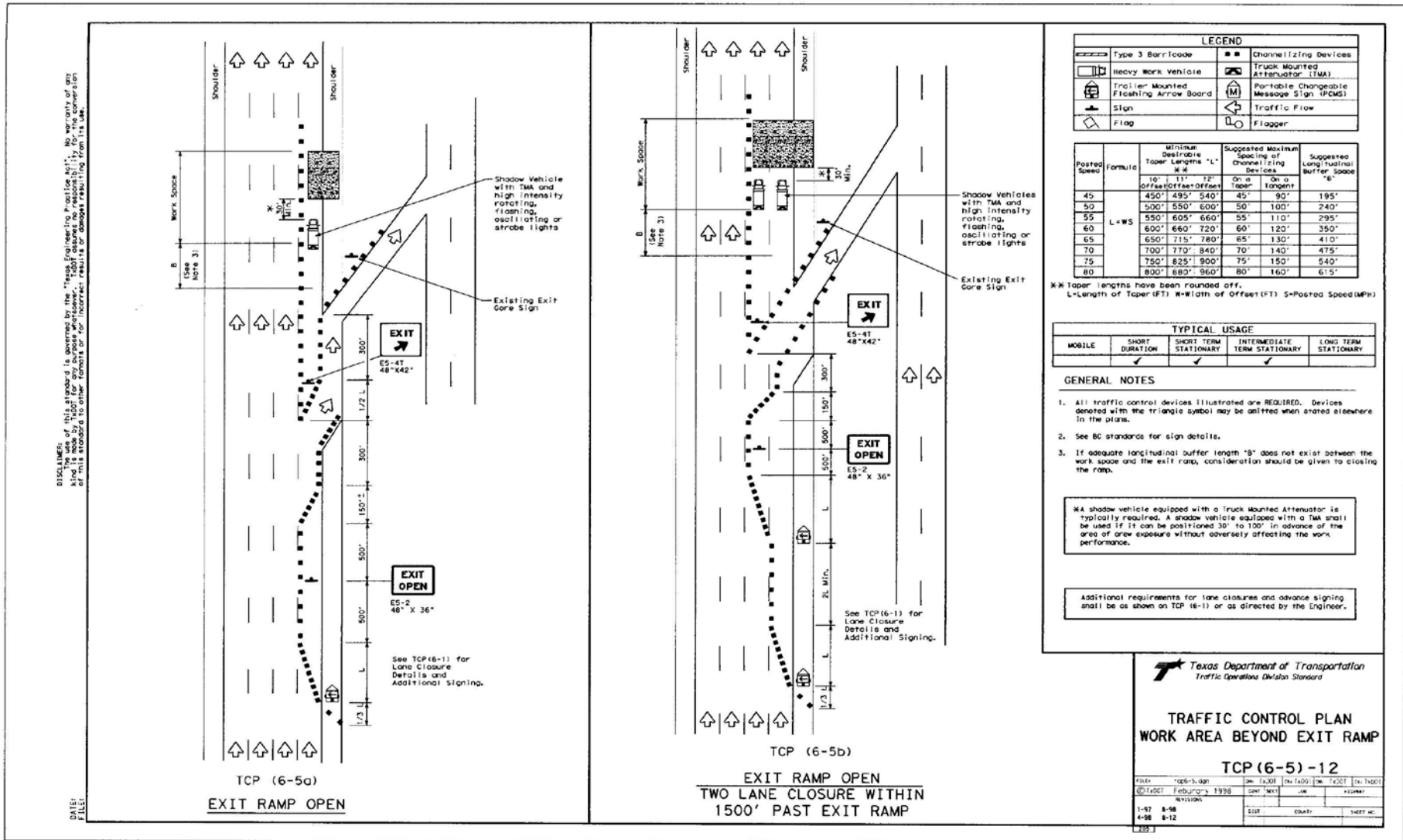
Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

Texas Department of Transportation
Traffic Operations Division Standards

TRAFFIC CONTROL PLAN
WORK AREA AT EXIT RAMP

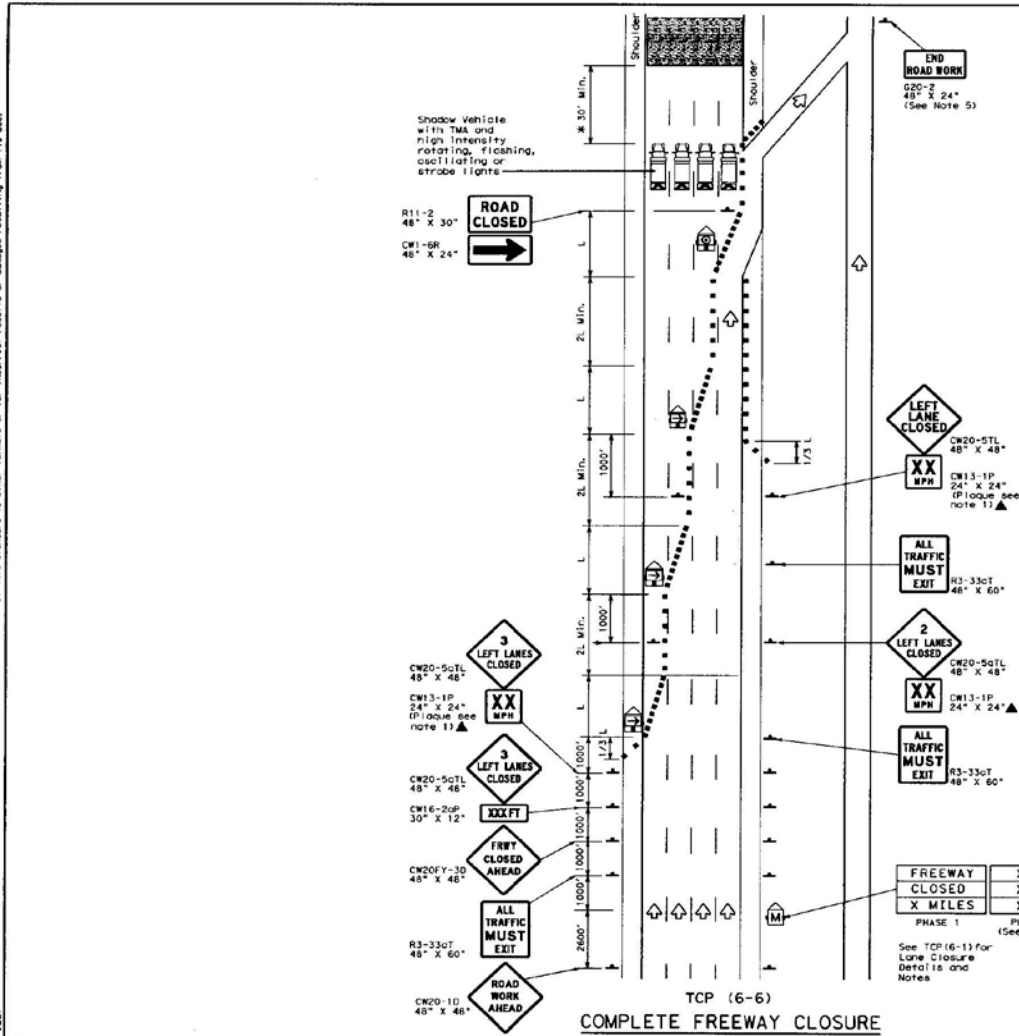
TCP (6-4) - 12

FILE: TCP-4-09	REV: 1201	DATE: 12/01	BY: JWB	CHECKED: JWB
© 1994 February 1994	DATE: 1994	BY: JWB	CHECKED: JWB	APPROVED: JWB
1-97 8-98	DATE: 1997	BY: JWB	CHECKED: JWB	APPROVED: JWB
4-98 8-12	DATE: 1998	BY: JWB	CHECKED: JWB	APPROVED: JWB



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DATE: _____
FILE: _____



LEGEND

	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Flashing Arrow Board in Caution Mode		Traffic Flow
	Sign		

Posted Speed	Formula	Minimum Desirable Taper Lengths "L"		Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"	
		On a Tangent	Offset	On a Taper	On a Tangent		
45		450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55	L=WS	550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80		800'	880'	960'	80'	160'	615'

** Taper lengths have been rounded off.
L=Length of Taper (FT) M=Width of Offset (FT) S=Posted Speed (MPH)

TYPICAL USAGE

MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY

- GENERAL NOTES**
- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
 - Phase 2 of the PCMS message should include appropriate information formatted as shown on BC(6), such as "MERGE RIGHT," recommended speed, delay, exit information, or other specific warnings.
 - Where queuing is anticipated beyond signing shown, additional PCMS signs, other warning signs, devices or Law Enforcement Officers should be available to warn approaching high speed traffic of the end of the queue, as directed by the Engineer.
 - Entrance ramps located from the advance warning area to the exit ramp should be closed whenever possible.
 - The END ROAD WORK (G20-2) sign may be omitted when it conflicts with G20-2 signs already in place on the project.

*A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

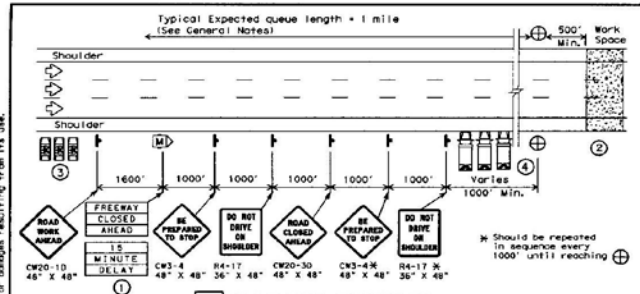
Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

Texas Department of Transportation
Traffic Operations Division Standard

TRAFFIC CONTROL PLAN
FREEWAY CLOSURE

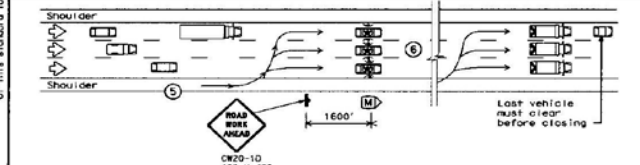
TCP (6-6) - 12

PLAN	6287-93-001	DATE	1/20/99	BY	TCO	CHK'D	TCO	APP'D	TCO
REV	1	DATE	February 1999	BY	TCO	CHK'D	TCO	APP'D	TCO
REV	2	DATE	4/7/2009	BY	TCO	CHK'D	TCO	APP'D	TCO
REV	3	DATE	8-17-07	BY	TCO	CHK'D	TCO	APP'D	TCO
REV	4	DATE	8-12	BY	TCO	CHK'D	TCO	APP'D	TCO



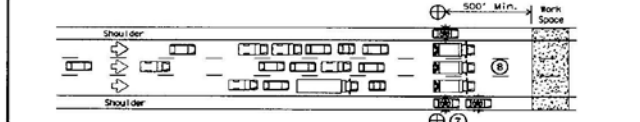
1 STARTING POSITION

- 1 Traffic control devices should be installed or located near their intended position prior to beginning temporary roadway closure sequences. Duplicate signs should be erected on the median side of the roadway when median width permits. Warning signs should not be placed on the paved shoulders that will be used by the WARNING LEOW, or where movement of the LEOWs or barrier vehicles will be impeded.
- 2 Prior to beginning the roadway closure sequence, all equipment, materials, personnel, and other items necessary to complete the work should be gathered near the work area. Entrance ramps located in the area where a queue is expected to build should be closed.
- 3 There should be one LEOW for every lane to be controlled, plus a minimum of one to warn traffic approaching a queue. An additional lead or enforcement officer is desirable to remain with the Engineer's or Contractor's point of contact (POC) during the operation in order to improve communication with all LEOWs involved.
- 4 One barrier vehicle with a Truck Mounted Attenuator and amber or blue and amber high intensity flashing/oscillating/strafe lighting shall be used for each lane to be closed.



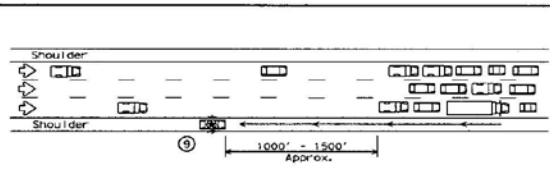
2 REDUCING SPEED OPERATION

- 5 Starting position of the LEOWs should be in advance of the most distant warning signs.
- 6 Once the LEOWs have achieved an abreast blocking formation while traveling toward the CP, emergency lights and headlights should be turned "ON". The LEOWs should maintain formation, not allow traffic to pass, and begin to decelerate. The LEOWs should continue to decelerate, giving the barrier vehicles opportunity to be staged upstream of the work space after traffic has cleared. The LEOWs should then continue to decelerate slowly until bringing traffic to a stop near the barrier vehicles.



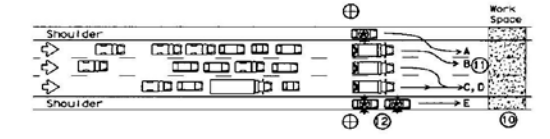
3 ALL TRAFFIC STOPPED AT CP

- 7 Once traffic is stopped the LEOWs should park on the shoulders with emergency lighting "ON" in order to provide law enforcement presence at the closure and keep shoulders blocked ahead of the work space. They should stay in radio contact with the WARNING LEOW.
- 8 The barrier vehicles should be parked, one in each lane, the parking brake set, with the high visibility flashing/oscillating/strafe lighting "ON", and the transmission in gear.



4 WARNING THE TRAFFIC QUEUE

- 9 The WARNING LEOW should proceed to the right shoulder of the roadway, with emergency lights on approximately 1000' in advance of the traffic queue (stopped traffic) as the queue develops. When determined that limited sight distance situations (forest of hills, sharp roadway curvature, etc.) may occur to motorists approaching the queue, the WARNING LEOW may proceed 1/4 mile or more in advance of the queue.



5 RELEASING STOPPED TRAFFIC

- 10 All equipment, materials, personnel, and other items should be removed from the roadway and maintain an adequate clear zone.
- 11 When the roadway is clear for traffic, the LEOW should proceed forward from the left shoulder followed by the barrier vehicles, from left to right, as shown alphabetically in the plan view.
- 12 The LEOW or LEOWs on the right shoulder may remain on the shoulder until satisfied that traffic is moving satisfactorily before merging or proceeding.
- 13 LEOWs and barrier vehicles should re-group at their respective starting positions if necessary.

LEGEND			
■ ■	Channelizing Devices	⊕	Control Position (CP)
(M)	Portable Changeable Message Sign (PCMS)	⊞	Barrier Vehicle with Truck Mounted Attenuator
⊞	Low Enforcement Officer's Vehicle (LEOV)	⊞	Traffic Flow

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓			

GENERAL NOTES

1. All traffic control devices shall conform with the latest edition of the Texas Manual on Uniform Traffic Control Devices (TMUTCD). Additional guidelines for traffic control devices may be found in the TMUTCD. Signs conflicting with the roadway closure sequence should be completely removed or covered. Additional traffic control devices may be required for closure of access roads, cross streets, exit and entrance ramps as directed by the Engineer.
2. Law enforcement officers and all workers involved should review and understand all procedures before the roadway closure sequence begins. Pre-work meetings may be held for this purpose. Local emergency services and media should have advance notification of roadway closure, expected dates and approximate times of closure.
3. Law enforcement officers shall be in uniform and have jurisdiction in the locale of the work area. An additional WARNING Low Enforcement Officer's Vehicle (LEOV) may be used on the median side of the roadway where median shoulder width permits (See sequence #1).
4. The roadway closure should be during off-peak hours, as shown in the plans, or as directed by the Engineer.
5. Work should be limited to approximately 15 minutes maximum duration unless otherwise directed by the Engineer based on existing roadway conditions. If the work is not complete within 15 minutes, or if the end of the traffic queue extends past the most distant advance warning signs, the work area should be cleared of all equipment, materials, personnel, and other items, and the roadway reopened. When the queue has dissipated and the traffic flow appears normal the roadway closure sequence may be repeated.
6. For traffic volumes greater than 1000 Passenger Cars Per Hour Per Lane (PCPHPL), or for roadway closures that exceed 15 minutes, see details elsewhere in the plan.
7. If traffic queues beyond the advance warning signs during one road closure sequence, the advance warning should be extended prior to repeating the roadway closure sequence. When possible, PMS signs should be located in advance of the last available exit prior to the closure to allow motorists the choice of an alternate route.

THIS PLAN IS INTENDED TO BE USED AT LOCATIONS/TIMES WHEN TRAFFIC VOLUMES ARE LESS THAN 1000 PASSENGER CARS PER HOUR PER LANE.

Texas Department of Transportation
Traffic Operations Division Standard

**TRAFFIC CONTROL PLAN
SHORT DURATION FREEWAY
CLOSURE SEQUENCE**

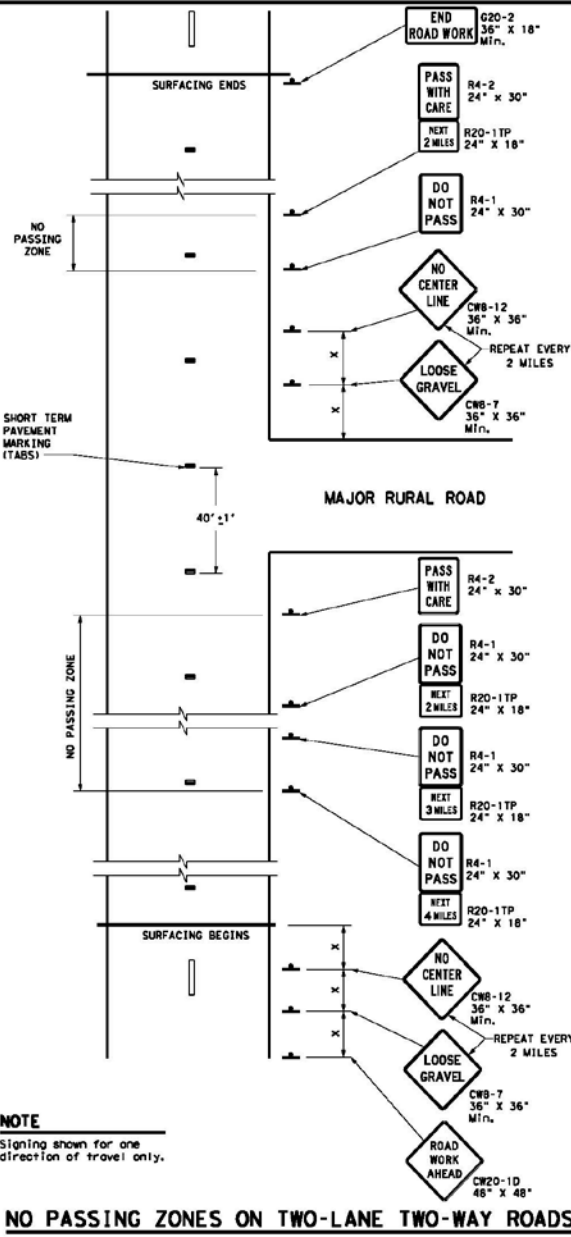
TCP (6-7)-12

FILE:	606-7.dwg	DN:	TX02	DN:	TX01	DN:	TX02	DN:	TX01
REVISED:	February 1998	DN:	TX01	DN:	TX01	DN:	TX01	DN:	TX01
1-92	8-12	DN:	TX01	DN:	TX01	DN:	TX01	DN:	TX01

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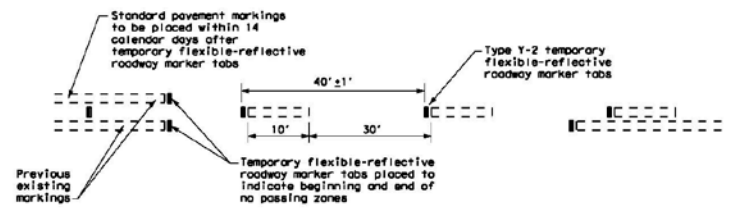
DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by the State of Texas or the Department of Transportation for incorrect results or damages resulting from its use.

DATE: FILE:



NOTE
Signing shown for one direction of travel only.

NO PASSING ZONES ON TWO-LANE TWO-WAY ROADS



TABS ON CENTERLINES OF TWO-LANE TWO-WAY ROADS
For seal coat, micro-surface or similar operations

"DO NOT PASS" SIGN (R4-1) and NO-PASSING ZONES

- Prior to the beginning of construction, all currently striped no-passing zones shall be signed with the DO NOT PASS (R4-1) signs and PASS WITH CARE (R4-2) signs placed at the beginning and end of each zone for each direction of travel except as otherwise provided herein. Signs marking these individual no-passing zones need not be covered prior to construction if the signs supplement the existing pavement markings.
- At the discretion of the Engineer, in areas of numerous no-passing zones, several zones may be combined as a single zone. If passing is to be prohibited over one or more lengthy sections, a DO NOT PASS sign and a NEXT XX MILES (R20-1TP) plaque may be used at the beginning of such zones. The DO NOT PASS sign and the NEXT XX MILES plaque should be repeated every mile to the end of the no-passing zone. In areas where there is considerable distance between no-passing zones, the end of the no-passing zone may be signed with a PASS WITH CARE sign and a NEXT XX MILES plaque.
- Depending on traffic volumes and length of sections, it may be desirable to prohibit passing throughout the project to prevent damage to windshields and lights. The DO NOT PASS sign and NEXT XX MILES plaque should be used and repeated as often as necessary for this purpose. Where several existing zones are to be combined into one individual no-passing zone, the sign at the beginning of the zone should be covered until the surfacing operation has passed this location so as not to have the DO NOT PASS sign conflict with the existing pavement markings. Also, unless one days operation completes the entire length of such combined zones, appropriate DO NOT PASS and PASS WITH CARE signs should be placed at the beginning and end of the no-passing zones where the surfacing operation has stopped for the day.
- R4-1 and R4-2 are to remain in place until standard pavement markings are installed.

"NO CENTER LINE" SIGN (CW8-12)

- Center line markings are yellow pavement markings that delineate the separation of travel lanes that have opposite directions of travel on a roadway. Divided highways do not typically have center line markings.
- At the time construction activity ablates the existing center line markings (low volume roads may not have an existing centerline), a NO CENTER LINE (CW8-12) sign should be erected at the beginning of the work area, at approximately 2 mile intervals within the work area, beyond major intersections and other locations deemed necessary by the Engineer.
- The NO CENTER LINE signs are to remain in place until standard pavement markings are installed.

"LOOSE GRAVEL" SIGN (CW8-7)

- When construction begins, a LOOSE GRAVEL (CW8-7) sign should be erected at each end of the work area and repeated at intervals of approximately 2 miles in rural areas and closer in urban areas.
- The LOOSE GRAVEL signs are to remain in place until the condition no longer exists.

PAVEMENT MARKINGS

- Temporary markings for surfacing projects shall be Temporary Flexible-reflective Roadway Marker Tabs unless otherwise approved by the Engineer. Tabs are to be installed to provide true alignment for striping crews or as directed by the Engineer. Tabs will be placed at the spacing indicated. Tabs should be applied to the pavement no more than two (2) days before the surfacing is applied. After the surfacing is rolled and swept, the cover over the reflective strip shall be removed.
- Tabs shall not be used to simulate edge lines.
- Tab placement for overlay/inlay operations shall be as shown on the WZ(STPM) standard sheet.

COORDINATION OF SIGN LOCATIONS

- The location of warning signs at the beginning and end of a work area are to be coordinated with other signing typically shown on the Barricade and Construction Standards for project limits to ensure adequate sign spacing.
- Where possible the ROAD WORK AHEAD (CW20-1D), LOOSE GRAVEL (CW8-7), and NO CENTER LINE (CW8-12) signs should be placed in the sequence shown following the OBEY WARNING SIGNS STATE LAW (R20-31) and the TRAFFIC FINES DOUBLE (R20-5T) sign, and one "X" sign spacing prior to the CONTRACTOR (G20-61) sign typically located at or near the limits of surfacing. LOOSE GRAVEL and NO CENTER LINE signs will then be repeated as described above.

Posted Speed #	Minimum Sign Spacing "X" Distance
30	120'
35	160'
40	240'
45	320'
50	400'
55	500'
60	600'
65	700'
70	800'
75	900'

■ Conventional Roads Only

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
			✓	✓

- GENERAL NOTES**
- The traffic control devices detailed on this sheet will be furnished and erected as directed by the Engineer on sections of roadway where tabs must be placed prior to the surfacing operation which will cover or obliterate the existing pavement markings.
 - The devices shown on this sheet are to be used to supplement those required by the BC Standards or others required elsewhere in the plans.
 - Signs shall be erected as detailed on the BC Standards or the Compliant Work Zone Traffic Control Devices List (CWZCDL) on supports approved for Long-Term / Intermediate-Term Work Zone Sign Supports.
 - When surfacing operations take place on divided highways, freeways or expressways, the size of diamond shaped construction warning signs shall be 48" x 48".
 - Signs on divided highways, freeways and expressways will be placed on both right and left sides of the roadway based on roadway conditions as directed by the Engineer.

Texas Department of Transportation
Traffic Operations Division Standard

TRAFFIC CONTROL DETAILS FOR SURFACING OPERATIONS

TCP (7-1) - 13

FILE: tcp7-1.dgn	REV: TxDOT	DATE: TxDOT	BY: TxDOT	CHK: TxDOT
© TxDOT March 1991	CONT: SECT	JOB:	X-DRAW	
4-92 4-98	0:57	COUNTY:	SHEET NO.:	
1-97 7-13				

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LEVELS DISPARATED
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

EXAMPLES OF SIGN SUPPORTS

SHORT TERM DURATION, DAYTIME USE ONLY PORTABLE SIGN SUPPORTS

Attachment to wooden supports will be by bolts and nuts or screws. Use TxDOT's or manufacturer's recommended procedures for attaching sign substrates to other types of sign supports.

Nails will NOT be allowed.

48" X 48"

48" X 48"

48" X 48"

48" X 48"

ROLL-UP SIGNS CONFORMING TO DMS-8310 AND THE CWZTCO ALLOWED

*Letter dimensions and spacing for "CWZ1-SPECIAL" is the same as C20-103

UNDIVIDED HIGHWAY OR FRONTAGE ROAD

DIVIDED HIGHWAY

TYPICAL LOCATION OF SIGNS AT HIGHWAY CROSSING

WORK AREA IS A MAXIMUM OF 2.0 MILES UNLESS OTHERWISE DIRECTED. SIGNS MAY REMAIN IN PLACE ONLY DURING DAYTIME HOURS. SIGNS ARE TO BE PLACED 5 TO 12 OFF OF THE PAVED SURFACE UNLESS OTHERWISE DIRECTED. ROAD WORK AHEAD SIGNS SHOWN AS EXAMPLES. ONE OF THE FOUR TYPE SIGNS WILL BE USED AS DIRECTED.

*SIGNS IN THE MIDDLE ARE REQUIRED WHEN WORK OCCURS IN MIDDLE

TRAFFIC CONTROL PLAN FOR WORK OFF OF THE PAVED SURFACE.

GENERAL NOTES FOR WORK ZONE SIGNS

- Contractor shall install and maintain signs in a straight and plumb condition and/or as directed by the Engineer.
- Wooden sign posts shall be painted white.
- Barricades shall NOT be used as sign supports.
- Roll-up signs shall NOT be used to attach signs to any support.
- All signs shall be installed in accordance with the plans or as directed by the Engineer. Signs shall be used to regulate, warn, and guide the traveling public safely through the work zone.
- The Contractor may furnish either the sign design shown in the plans or in the "Standard Highway Sign Designs for Texas" (SHSD). The Engineer/Inspector may require the Contractor to furnish other work zone signs that are shown in the SHSD but may have been omitted from the plans. Any variation in the plans shall be documented by written agreement between the Engineer and the Contractor's Responsible Person. All changes must be documented in writing before being implemented. This can include documenting the changes in the Inspector's T201 diary and having both the Inspector and Contractor initial and date the agreed upon changes. The additional signs requested by the Engineer/Inspector shall not be subsidiary.
- The Contractor shall furnish sign supports listed in the "Compliant Work Zone Traffic Control Devices List" (CWZTCO). The Contractor shall install the sign support in accordance with the manufacturer's recommendations. If there is a question regarding installation procedures, the Contractor shall furnish the Engineer a copy of the manufacturer's installation recommendations so that the Engineer can verify the correct procedures are being followed.
- The Contractor is responsible for sign installations and replacing signs with damaged or crooked substrates and/or damaged or marred reflective sheeting as directed by the Engineer/Inspector.
- Identification markings may be shown only on the back of the sign substrate. The maximum height of letters and/or company logos used for identification shall be 1".
- The Contractor shall replace damaged wood posts. New or damaged wood sign posts shall not be spliced.

Duration of Work (as defined by the "Texas Manual on Uniform Traffic Control Devices" Part VII)

- The Contractor is responsible for ensuring the sign support and substrate meets crashworthiness. For moving operation all signs and supports are Short-Term Duration for daytime work.
- The Contractor shall furnish the sign sizes shown on this sheet or as directed by the Engineer.

SIGN SUBSTRATES

- The Contractor shall ensure that the sign substrate is allowed for the type of sign support that is being used. The CWZTCO lists each substrate that can be used on the different types and models of sign supports.
- "Metal" type materials are NOT an approved sign substrate.
- All wood individual sign panels fabricated from 2 or more pieces shall have one or more plywood cleat, 1/2" thick by 6" wide, fastened to the back of the sign and extending fully across the sign. The cleat shall be attached to the back of the sign using wood screws that do not penetrate the face of the sign panel. The screws shall be placed on both sides of the splice and spaced at 6" centers. The Engineer may approve other methods of splicing the sign faces.

REFLECTIVE SHEETING

- Manufacturer's signs shall be constructed of sheeting meeting the color and retro-reflectivity requirements of DMS-8300 or DMS-8310. The DMS specifications can be accessed from the following web address: http://monalisa.cdot.state.tx.us/80/dynweb/calendars/#Generic_CollectionViews-as-default;ts=defaui
- White sheeting, meeting the requirements of DMS-8300 Type C (High Specific Intensity), shall be used for signs with white background and channelizing devices.
- Orange sheeting, meeting the requirements of DMS-8300 Type E (Fluorescent Prismatic), shall be used for signs with orange backgrounds.

SIGN LETTERS

- All sign letters and numbers shall be clear, and open rounded type uppercase alphabet letters as approved by the Federal Highway Administration (FHWA) and as published in the "Standard Highway Sign Design for Texas" manual. Signs, letters and numbers shall be of first class workmanship in accordance with Department Standards and Specifications.

REMOVING OR COVERING

- Signs should be removed or completely covered when not moving.
- Duct tape or other adhesive material shall NOT be affixed to a sign face.
- Signs and supports shall be removed by the end of the day.

SIGN SUPPORT WEIGHTS

- Where sign supports require the use of weights to keep from turning over, the use of sandbags with dry cleanest sand is recommended.
- The sandbags will be tied shut to keep the sand from spilling and to maintain a constant weight.
- Rock, concrete, iron, steel or other solid objects will not be permitted for use as sign support weights.
- Sandbags should weigh a minimum of 35 lbs and a maximum of 50 lbs.
- Sandbags shall be made of a durable material that tears upon vehicular impact.
- Rubber (such as fire liner tubes) shall NOT be used for sandbags.
- Rubber ballistics (such as those used with cones or eggline channelizers) shall NOT be used as sign support weights.
- Sandbags shall only be placed along or laid over the base supports of the traffic control device and shall not be suspended above ground level or hung with rope, wire, chains or other fasteners. Sandbags shall be placed along the length of the skids to weigh down the sign supports.
- Sandbags shall NOT be placed under the skid and shall not be used to level sign supports placed on slopes.

CONTRACTOR REQUIREMENTS FOR MAINTAINING PERMANENT SIGNS WITHIN THE PROJECT LIMITS

All sign, sign support or traffic control device that is struck or damaged by the Contractor or his/her construction equipment shall be replaced or repaired as soon as possible by the Contractor at the Contractor's expense.

Only pre-qualified products shall be used. A copy of the "Compliant Work Zone Traffic Control Devices List" (CWZTCO) describes pre-qualified products and their sources and may be obtained by contacting:

Standards Engineer
 Traffic Operations Division - TE
 Texas Department of Transportation
 125 East 11th Street
 Austin, Texas 78701-2483
 Phone: (512) 416-3120
 Fax: (512) 416-3299

Instructions to locate the "CWZTCO" on TxDOT website are:
 Start at website - www.dot.state.tx.us
 Click on "About TxDOT".
 Click on "Organizational Chart".
 Click on "Traffic Operations Box".
 Click on "Compliant Work Zone Traffic Control Devices".
 Click on "View PDF".
 This site is printable.

Texas Department of Transportation
 Maintenance Division
 Standard Plans

ROADSIDE
 TRAFFIC CONTROL PLAN

SHEET 1 OF 1		RS-TCP-05		NOT TO SCALE	
FILE:	RSTCP05.DGN	BY:	LAB	DATE:	REV. NO.
PROJECT:	TxDOT FEBRUARY 2005	DESIGNED BY:	LAB	REVIEW AND PROJECT:	
REVISION:	REVISION TO SHEET	DATE:	N/A	BY:	N/A
REVISED BY:		DATE:		BY:	
REVISED BY:		DATE:		BY:	
REVISED BY:		DATE:		BY:	

EXHIBIT “B”
BID PAGE

REQUEST FOR BID

State Use Negotiation Committee Meeting Preparation

Current CSJ: 6287-93,94,95-001



New CSJ: 6314-60,61,62-001

Contract Description: MBGFR

Provider: RGR

Item Number:	Description:	UOM	Current Price	Proposed Price	Counter offer
0450-6042	RAIL (TY PR1)	LF	\$150.00	\$150.00	approved
0496-6099	REMOVE RAIL (METAELEMENTS)	LF	\$3.00	\$3.00	approved
0540-6001	MTL W-BEAM GD FEN (TIM POST)	LF	\$21.00	\$21.00	approved
0540-6005	TERMINAL ANCHOR SECTION	EA	\$350.00	\$350.00	approved
0540-6010	MTL W-BEAM GD FEN ADJUSTMENT	LF	\$10.00	\$10.00	approved
0540-6006	MTL BEAM GD FEN TRANS (THRIE-BEAM)	EA	\$1,250.00	\$1,800.00	\$1,500.00
0540-6016	DOWNSTREAM ANCHOR TERMINAL (DAT) SECTION	EA	\$1,000.00	\$1,200.00	approved
0540-6017	METAL BEAM GUARD FENCE (LONG SPAN SYSTEM)	LF	\$0.00	\$35.00	\$30.00
0542-6001	REMOVING METAL BEAM GUARD FENCE	LF	\$3.00	\$3.00	approved
0542 6002	REMOVING TERMINAL ANCHOR SECTION	EA	\$100.00	\$100.00	approved
0542 6004	RM MTL BM GD FEN TRANS (THRIE BEAM)	EA	\$75.00	\$100.00	approved
0542 6005	RM MTL BM GD FEN TRANS (T101)	EA	\$450.00	\$450.00	approved
0544-6001	GUARD RAIL END TREATMENT (INSTALL)	EA	\$2,300.00	\$2,300.00	approved
0544-6003	GUARD RAIL END TREATMENT (REMOVE)	EA	\$300.00	\$300.00	approved
0545-6003	CRASH CUSHION ATTEN (MOVE & RESET)	EA	\$1,800.00	\$2,000.00	approved
0545-6005	CRASH CUSHION ATTEN (REMOVE)	EA	\$1,000.00	\$1,000.00	approved
0545-6024	CRASH CUSHION ATTEN (INSTALL) (TRACC)	EA	\$16,000.00	\$20,000.00	\$16,000.00
0545-6025	CRASH CUSHION ATTEN (INSTALL) (REACT)(N)	EA	\$23,000.00	\$23,000.00	approved
0545-6026	CRASH CUSHION ATTEN (INSTALL) (QUAD)(N)	EA	\$17,500.00	\$20,000.00	approved
0545-6027	CRASH CUSHION ATTEN (INSTALL) (QUAD)(W)	EA	\$26,000.00	\$26,500.00	approved
0550-6001	CHAIN LINK FENCE (INSTALLATION)(6')	LF	\$9.50	\$10.00	approved
0550-6002	CHAIN LINK FENCE (REPAIR)(6')	LF	\$5.00	\$10.00	approved
0550-6007	CHAIN LINK FENCE (REPAIR)(4')	LF	\$9.50	\$10.00	approved
0770-6001	REPAIR RAIL ELEMENT (W - BEAM)	LF	\$11.00	\$12.00	approved
0770-6054	REPAIR RAIL ELEMENT (W - BEAM) (LABOR)	LF	\$6.00	\$6.00	approved
0770-6010	REM/REPL TIMBER/STL POST W/O CONC FND	EA	\$40.00	\$40.00	approved
0770-6011	REM/REPL TIMBER/STL POST W/ CONC FND	EA	\$50.00	\$80.00	\$60.00
0770-6017	REALIGN POSTS	EA	\$15.00	\$15.00	approved
0770-6019	REMOVE AND REPLACE BLOCK OUT	EA		\$20.00	approved
0770-6027	REMOVE GDRAIL END TRT/REPL WITH SGT	EA	\$2,250.00	\$2,500.00	approved
0770-6021	REPLACE SINGLE GDRAIL TERMINAL RAIL	LF	\$15.00	\$15.00	approved
0770-6028	REPL SINGLE GDRAIL TERM IMPACT HEAD	EA	\$900.00	\$900.00	approved
0770-6022	REPLACE SINGLE GDRAIL TERMINAL POST	EA	\$42.00	\$45.00	approved
0770-6030	REPLACE SGT CABLE ASSEMBLY	EA		\$200.00	\$75.00
0770-6031	REPLACE CABLE ANCHOR	EA		\$100.00	\$85.00
0770-6032	REPLACE SGT STRUT	EA		\$60.00	approved
0770-6033	REPLACE SGT OBJECT MARKER	EA		\$45.00	\$25.00
0770-6052	REPAIR STEEL POST WITH BASE PLATE	EA	\$200.00	\$200.00	approved
0770-6046	REMOVE AND RESET SGT IMPACT HEAD (FURNISHED)	EA	\$250.00	\$250.00	approved
0772-6001	POST AND CABLE FENCE (REMOVAL)	LF	\$3.00	\$3.00	approved
0772-6003	POST AND CABLE FENCE (NEW INSTALLATION)	LF	\$6.50	\$10.00	approved
0772-6004	POST AND CABLE FENCE (NEW CONC ANCHOR)	EA	\$50.00	\$175.00	\$100.00
0772-6005	POST AND CABLE FENCE (REMOV/REPL POSTS)	EA	\$50.00	\$50.00	approved
0772-6006	POST AND CABLE FENCE (REMOV/REPL CONC ANCHR)	EA	\$100.00	\$200.00	\$125.00
0774-6006	REPAIR (TRACC)	EA	\$2,600.00	\$2,600.00	approved
0774-6008	REPAIR (WIDE TRACC)	EA	\$2,600.00	\$2,600.00	approved
0774-6018	REPAIR (CATGR-FRONT SECTION)	EA	\$2,500.00	\$7,000.00	\$3,500.00
0774-6019	REPAIR (CATGR-END SECTION)	EA	\$1,500.00	\$2,500.00	approved
0774-6023	REPAIR REACT (N) (MISC HARDWARE)	EA		\$2,500.00	\$2,500.00
0774-6027	REPAIR REACT (N) (CYLINDERS)	EA		\$3,500.00	\$3,500.00
0774-6028	QUAD (N) (BAY) (REPAIR ONLY)	EA	\$750.00	\$1,600.00	\$1,600.00
0774-6083	QUAD (N) (BAY) CARTRIDGE	EA	\$1,200.00	\$1,300.00	approved
0774-6084	QUAD (N) (BAY) NOSE ASSEMBLY	EA	\$1,000.00	\$1,000.00	approved
0774-6029	QUAD (W) (BAY) (REPAIR ONLY)	EA	\$750.00	\$1,600.00	approved
0774-6086	QUAD (W) (BAY) CARTRIDGE	EA	\$1,200.00	\$1,200.00	approved
0774-6087	QUAD (W) (BAY) NOSE ASSEMBLY	EA	\$1,000.00	\$1,200.00	\$1,100.00
0774-6088	QUAD (w) (BAY) Diaphragm	EA	\$1,000.00	\$1,200.00	\$1,100.00
0543-6017	CABLE BARRIER TERMINAL SECTION (TL-3)	EA	\$2,700.00	\$2,900.00	\$2,800.00
0543-6022	REMOVE CABLE BARRIER TERMINAL SECTION	EA	\$1.00		\$500.00
0771-6001	REPLACE POSTS (TL 3)	EA	\$110.00	\$136.00	approved
0771-6005	REPAIR CONCRETE FOUNDATION (TL 3)	EA	\$225.00	\$2,500.00	\$250.00
0771-6009	REPLACE CABLE (TL 3)	LF	\$7.50	\$5.00	approved
7053-6001	CLEAN TRAFFIC ATTENUATORS (TRACC) (N)	EA	\$500.00	\$500.00	approved
7053-6002	CLEAN TRAFFIC ATTENUATORS (QUAD) (N)	EA	\$500.00	\$500.00	approved
7053-6003	CLEAN TRAFFIC ATTENUATORS (QUAD) (W)	EA	\$500.00	\$500.00	approved
7053-6004	CLEAN TRAFFIC ATTENUATORS (REACT 350)	EA	\$500.00	\$500.00	approved
7053-6005	RIGHT OF WAY MARKERS (LABOR ONLY)	EA	\$25.00	\$30.00	approved
7053-6008	TMA	DAY	\$400.00	\$410.00	approved
New Item	QUAD FENDER PANEL	EA		\$1,000.00	\$750.00
New Item	REACT CABLE 350 (6 BAY)	EA		\$1,500.00	\$1,200.00
New Item	REACT DECAL	EA		\$350.00	approved
New Item	REACT CABLE 350 (9 BAY)	EA		\$1,500.00	\$1,250.00
New Item	CABLE RELEASE POST	EA		\$600.00	approved
New Item	ANCHOR POST	EA		\$800.00	approved
New Item	REACT 350 CABLE HOLDERS	EA		\$350.00	approved
New Item	FAST TRACK CENTER PANELS	EA		\$1,200.00	approved

EXHIBIT “C”

CERTIFICATE OF
INSURANCE