



Company: City of Ramsey
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 Ramsey, MN 55303
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Attention: John Nelson

Quotation No.: 012-207MR-REV2

Date: 11/5/2012

Reference: Motor Ser. #
G8901902H

Item	Quantity	Description	Net Each	Total Net
1	1	Standard Repair without Rewind for a Hitachi 12" 150HP, 4 Pole, 460/3/60, Std. Construction, Water Filled Submersible Motor. <u>(NO WARRANTY ON STATOR WINDINGS)</u> Scope of Repair: 1 Replace Lip Seals 2 Sleeve Seal area on Rotor 3 Replace both Graphite Guide Bearings 4 Check and Weld, Machine if needed both guide bearings for concentricity 5 Core Test Rotor for Hot Spots & Supply Report 6 Polish both Rotor Journal Bearings 7 Stub Rotor and Mill Keyway 8 Balance Rotor with Driver 9 Re-Lap Thrust Assembly i.e. down thrust, up thrust, & Driver Mandrel in Stator, Check, Weld and Machine for Concentricity if required 10 11 Core Test Stator for Hot Spots & Supply Report 12 Re-Lead Stator Winding 13 Tank Test & Hi-Pot and Surge Test - Stator Winding & Leads 14 Replace all O-Rings, Gaskets, and Expansion Bag 15 Re-Assemble 16 Re-Fill with Propylene Glycol water mix 17 No-Load Test Run and make ready for delivery	\$8,263	\$8,263
2	1	Rewind Stator (ONE YEAR WARRANTY ON STATOR WINDINGS OR EIGHTEEN MONTHS FROM THE DATE OF SHIPMENT WHICHEVER COMES FIRST) FOB: Destination Delivery: 4 to 6 Weeks ARO	\$2,675	\$2,675
TOTAL			\$10,938	\$10,938

TERMS: NET 30 DAYS and SME USA Inc. "Terms and Conditions"
 QUOTATION VALID FOR 30 DAYS

PREPARED BY: Mike Rolf
 TEL. (623) 258-6390