

WC HOMES LLC
Don Cook

ART IN PUBLIC SPACES APPLICATION

SCHEMATIC STAGE

a. Summary of Artist Selection Process.

We initially contact Andy McIntyre to learn about Bronze Statues because we admired the once he had commission in the area. He provide us the name of the artist he had for a commission we especially liked. We then contacted Jordan Rose, the Principal for Randolph Rose Collection.

b. List of Team Members.

Developer : WC HOMES LLC
1773 San Bernardino B-42
West Covina, CA 91790
626-338-5650

Art Consultant: Randolph Rose Collection
600 Nepperhan Avenue
Yonkers, NY 10701
914-423-2047

Architect :Saito Design Group
20803 Valley Blvd, #105
Walnut, California 91789
909-595-4600

Landscape Architect: Phil May Landscape Architecture
2532 Wallace Avenue.
Fullerton, CA 92831
909-373-1959

c. Narrative Statement

Because we are across the street from an elementary school we wanted to tie in with that. Since we daily see families walking to school together we chose this grouping. FAMILIES ARE FOREVER shows children and parents holding hands for safety. One child carrying a book and one with a backpack. We intend for the statues to be at ground level, eye to eye with the families.

d. Visual Representation of the Artist's Schematic Design

See attached proposal.

e. Art Details

See attached proposal.

f. Art Budget

Art site Construction Plan	\$11,070
Landscape Architect Review and Coordination	\$ 5,000
Grading and site preparation	\$ 6,735
Foudation	
Cement	
Finishing	
Statute Assembly	\$ 8650
Bronze Statues	\$87,815
Total	\$119,270



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About Randolph Rose Collection

The Randolph Rose Collection is a family owned and operated company which specializes in custom hand-made bronze sculpture, statues, fountains and plaques for public & private spaces.

Since 1972, we have grown from a family business to one of the largest design resources, with a passion for creating the highest quality bronze sculptures and fountains. With our 52 years of experience, we can design, create and cast bronze in nearly any shape, size and pose you desire.

Our collection of bronze statuary is featured throughout the world at Municipalities, Schools, Parks, Resorts, Shopping Centers, Cemeteries, Museums, Police and Fire Departments, Universities, Hospitals, Sports Stadiums, Military Facilities, Libraries, Art Galleries, Golf Clubs, Charitable Organizations & Private Gardens.

Much more than bronze goes into a Randolph Rose design. There's a depth of caring, pride and respect that drives someone to commission a work of art that honors a person, place or idea. We'll work closely with you to channel those emotions into something that will last forever.

We're excited about the opportunity to work with you and look forward to turning your inspiration into bronze reality today!

Jordan Rose & The Rose Family.

Randolph Rose
Collection
Design Studio

100 Nepperhan Ave
Tonawanda, NY 14201

randolphRose.com

914-423-2047

Bronze Statue Proposal



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Scope of Project

- Randolph Rose Collection (RRC) to cast a special edition from our "Families are Forever" collection. The design features a family of seven walking leisurely together.
- The statue set includes: Father holding a little girl, Mother, two boys and two girls holding hands.
- Dimensions: Father with little girl 72" tall, Mother approximately 68" tall, All four kids, 2 boys and 2 girls are approximately 48" tall each.

Patina & Wax:

- RRC to make the statues in a classic bronze traditional patina. Coats of wax will be applied to protect and seal the finished sculptures

Maintenance:

There is no maintenance required for our bronze statues. They are meant to be placed outside, all year long forever.

Mounting Brackets:

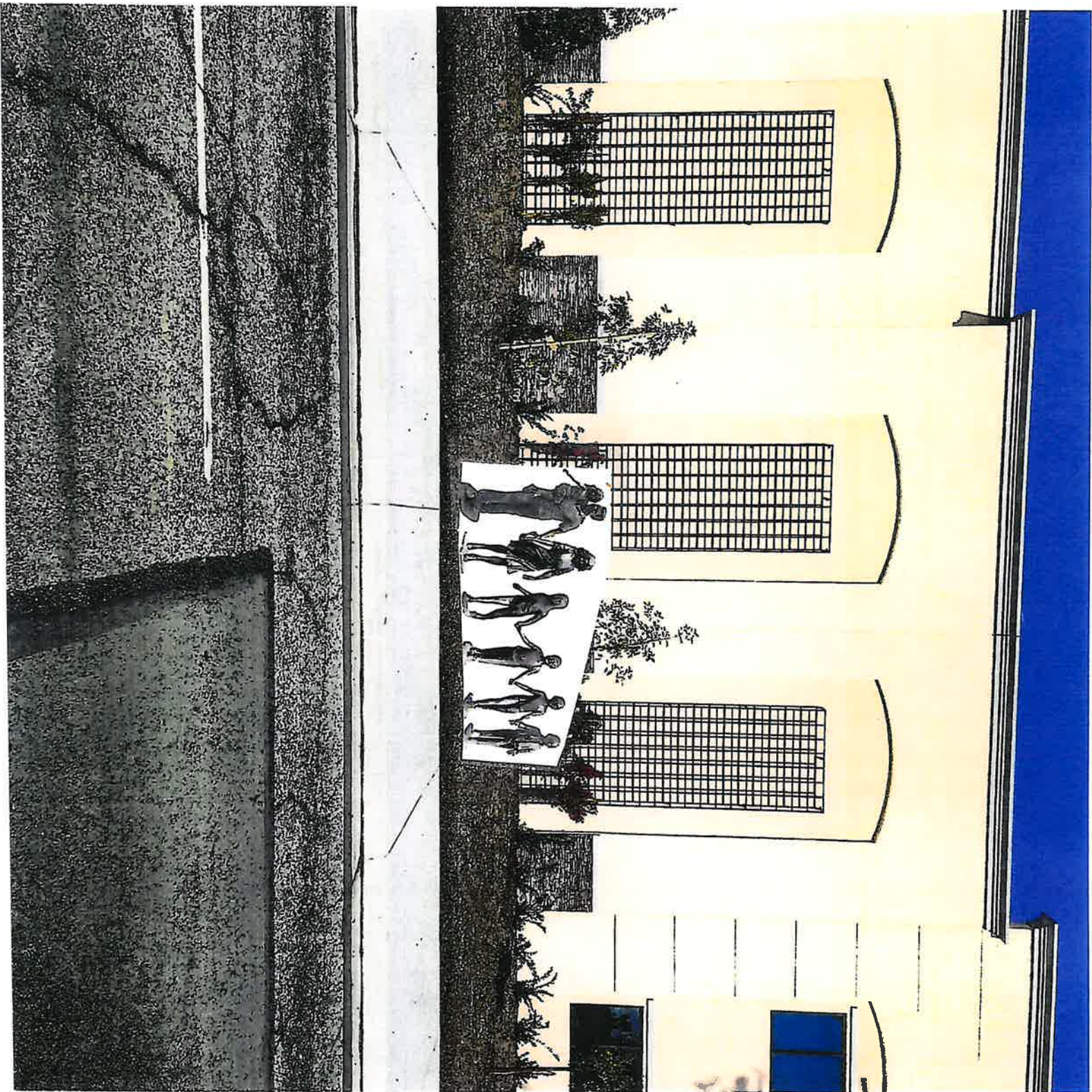
- Mounting brackets will be placed under the base of each statue.

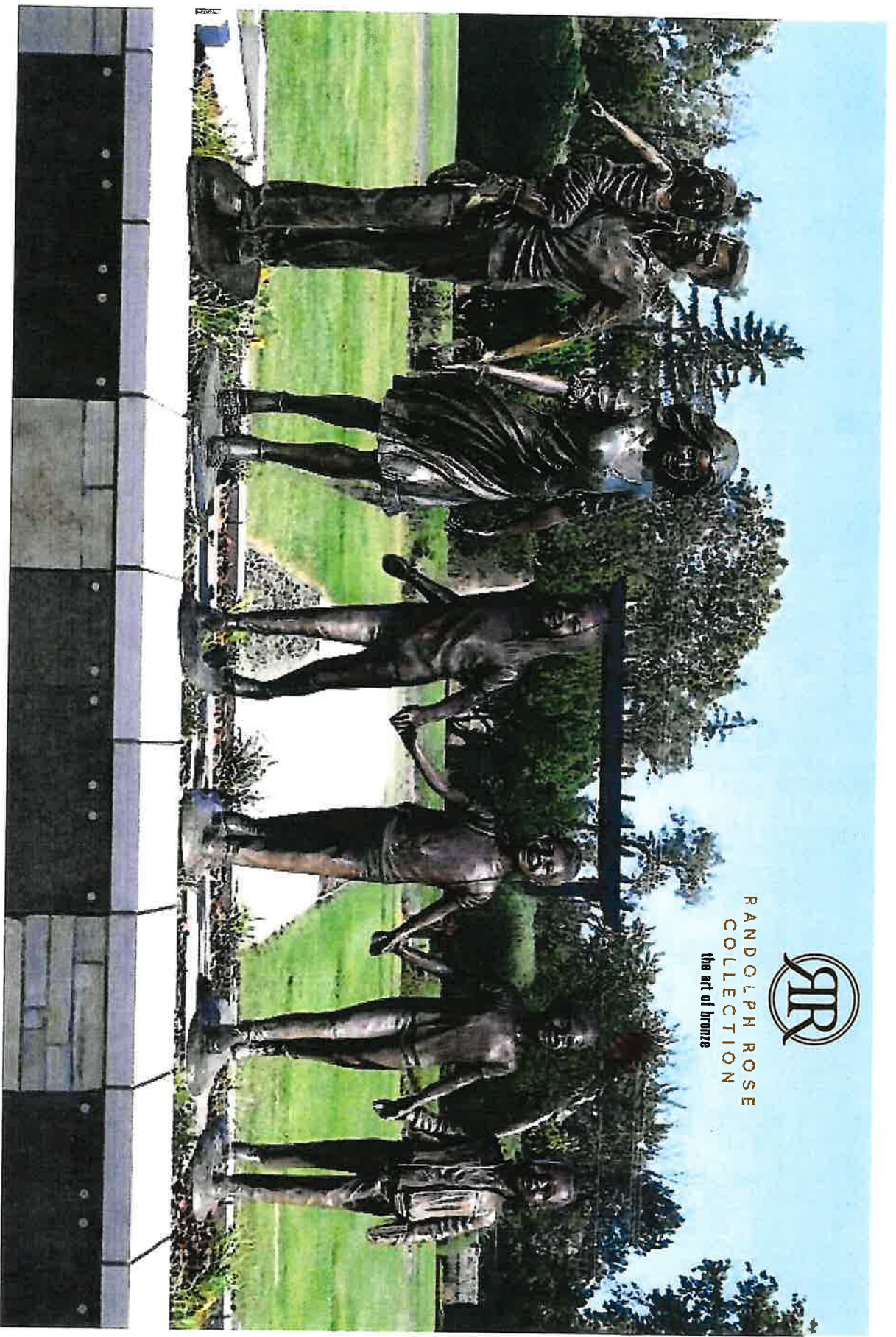
Installation:

- RRC will supply threaded bolts used for installation. A schematic of the bolt hole placement can be provided prior to shipping.

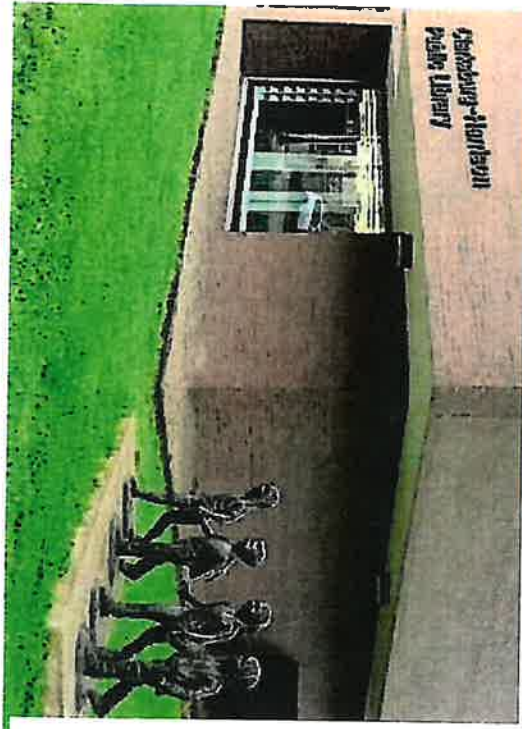
Bronze Plaque:

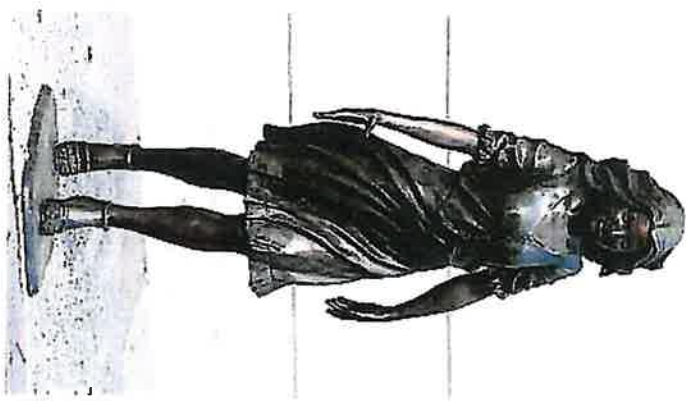
- Custom bronze plaque can be designed to complement the sculpture. Price to be determined after more in depth consultation with respect to size, shape, wording, borders and custom image options.





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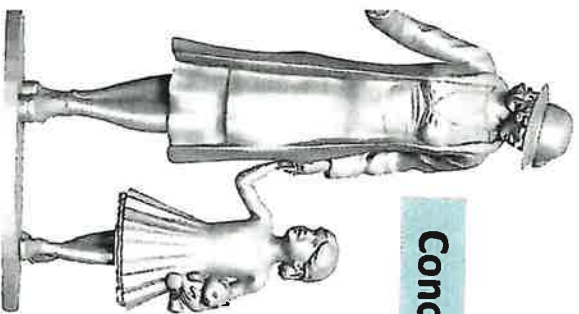


Concept to Bronze



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Concept



Clay Mold



Mold Making



Bronze Statue





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The Art of Lost Wax Casting

THE RUBBER MOLD: Our artists create an original sculpture out of wax or clay. The sculpture is coated with a silicone rubber molding material that makes two rubber molds. A fiberglass outer shell is added to the back of each mold so it retains its shape and rigidity during subsequent uses.

THE WAX POSITIVE: Once the molds are done, the insides are coated with layers of wax. The halves are then bound together and wax poured inside to complete the wax image being created. Once the wax has cooled, the mold is peeled away, yielding a wax image ("the wax positive") duplicating the original sculpture.

GATING: The next step, "gating", is the application of a series of tubes and funnels that allow the molten bronze to flow through to the bottom of the ceramic shell and the hot gases to escape at the same time.

CERAMIC SHELL CASTING: After the gating is completed each wax form is dipped in a liquid ceramic silica sand compound so it is completely coated inside and out.

LOST WAX: Once the ceramic shells have dried thoroughly the pieces are placed into an autoclave and the wax is melted out ("lost wax"), to be reclaimed and used again. The shells are then cured in a kiln so they will withstand the temperature of the molten bronze being poured into them.

THE POUR: Bronze ingots are melted to a temperature of approximately 2000°F and poured into the cured ceramic shells. As the sculpture cools, the ceramic shell begins to pop away from the bronze. This shell will be completely broken away.

SANDBLASTING: The casting is then sandblasted in preparation for metal finishing.

TEXTURING: Any texturing that was lost or damaged in the casting or welding process is recreated. The sculpture is then polished in preparation for application of the patina.

FINISHING: Colors, patterns and textures obtained in the patina process are achieved through a combined application of chemicals and heat, and sealed with lacquer and waxes.

VISIT WWW.RANDOLPHROSE.COM

LEARN ABOUT RANDOLPH ROSE COLLECTION
DESIGN STUDIO

SEE WHAT OUR CLIENTS SAY

CUSTOM SCULPTURE SERVICES

Randolph Rose Collection
500 Nepperhan Ave
Yonkers, NY 10701

www.RandolphRose.com

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Click on the
links to learn
more about
the Randolph
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